

#### **Job Information**

95546 Job #: Date: May 9, 2019

Priority: Authorized OT: No Authorized by:

### **Customer Information**

Name: **Entergy White Bluff** Reason:

Contact: Motor#: PO#:

Application: Special notes:

#### **Name Plate Information**

Manufacturer: **Emerson** Enclosure: Weather Protected **Enclosure Type image** 

I (WPI)

ID:

Serial#: Type: RU Model#:

J1120033846-100

Service Factor: 1.15 Frame: H444TP

Horsepower/kW: 100 Rated RPM: 1185

Rated Amps: 120 Rated Voltage: 460

Phase: 3 Cycles: 60

No

Nameplate DE ODE F1 F2 Top



Special design:







present?:

Bearings DE:

Type of grounding device:

Shaft runout(TIR-Inbound):

## **Mechanical Inspection**

Inspect bolt holes and fasteners. Validate correct fasteners.

Does the shaft turn freely?: No Contaminant(s): None

Shaft rotation: — Contaminant(s) Amt: None

Shaft grounding device No Contaminant Image:

Good

Insulated: No Bearing DE Size:

Bearings ODE: Worn Bearings ODE make: SKF

Bearing Type: Ball Bearing ODE Size: 6215 2Z/C3

Bearings Retainer: Yes Thermal Protection: No

Retainer condition: Good Thermal Protection Type: —

Bearing Type Image



Bearing Make Image



Bearing Retainer Image

Bearings DE make:

**FAG** 



Thermal Protection



Lubrication Type: Grease Thermal Protection device DE: -

Lubrication brand inbound: Unknown Thermal Protection device ODE: —

Lubrication brand outbound: Mobile Polyrex EM

Grease Amt DE: N/A Grease Cond. DE: New

Grease Amt ODE: Full Grease Cond. ODE: New

Seals DE type: Slinger

Seals DE size:

Seals DE (inbound) condition:

Seals ODE type: Slinger

Seals ODE size:

Seals ODE (inbound) condition

Worn

Shaft damage cause: None Shaft Image:





Brg. Image:



Water jacket: N/A Fan: N/A Frame cond.: Good



Motor Mount Position: Horizontal/Foot mount Endbell type: Single piece

Missing parts? Endbell Image:

☐ J-Box cover ☐ O-rings ☐ J-Box

HH cover Glands None

Other missing parts





Air Gap Meaurements (N/A on Single Piece Endbell)

Does Air Gap Meet Customer or EASA spec(<10% variation)?

DE @ 0 ODE @ 0 -

DE @ 90 ODE @ 90

DE @ 180 ODE @ 180

DE @ 270 ODE @ 270

### **AC Electrical Inspection**

Number of leads: 3 Terminal Markings:

Length of leads: REF: NEMA Stds. MG 1-2009, Rev. 1-2010, 2.41-Terminal

Markings Identified By Color:

Size of leads: 1-Blue 5-Black P1-No color assigned

2-White 6-No color assigned P2-Brown

3-Orange 7-No color assigned

Lead condition: Good 4-Yellow 8-Red

Connections As Received: Lug type:

Lug Condition: Good Terminal Lugs

Acceptable

Lug size:

Lug Attachment:



# **AC Electrical Inspection (Continued)**

Rotor Type: Cast Aluminum

Rotor

Rotor Condition: Ok

Num broken bars:

Num rotor bars:

**Rotor Test Results** 

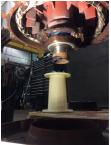
Visual: Pass Growler: Pass Single phase: Pass

Stator type: Factory If other, stator type:

Stator condition: Ok If other, stator condition:

Failure location: In slot If other, stator failure:

Stator Image: Failure Image:





# **AC Electrical Inspection (Continued)**

Winding color:	Like new	Winding	g image	Winding The	rmal Protection	ı: Yes	
Winding condition:	Solid						
Winding Thermal Protection DE:	_						
Winding Thermal Protection ODE:	_						
Stator test results:	Salvageable						
Megs incoming:	Good	Surge incoming:	Good	Hi-po	ot incoming:	Good	
Winding Resistance	Incoming						
Ph	ases A to B	Phases B to C	Pl	nases C to A	Resistive	imbalance	
Incoming							
Leads/jun	npers: Ok						
If other, leads/jumpers:							
Mechanical Inspection							
Inspect bolt holes and	d fasteners. Valid	ate correct fasteners.					
Shaft Co	ondition: —		Bea	urings Retainer:	Yes		
Type of grounding	device:		Be	earing DE Size:			
Shaft runout(TIR-Ir	abound):		Bea	ring ODE Size:	6215 2Z/C3		
Retainer co	ondition: Good	d					



Seals DE condition: None Brg. Seats DE: Good

Seals DE type: N/A If DE undersized, amt.:

Seals DE size: Brg. Seats ODE: Good

Seals DE (inbound) condition: If ODE undersized, amt.:

Seals ODE condition: Worn Shaft damage: OK

Seals ODE type: Isolators

Seals ODE size:

Bushings/sleeves DE: Ok

Seals ODE (inbound) condition : Bushings/sleeves ODE: Ok

Endbell fits/damage: Good Foot/Flange condition: Ok

Endbell DE size: Foot flatness: Pass

Endbell DE insulated?: No

Does Air Gap Meet Customer or EASA spec(<10%

variation)?

Endbell ODE insulated?: No

Endbell ODE size:



#### Conclusion

Com	ponent	<b>Failure</b>
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O.d.e bearing and shaft rusted.

#### **Cause of Failure**

Rust.

#### **Comments**

Rotor assembly was locked up due to excessive amounts of rust on the shaft and bearing.

Service Tech name: Terrence Holland

Service Tech signature:

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