



MILLINGTON, TN

LITTLE ROCK, AR

Job Information

Job #: 95485

Date: April 24, 2019

Priority: —

Authorized OT: No

Authorized by:

Customer Information

Name: Future fuel

Reason:

Contact:

Motor#:

PO#:

Application: —

Special notes:

Name Plate Information

Manufacturer: Gould's

Enclosure : Open Drop Proof (ODP)

Serial#: B857534

Model#: B857534-040001 DQ

Service Factor: 1.15

Frame: X210XY

Horsepower/kW: 20

Rated RPM: 1740

Rated Amps: 26.2

Rated Voltage: 460

Phase: 3

Cycles: 60

Special design: No

Enclosure Type image



Nameplate

DE

ODE

F1

F2

Top



WEST TENNESSEE
7030 Ryburn Drive
Millington, TN 38053
Phone 901-873-5300
Fax 901-873-5301

CENTRAL ARKANSAS
6812 Lindsey Rd.
Little Rock, AR 72206
Phone 501-375-9178
Fax 501-375-4254

Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Does the shaft turn freely?: Yes

Contaminant(s): None

Shaft rotation: CW

Contaminant(s) Amt: Cup

Shaft grounding device
present?: No

Type of grounding device: None

Shaft runout(TIR-Inbound): .002

Bearings DE: Worn

Bearings DE make: SKF

Insulated: No

Bearing DE Size: 6212 2Z/C3

Bearings ODE: Worn

Bearings ODE make: SKF

Bearing Type: Ball

Bearing ODE Size: 6206 2Z/C3

Bearings Retainer: Yes

Thermal Protection: Yes

Retainer condition: Good

Thermal Protection Type: Thermocouple

Bearing Type Image



Bearing Make Image



Bearing Retainer Image



Thermal Protection

Mechanical Inspection (Continued)

Lubrication Type: Oil

Thermal Protection device DE: Good

Lubrication brand inbound: Unknown

Thermal Protection device ODE: N/A

Lubrication brand outbound: Unknown

Grease Amt DE: Full

Grease Cond. DE: Other

Grease Amt ODE: Full

Grease Cond. ODE: Gritty

Seals DE type: Isolators

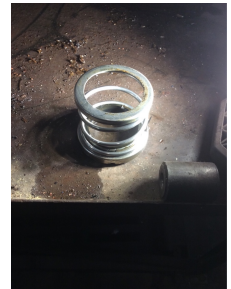
Seals Image:



Seals DE size:

Seals DE (inbound) condition : Worn

Seals Image 2:



Seals ODE type: Isolators

Seals ODE size:

Seals ODE (inbound) condition : Worn

Shaft damage cause: Keyway bad

Shaft Image:



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Mechanical Inspection (Continued)

Brg. Image:



Bushings/sleeves image:



Water jacket: N/A

Fan: N/A

Frame cond.: Good



Motor Mount Position: Horizontal/Foot mount

Endbell type: Single piece

Missing parts?

- | | | |
|--------------------------------------|----------------------------------|--|
| <input type="checkbox"/> J-Box cover | <input type="checkbox"/> O-rings | <input type="checkbox"/> J-Box |
| <input type="checkbox"/> HH cover | <input type="checkbox"/> Glands | <input checked="" type="checkbox"/> None |

Endbell Image:



Other missing parts

Mechanical Inspection (Continued)

Air Gap Measurements (N/A on Single Piece Endbell)

Does Air Gap Meet Customer or EASA spec(<10% variation)?

DE @ 0

ODE @ 0

—

DE @ 90

ODE @ 90

DE @ 180

ODE @ 180

DE @ 270

ODE @ 270

AC Electrical Inspection

Number of leads: 3

Terminal Markings:

Length of leads:

REF: NEMA Stds. MG 1-2009, Rev. 1-2010, 2.41-Terminal Markings Identified By Color:

Size of leads:

1-Blue
2-White
3-Orange
4-Yellow

5-Black
6-No color assigned
7-No color assigned
8-Red

P1-No color assigned
P2-Brown

Lead condition: Good

Lug type:

Connections As Received:

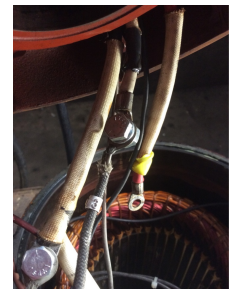
Lug Condition: Good

Terminal

Lugs

Lug size:

Lug Attachment: —



AC Electrical Inspection (Continued)

Rotor Type: Cast Aluminum

Rotor Condition: Ok

Num rotor bars: 45

Num broken bars: 0

Rotor



Rotor Test Results

Visual: Pass

Growler: Pass

Single phase: Pass

Stator type: Factory

If other, stator type:

Stator condition: Ok

If other, stator condition:

Failure location: Other

If other, stator failure:

Stator Image:



Failure Image:



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AC Electrical Inspection (Continued)

Winding color: Still has color

Winding image

Winding Thermal Protection: Yes

Winding condition : Solid

Winding Thermal Protection DE: —

Winding Thermal Protection ODE: —

Stator test results: Salvageable



Megs incoming: Good

Surge incoming: Good

Hi-pot incoming: Good

Winding Resistance Incoming

Phases A to B

Phases B to C

Phases C to A

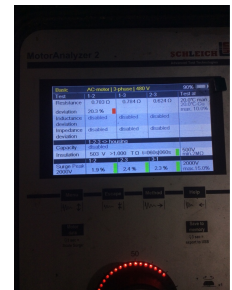
Resistive imbalance

Incoming

Leads/jumpers: Ok

Lead jumper Image :

If other, leads/jumpers:



Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Shaft Condition: Worn

Bearings Retainer: Yes

Type of grounding device: None

Bearing DE Size: 6212 2Z/C3

Shaft runout(TIR-Inbound): .002

Bearing ODE Size: 6206 2Z/C3

Retainer condition: Good



MILLINGTON, TN

LITTLE ROCK, AR

Mechanical Inspection (Continued)

Seals DE condition : Worn

Brg. Seats DE: Good

Seals DE type: Slinger

If DE undersized, amt.:

Seals DE size:

Brg. Seats ODE: Good

Seals DE (inbound) condition :

If ODE undersized, amt.:

Seals ODE condition : Worn

Shaft damage: OK

Seals ODE type: Isolators

Seals ODE size:

Bushings/sleeves DE: Ok

Seals ODE (inbound) condition :

Bushings/sleeves ODE: Ok

Endbell fits/damage: Good

Foot/Flange condition: Ok

Endbell DE size: 2.3625

Foot flatness: Pass

Endbell DE insulated?: No

Does Air Gap Meet Customer or EASA spec(<10% variation)?

Endbell ODE size: 1.1813

—

Endbell ODE insulated?: No

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Conclusion

Component Failure

Seals

Cause of Failure

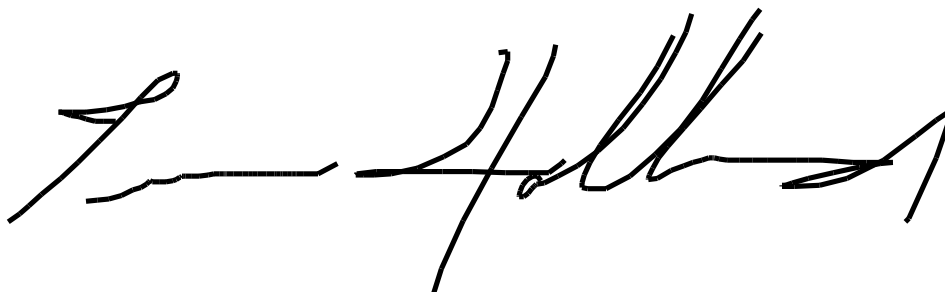
Wear

Comments

Found moisture in oil reservoir. Also found key way worn on shaft. The sensor cord had multiple twists and worn insulation in various places and needs replacing. The initial surge testing of the windings showed good.

Service Tech name: Terrence Holland

Service Tech signature:

A handwritten signature in black ink, appearing to read 'Terrence Holland', written in a cursive style.