

Job Information

Job #: 95580

Date: May 23, 2019

Priority: —

Authorized OT: No

Authorized by:

Customer Information

Name: Almatiss

Reason:

Contact:

Motor#:

PO#:

Application: —

Special notes:

Name Plate Information

Manufacturer: Reliance

Enclosure : Totally Enclosed
Non-Ventilated

Enclosure Type image

Serial#:

Model#: P18G7185E

Service Factor: 1.0

Frame: 182TDZ

Horsepower/kW: 1.5

Rated RPM: 1775

Rated Amps: 5/2.5

Rated Voltage: 230/460

Phase:

Cycles:

Special design: No



Nameplate

DE

ODE

F1

F2

Top



Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Does the shaft turn freely?: Yes Contaminant(s): None

Shaft rotation: Bi-directional Contaminant(s) Amt: None

Shaft grounding device present?: No

Type of grounding device:

Shaft runout(TIR-Inbound):

Bearings DE: Worn

Bearings DE make: Koyo

Insulated: No

Bearing DE Size: 6206ZZ

Bearings ODE: Worn

Bearings ODE make: NTN

Bearing Type: Ball

Bearing ODE Size: 6205ZZ

Bearings Retainer: Yes

Thermal Protection: Yes

Retainer condition: —

Thermal Protection Type: —

Bearing Type Image



Bearing Make Image



Bearing Retainer Image



Thermal Protection



Mechanical Inspection (Continued)

Lubrication Type: Grease

Thermal Protection device DE: —

Lubrication brand inbound: Mobile Polyrex EM

Thermal Protection device ODE: —

Lubrication brand outbound: Mobile Polyrex EM

Grease Amt DE: Full

Grease Cond. DE: New

Grease Amt ODE: Full

Grease Cond. ODE: New

Seals DE type: N/A

Seals Image:

Seals DE size: 1x1.5x.25

Seals DE (inbound) condition :



Seals ODE type: N/A

Seals ODE size:

Seals ODE (inbound) condition
:

Shaft damage cause: None

Shaft Image:



WEST TENNESSEE

7030 Ryburn Drive
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Phone 501-375-9178
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Mechanical Inspection (Continued)

Brg. Image:



Water jacket: N/A

Fan: N/A

Frame cond.: Good



Motor Mount Position: Horizontal/Foot mount

Endbell type: Single piece

Missing parts?

☐ J-Box cover ☐ O-rings ☐ J-Box☐ HH cover ☐ Glands ☒ None

Endbell Image:



Other missing parts



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Mechanical Inspection (Continued)

Air Gap Measurements (N/A on Single Piece Endbell)

Does Air Gap Meet Customer or EASA spec(<10% variation)?

DE @ 0

ODE @ 0

—

DE @ 90

ODE @ 90

DE @ 180

ODE @ 180

DE @ 270

ODE @ 270

AC Electrical Inspection

Number of leads: 9

Terminal Markings: High voltage

Length of leads: 6"

REF: NEMA Std. MG 1-2009, Rev. 1-2010, 2.41-Terminal Markings Identified By Color:

Size of leads:

1-Blue
2-White
3-Orange
4-Yellow

5-Black
6-No color assigned
7-No color assigned
8-Red

P1-No color assigned
P2-Brown

Lead condition: Good

Lug type:

Connections As Received:

Lug Condition: —

Terminal

Lugs

Lug size:

Lug Attachment: —

Not
Available

Not
Available

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AC Electrical Inspection (Continued)

Rotor Type: Cast Aluminum

Rotor Condition: Ok

Num rotor bars:

Num broken bars:

Rotor



Rotor Test Results

Visual: Pass

Growler: Pass

Single phase: Pass

Stator type: Factory

If other, stator type:

Stator condition: Ok

If other, stator condition:

Failure location: In slot

If other, stator failure:

Stator Image:



Failure Image:



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AC Electrical Inspection (Continued)

Winding color: Like new

Winding image

Winding Thermal Protection: No

Winding condition : Solid

Winding Thermal Protection DE: —

Winding Thermal Protection ODE: —

Stator test results: Salvageable



Not Available

Megs incoming: Good

Surge incoming: Good

Hi-pot incoming: Good

Winding Resistance Incoming

	Phases A to B	Phases B to C	Phases C to A	Resistive imbalance
Incoming	0.00	0.00	0.0	0.00

Leads/jumpers: Ok

Lead jumper Image. :

If other, leads/jumpers:



Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Shaft Condition: Worn

Bearings Retainer: Yes

Type of grounding device:

Bearing DE Size: 6206

Shaft runout(TIR-Inbound):

Bearing ODE Size: 6205

Retainer condition: —



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Mechanical Inspection (Continued)

Seals DE condition : Worn

Brg. Seats DE: Good

Seals DE type: N/A

If DE undersized, amt.: 1.1812

Seals DE size: 1x1.5x.25

Brg. Seats ODE: Good

Seals DE (inbound) condition :

If ODE undersized, amt.: .9848

Seals ODE condition : None

Shaft damage: OK

Seals ODE type: N/A

Seals ODE size:

Bushings/sleeves DE: Ok

Seals ODE (inbound) condition :

Bushings/sleeves ODE: Ok

Endbell fits/damage: Bad

Foot/Flange condition: Ok

Endbell DE size: 2.4421

Foot flatness: Pass

Endbell DE insulated?: No

Does Air Gap Meet Customer or EASA spec(<10% variation)?

Endbell ODE size: 2.0485

—

Endbell ODE insulated?: No

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Conclusion

Component Failure

Cause of Failure

Comments

DE AND ODE BEARING HOUSING FITS ARE BAD. NEED WEIGHT WITH POST AND BUSHING ALSO NEED SHAKER SHAFT

Service Tech name: Robert Wiley

Service Tech signature:

A handwritten signature in black ink that reads 'Robert Wiley'.

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