

### **Job Information**

Job #: 95697 Date: June 25, 2019

Priority: — Authorized OT: No Authorized by:

# **Customer Information**

Name: L'Oreal Reason:

Contact: Motor#: PO#:

Application: – Special notes:

### **Name Plate Information**

Manufacturer: Bartec Varnost Enclosure: Totally Enclosed Enclosure Type image

Wash down

Serial#: Model#:

Service Factor: Frame: 160L

Horsepower/kW: 13 Rated RPM: 1765

Rated Amps: 38.4/22.2 Rated Voltage: 278/480

Phase: 3 Cycles: 60

Special design: No

Nameplate DE ODE F1 F2 Top







Fax 901-873-5301



## **Mechanical Inspection**

Inspect bolt holes and fasteners. Validate correct fasteners.

Does the shaft turn freely?: Yes Contaminant(s): None

Shaft rotation: Bi-directional Contaminant(s) Amt: None

Shaft grounding device

present?:

No

Type of grounding device:

Shaft runout(TIR-Inbound):

Bearings DE: Good Bearings DE make: SKF

Insulated: No Bearing DE Size: 6309 2Z

Bearings ODE: Good Bearings ODE make: SKF

Bearing Type: Ball Bearing ODE Size: 6309 2Z

Bearings Retainer: No Thermal Protection: Yes

Retainer condition: — Thermal Protection Type: —

Bearing Type Image



Bearing Make Image



Bearing Retainer Image

Thermal Protection

Seals Image 2:



## **Mechanical Inspection (Continued)**

Lubrication Type: Grease Thermal Protection device DE: -

Lubrication brand inbound: Mobile Polyrex EM Thermal Protection device ODE: —

Lubrication brand outbound: Mobile Polyrex EM

Grease Amt DE: Full Grease Cond. DE: New

Grease Amt ODE: Full Grease Cond. ODE: New

Seals DE type: Isolators Seals Image:

Seals DE size:

Seals ODE type: Isolators

Seals ODE size:

Seals ODE (inbound) condition

Seals DE (inbound) condition:

Shaft damage cause: None Shaft Image:

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# **Mechanical Inspection (Continued)**

Brg. Image:



Water jacket: N/A Fan: Ok Frame cond.: Good



Single piece

Missing parts? Endbell Image:

☐ J-Box

Horizontal/Foot mount



O-rings





Endbell type:



Other missing parts

☐ J-Box cover

Motor Mount Position:



## **Mechanical Inspection (Continued)**

Air Gap Meaurements (N/A on Single Piece Endbell)

Does Air Gap Meet Customer or EASA spec(<10% variation)?

DE @ 0 ODE @ 0 -

DE @ 90 ODE @ 90

DE @ 180 ODE @ 180

DE @ 270 ODE @ 270

**AC Electrical Inspection** 

Number of leads: 6 Terminal Markings:

Acceptable

Length of leads: 8" REF: NEMA Stds. MG 1-2009, Rev. 1-2010, 2.41-Terminal

Markings Identified By Color:

Size of leads: 1-Blue 5-Black P1-No color assigned

2-White 6-No color assigned P2-Brown

3-Orange 7-No color assigned

Lead condition: Good 4-Yellow 8-Red

Connections As Received: Lug type:

Lug Condition: Good Terminal Lugs

Lug size:

Lug Attachment:



# **AC Electrical Inspection (Continued)**

Rotor Type: Cast Aluminum

Ok

Num rotor bars: 41

Num broken bars: 0

Rotor



#### **Rotor Test Results**

**Rotor Condition:** 

Visual: Pass Growler: Pass Single phase: Pass

Stator type: Factory If other, stator type:

Stator condition: Ok If other, stator condition:

Failure location: Other If other, stator failure:

Stator Image:





## **AC Electrical Inspection (Continued)**

Winding color: Still has color Winding image Winding Thermal Protection: Yes

Winding condition: Solid

Winding Thermal Protection DE:

Winding Thermal
Protection ODE:

Stator test results: Salvageable

Megs incoming: Good Surge incoming: Good Hi-pot incoming: Good

**Winding Resistance Incoming** 

Phases A to B Phases B to C Phases C to A Resistive imbalance

Incoming

Leads/jumpers: Ok

If other, leads/jumpers:

# **Mechanical Inspection**

Inspect bolt holes and fasteners. Validate correct fasteners.

Shaft Condition: Good Bearings Retainer: Yes

Type of grounding device: Bearing DE Size: 6309 2Z

Shaft runout(TIR-Inbound): Bearing ODE Size: 6309 2Z

Retainer condition: —

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### **Mechanical Inspection (Continued)**

Seals DE condition: Other Brg. Seats DE: Good

Seals DE type: Isolators If DE undersized, amt.:

Seals DE size: Brg. Seats ODE: Good

Seals DE (inbound) condition: If ODE undersized, amt.:

Seals ODE condition: Other Shaft damage: OK

Seals ODE type: Isolators

Seals ODE size:

Bushings/sleeves DE: Ok

Seals ODE (inbound) condition : Bushings/sleeves ODE: Ok

Endbell fits/damage: Good Foot/Flange condition: Ok

Endbell DE size: 3.9373 Foot flatness: Pass

Endbell DE insulated?: —

Does Air Gap Meet Customer or EASA spec(<10%

variation)?

Endbell ODE insulated?: No

Endbell ODE size:

3.9370



### Conclusion

Component Fa	ilure	•
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#### **Cause of Failure**

#### Comments

Customer requests periodic maintenance and reconditioning of motor.

Service Tech name: Terrence Holland

Service Tech signature: