

Job Information

Job #: 96296 Date: December 3,

2019

Priority: — Authorized OT: No Authorized by:

Customer Information

Name: Arauco Reason:

Contact: Motor#: PO#:

Application: – Special notes:

J04T0673F61

Name Plate Information

Serial#:

Manufacturer: Siemens Enclosure: Totally Enclosed Enclosure Type image

Model#:

Fan Cooled

Service Factor: 1.15 Frame: 405T

Horsepower/kW: 100 Rated RPM: 1780

Rated Amps: 113 Rated Voltage: 460

Phase: 3 Cycles: 60

No

Nameplate DE ODE F1 F2 Top



Special design:











Fax 901-873-5301



Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Does the shaft turn freely?: Yes Contaminant(s): None

Shaft rotation: Bi-directional Contaminant(s) Amt: None

Shaft grounding device

present?:

Type of grounding device:

Shaft runout(TIR-Inbound):

Bearings DE: Worn Bearings DE make: Other

Insulated: No Bearing DE Size: 6316

Bearings ODE: Worn Bearings ODE make: Other

Bearing Type: Ball Bearing ODE Size: 6316

Bearings Retainer: Yes Thermal Protection: Yes

Retainer condition: — Thermal Protection Type: —

Bearing Type Image



Bearing Make Image



Bearing Retainer Image



Thermal Protection





Lubrication Type: Grease Thermal Protection device DE: -

Lubrication brand inbound: Mobile Polyrex EM Thermal Protection device ODE: —

Lubrication brand outbound: Mobile Polyrex EM

Grease Amt DE: Full Grease Cond. DE: New

Grease Amt ODE: Full Grease Cond. ODE: New

Seals DE type: Slinger

Seals DE size:

Seals DE (inbound) condition:

Seals ODE type: Slinger

Seals ODE size:

Seals ODE (inbound) condition

:

Shaft damage cause: None Shaft Image:





Brg. Image:



Bushings/sleeves image:

Not Available

Water jacket: N/A Fan: Broken Frame cond.: Good

Not Available



Motor Mount Position: Horizontal/Foot mount Endbell type: Single piece

Missing parts? Endbell Image:

☐ J-Box cover ☐ O-rings ☐ J-Box

☐ HH cover ☐ Glands ☑ None

Other missing parts







Air Gap Meaurements (N/A on Single Piece Endbell)

Does Air Gap Meet Customer or EASA spec(<10% variation)?

DE @ 0 ODE @ 0 -

DE @ 90 ODE @ 90

DE @ 180 ODE @ 180

DE @ 270 ODE @ 270

AC Electrical Inspection

Number of leads: 3 Terminal Markings: 1-3

Length of leads: 18" REF: NEMA Stds. MG 1-2009, Rev. 1-2010, 2.41-Terminal

Markings Identified By Color:

Size of leads: 1-Blue 5-Black P1-No color assigned

2-White 6-No color assigned P2-Brown

3-Orange 7-No color assigned

Lead condition: Good 4-Yellow 8-Red

Connections As Received: Lug type:

Lug Condition: Good Terminal Lugs

Lug size:

Not

Lug Attachment: — Available





AC Electrical Inspection (Continued)

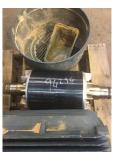
Rotor Type: Cast Aluminum

Ok

Num rotor bars:

Num broken bars:

Rotor



Rotor Test Results

Rotor Condition:

Visual: Pass Growler: Pass Single phase: Pass

Stator type: Factory If other, stator type:

Stator condition: Ok If other, stator condition:

Failure location: In slot If other, stator failure:

Stator Image: Failure Image:





Not

Available



AC Electrical Inspection (Continued)

Winding color: Like new Winding image Winding Thermal Protection: Yes

Winding condition: Solid

Winding Thermal Protection DE:

Winding Thermal Protection ODE:

Stator test results: Salvageable

Megs incoming: Good Surge incoming: Good Hi-pot incoming: Good

Winding Resistance Incoming

Phases A to B Phases B to C Phases C to A Resistive imbalance

Incoming 0.00 0.00 0.00 0.00

Leads/jumpers: Ok Lead jumper Image. :

Mechanical Inspection

If other, leads/jumpers:

Inspect bolt holes and fasteners. Validate correct fasteners.

Shaft Condition: Good Bearings Retainer: Yes

Type of grounding device: Bearing DE Size: 6316

Shaft runout(TIR-Inbound): Bearing ODE Size: 6316

Retainer condition: —

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Seals DE condition: None Brg. Seats DE: Good

Seals DE type: Slinger If DE undersized, amt.: 3.1501

Seals DE size: Brg. Seats ODE: Good

Seals DE (inbound) condition: If ODE undersized, amt.: 3.1549

Seals ODE condition: None Shaft damage: OK

Seals ODE type: Slinger

Seals ODE size:

Bushings/sleeves DE: Ok

Seals ODE (inbound) condition : Bushings/sleeves ODE: Ok

Endbell fits/damage: Good Foot/Flange condition: Ok

Endbell DE size: 6.6939 Foot flatness: Pass

Endbell DE insulated?: No

Does Air Gap Meet Customer or EASA spec(<10%

variation)?

Endbell ODE insulated?: No

Endbell ODE size:

6.6939



Conclusion

Component Failure

Cause of Failure

Comments

Wash and bake.Replace Fan Ageis ring .Found False Brenilling in both bearings

Service Tech name: Robert Wiley

Service Tech signature: