

Job Information

Job #: 96279

Date: December 2,
2019

Priority: —

Authorized OT: No

Authorized by:

Customer Information

Name: Calfrac

Reason:

Contact:

Motor#:

PO#:

Application: —

Special notes:

Name Plate Information

Manufacturer: Fscurtis

Enclosure : Totally Enclosed
Fan Cooled

Enclosure Type image

Serial#: 13113668

Model#: Jm3-180I-2

Service Factor: 1.2

Frame:

Horsepower/kW: 30

Rated RPM: 3600

Rated Amps: 66.9/33.5

Rated Voltage: 230/460

Phase: 3

Cycles: 60

Special design: No



Nameplate

DE

ODE

F1

F2

Top



Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Does the shaft turn freely?: No

Contaminant(s): Other

Shaft rotation: Bi-directional

Contaminant(s) Amt: Other

Shaft grounding device present?: No

Contaminant Image:



Type of grounding device:

Shaft runout(TIR-Inbound): .001

Bearings DE: Worn

Bearings DE make: Other

Insulated: No

Bearing DE Size: 6311z

Bearings ODE: Worn

Bearings ODE make: Other

Bearing Type: Ball

Bearing ODE Size: 6311z

Bearings Retainer: Yes

Thermal Protection: Yes

Retainer condition: Good

Thermal Protection Type: Thermocouple

Bearing Type Image



Bearing Make Image



Bearing Retainer Image



Thermal Protection



WEST TENNESSEE

7030 Ryburn Drive
Millington, TN 38053
Phone 901-873-5300
Fax 901-873-5301

CENTRAL ARKANSAS

6812 Lindsey Rd.
Little Rock, AR 72206
Phone 501-375-9178
Fax 501-375-4254

Mechanical Inspection (Continued)

Lubrication Type: Grease

Thermal Protection device DE: Good

Lubrication brand inbound: Mobile Polyrex EM

Thermal Protection device ODE: —

Lubrication brand outbound: Mobile Polyrex EM

Grease Amt DE: Full

Grease Cond. DE: New

Grease Amt ODE: 0

Grease Cond. ODE: Charred

Seals DE type: Slinger

Seals Image:

Seals DE size: Va55

Seals DE (inbound) condition : Bad



Seals ODE type: Slinger

Seals ODE size: Va55

Seals ODE (inbound) condition :
Bad

Shaft damage cause: None

Shaft Image:



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Mechanical Inspection (Continued)

Brg. Image:



Water jacket: N/A

Fan: Ok

Frame cond.: Good



Motor Mount Position: Horizontal/Foot mount

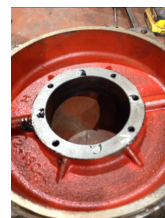
Endbell type: Single piece

Missing parts?

☒ J-Box cover ☐ O-rings ☐ J-Box

☐ HH cover ☐ Glands ☐ None

Endbell Image:



Other missing parts

Mechanical Inspection (Continued)

Air Gap Measurements (N/A on Single Piece Endbell)

Does Air Gap Meet Customer or EASA spec(<10% variation)?

DE @ 0

ODE @ 0

—

DE @ 90

ODE @ 90

DE @ 180

ODE @ 180

DE @ 270

ODE @ 270

AC Electrical Inspection

Number of leads: 12

Terminal Markings:

Length of leads: 8"

REF: NEMA Stds. MG 1-2009, Rev. 1-2010, 2.41-Terminal Markings Identified By Color:

Size of leads: 10

1-Blue
2-White
3-Orange
4-Yellow

5-Black
6-No color assigned
7-No color assigned
8-Red

P1-No color assigned
P2-Brown

Lead condition: Good

Lug type: Copper

Connections As Received: 2 delta

Lug Condition: Good

Lug size: 10

Lug Attachment: —

Terminal



Lugs



AC Electrical Inspection (Continued)

Rotor Type: Cast Aluminum

Rotor Condition: Ok

Num rotor bars: 36

Num broken bars: 0

Rotor



Rotor Test Results

Visual: Pass

Growler: Pass

Single phase: Pass

Stator type: Factory

If other, stator type:

Stator condition: Ok

If other, stator condition:

Failure location: Other

If other, stator failure:

Stator Image:



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AC Electrical Inspection (Continued)

Winding color: Like new

Winding image

Winding Thermal Protection: Yes

Winding condition : Solid

Winding Thermal Protection DE: Good

Winding Thermal Protection ODE: —

Stator test results: Salvageable



Megs incoming: Good

Surge incoming: Good

Hi-pot incoming: Good

Winding Resistance Incoming

Phases A to B

Phases B to C

Phases C to A

Resistive imbalance

Incoming

Leads/jumpers: Ok

Lead jumper Image. :

If other, leads/jumpers:



Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Shaft Condition: Good

Bearings Retainer: Yes

Type of grounding device:

Bearing DE Size: 6311zc3

Shaft runout(TIR-Inbound): Good

Bearing ODE Size: 6311zc3

Retainer condition: Good



MILLINGTON, TN

LITTLE ROCK, AR

Mechanical Inspection (Continued)

Seals DE condition : Worn

Brg. Seats DE: Good

Seals DE type: Slinger

If DE undersized, amt.:

Seals DE size: Va55

Brg. Seats ODE: Good

Seals DE (inbound) condition : Bad

If ODE undersized, amt.:

Seals ODE condition : Worn

Shaft damage: OK

Seals ODE type: Slinger

Seals ODE size: Va55

Bushings/sleeves DE: Ok

Seals ODE (inbound) condition : Bad

Bushings/sleeves ODE: Ok

Endbell fits/damage: Bad

Foot/Flange condition: Ok

Endbell DE size: 4.7252

Foot flatness: Pass

Endbell DE insulated?: No

Does Air Gap Meet Customer or EASA spec(<10% variation)?

Endbell ODE size: 4.7262

—

Endbell ODE insulated?: No

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MILLINGTON, TN

LITTLE ROCK, AR

Conclusion

Component Failure

Bearings and opposite drive endbell

Cause of Failure

Lack of grease

Comments

Customer requests stator be rewound

Service Tech name: Trevor Hall

Service Tech signature:

A handwritten signature in black ink, appearing to read 'Trevor Hall', written in a cursive style.

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