

## Job Information

Job #: 96260

Date: December 10, 2019

Priority: —

Authorized OT: No

Authorized by:

## Customer Information

Name: Riviana Foods

Reason:

Contact:

Motor#:

PO#:

Application: —

Special notes:

## Name Plate Information

Manufacturer: Flygt

Enclosure : Open Drop Proof (ODP)

Enclosure Type image

Serial#:

Model#:

Service Factor:

Frame:

Horsepower/kW: 6

Rated RPM: 3455

Rated Amps: 7.5/15

Rated Voltage: 230/460

Phase: 3

Cycles: 60

Special design: No



Nameplate

DE

ODE

F1

F2

Top



## Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Does the shaft turn freely?: Yes

Contaminant(s): None

Shaft rotation: Bi-directional

Contaminant(s) Amt: None

Shaft grounding device present?: No

Contaminant Image:



Type of grounding device:

Shaft runout(TIR-Inbound):

Bearings DE: Worn

Bearings DE make: FAG

Insulated: No

Bearing DE Size: 3305 BD 2Z-TVH-L140-C3

Bearings ODE: Worn

Bearings ODE make: Other

Bearing Type: Ball

Bearing ODE Size: 6305Z

Bearings Retainer: Yes

Thermal Protection: Yes

Retainer condition: Good

Thermal Protection Type: Thermocouple

Bearing Type Image



Bearing Make Image



Bearing Retainer Image

Thermal Protection

## Mechanical Inspection (Continued)

Lubrication Type: Oil

Thermal Protection device DE: —

Lubrication brand inbound: Unknown

Thermal Protection device ODE: —

Lubrication brand outbound: Unknown

Grease Amt DE: 0

Grease Cond. DE: Other

Grease Amt ODE: 0

Grease Cond. ODE: Other

Seals DE type: Isolators

Seals Image:



Seals DE size:

Seals DE (inbound) condition : Worn

Seals Image 2:



Seals ODE type: Isolators

Seals ODE size:

Seals ODE (inbound) condition : Worn

Shaft damage cause: None

Shaft Image:



## Mechanical Inspection (Continued)

Brg. Image:



Bushings/sleeves image:



Water jacket: N/A

Fan: N/A

Frame cond.: Good



Motor Mount Position: Horizontal/Foot mount

Endbell type: Single piece

Missing parts?

☐ J-Box cover ☐ O-rings ☐ J-Box☐ HH cover ☐ Glands ☐ None

Endbell Image:



Other missing parts



## Mechanical Inspection (Continued)

### Air Gap Measurements (N/A on Single Piece Endbell)

Does Air Gap Meet Customer or EASA spec(<10% variation)?

DE @ 0

ODE @ 0

—

DE @ 90

ODE @ 90

DE @ 180

ODE @ 180

DE @ 270

ODE @ 270

## AC Electrical Inspection

Number of leads: 9

Terminal Markings:

Length of leads:

REF: NEMA Stds. MG 1-2009, Rev. 1-2010, 2.41-Terminal Markings Identified By Color:

Size of leads:

1-Blue  
2-White  
3-Orange  
4-Yellow

5-Black  
6-No color assigned  
7-No color assigned  
8-Red

P1-No color assigned  
P2-Brown

Lead condition: Worn

Lug type:

Connections As Received:

Lug Condition: —

Terminal

Lugs

Lug size:

Lug Attachment: —



## AC Electrical Inspection (Continued)

Rotor Type: Cast Aluminum

Rotor Condition: Ok

Num rotor bars: 18

Num broken bars: 0

Rotor



### Rotor Test Results

Visual: Pass

Growler: Pass

Single phase: Pass

Stator type: Factory

If other, stator type:

Stator condition: Ok

If other, stator condition:

Failure location: In slot

If other, stator failure:

Stator Image:



Failure Image:



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7030 Ryburn Drive  
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Phone 501-375-9178  
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## AC Electrical Inspection (Continued)

Winding color: Dull black

Winding image

Winding Thermal Protection: Yes

Winding condition : Solid

Winding Thermal  
Protection DE: —Winding Thermal  
Protection ODE: —

Stator test results: Rewind



Megs incoming: Good

Surge incoming: Good

Hi-pot incoming: Good

### Winding Resistance Incoming

Phases A to B

Phases B to C

Phases C to A

Resistive imbalance

Incoming

Leads/jumpers: Ok

If other, leads/jumpers:

## Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Shaft Condition: Good

Bearings Retainer: Yes

Type of grounding device:

Bearing DE Size: 3305 2Z/C3

Shaft runout(TIR-Inbound):

Bearing ODE Size: 6305 Z

Retainer condition: Good



MILLINGTON, TN

LITTLE ROCK, AR

## Mechanical Inspection (Continued)

Seals DE condition : Worn

Brg. Seats DE: Good

Seals DE type: Isolators

If DE undersized, amt.:

Seals DE size:

Brg. Seats ODE: Good

Seals DE (inbound) condition :

If ODE undersized, amt.:

Seals ODE condition : Worn

Shaft damage: OK

Seals ODE type: Isolators

Seals ODE size:

Bushings/sleeves DE: Ok

Seals ODE (inbound) condition :

Bushings/sleeves ODE: Ok

Endbell fits/damage: Good

Foot/Flange condition: Ok

Endbell DE size: 2.4409

Foot flatness: Pass

Endbell DE insulated?: No

Does Air Gap Meet Customer or EASA spec(&lt;10% variation)?

Endbell ODE size:

—

Endbell ODE insulated?: No

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MILLINGTON, TN

LITTLE ROCK, AR

## Conclusion

### Component Failure

Power cord. Both seals. Windings.

### Cause of Failure

Power cord insulation failed. Both seals failed, allowing water to penetrate into the windings.

### Comments

Power cord approximately 30' long.

Service Tech name: Terrence Holland

Service Tech signature:

A handwritten signature in black ink that reads 'Terrence Holland'.

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