

## Job Information

Job #: 95477

Date: April 16, 2019

Priority: —

Authorized OT: No

Authorized by:

## Customer Information

Name: AFT

Reason:

Contact:

Motor#:

PO#:

Application: —

Special notes:

## Name Plate Information

Manufacturer: HEW

Enclosure : Open Drop Proof (ODP)

Enclosure Type image

Serial#: 969

Model#:

Service Factor:

Frame:

Horsepower/kW: 11kw

Rated RPM: 3514

Rated Amps: 21.2

Rated Voltage: 460

Phase: 3

Cycles: 60

Special design: Yes



Nameplate

DE

ODE

F1

F2

Top



## Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Does the shaft turn freely?: Yes Contaminant(s): None

Shaft rotation: Bi-directional Contaminant(s) Amt: None

Shaft grounding device present?: No

Type of grounding device:

Shaft runout(TIR-Inbound): .0005

Bearings DE: Worn

Bearings DE make: FAG

Insulated: No

Bearing DE Size: 63092zc3

Bearings ODE: Worn

Bearings ODE make: FAG

Bearing Type: Ball

Bearing ODE Size: 63092zc3

Bearings Retainer: Yes

Thermal Protection: No

Retainer condition: Good

Thermal Protection Type: —

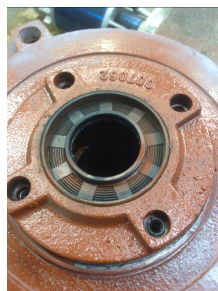
Bearing Type Image



Bearing Make Image



Bearing Retainer Image



Thermal Protection

## Mechanical Inspection (Continued)

Lubrication Type: Grease

Thermal Protection device DE: —

Lubrication brand inbound: Mobile Polyrex EM

Thermal Protection device ODE: —

Lubrication brand outbound: Mobile Polyrex EM

Grease Amt DE: Full

Grease Cond. DE: New

Grease Amt ODE: Full

Grease Cond. ODE: New

Seals DE type: Isolators

Seals Image:

Seals DE size: 45-80-10

Seals DE (inbound) condition : Good



Seals ODE type: Isolators

Seals Image 2:

Seals ODE size: 45-80-10

Seals ODE (inbound) condition :  
: Good



Shaft damage cause: None

## Mechanical Inspection (Continued)

Brg. Image:



Water jacket: N/A

Fan: Ok

Frame cond.: Good



Motor Mount Position: Vertical Flange mount

Endbell type: Single piece

Missing parts?

- |                                      |                                  |  |
|--------------------------------------|----------------------------------|--|
| <input type="checkbox"/> J-Box cover | <input type="checkbox"/> O-rings | <input type="checkbox"/> J-Box           |
| <input type="checkbox"/> HH cover    | <input type="checkbox"/> Glands  | <input checked="" type="checkbox"/> None |

Endbell Image:



Other missing parts



## Mechanical Inspection (Continued)

### Air Gap Measurements (N/A on Single Piece Endbell)

Does Air Gap Meet Customer or EASA spec(<10% variation)?

DE @ 0

ODE @ 0

—

DE @ 90

ODE @ 90

DE @ 180

ODE @ 180

DE @ 270

ODE @ 270

## AC Electrical Inspection

Number of leads: 6

Terminal Markings:

Length of leads: 6 inches

REF: NEMA Stds. MG 1-2009, Rev. 1-2010, 2.41-Terminal Markings Identified By Color:

Size of leads: 12 awg

1-Blue  
2-White  
3-Orange  
4-Yellow

5-Black  
6-No color assigned  
7-No color assigned  
8-Red

P1-No color assigned  
P2-Brown

Lead condition: Good

Lug type: Copper

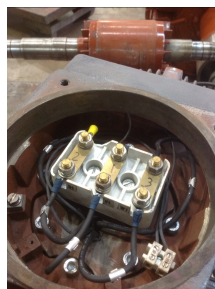
Connections As Received:

Lug Condition: Good

Lug size: 12 awg

Lug Attachment: —

Terminal



Lugs



## AC Electrical Inspection (Continued)

Rotor Type: Cast Aluminum

Rotor Condition: Ok

Num rotor bars: 28

Num broken bars: 0

Rotor



### Rotor Test Results

Visual: Pass

Growler: Pass

Single phase: Pass

Stator type: Factory

If other, stator type:

Stator condition: Ok

If other, stator condition:

Failure location: Other

If other, stator failure:

Stator Image:



#### WEST TENNESSEE

7030 Ryburn Drive  
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#### CENTRAL ARKANSAS

6812 Lindsey Rd.  
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Phone 501-375-9178  
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## AC Electrical Inspection (Continued)

Winding color: Painted

Winding image

Winding Thermal Protection: Yes

Winding condition : Solid

Winding Thermal Protection DE: Good

Winding Thermal Protection ODE: —

Stator test results: Salvageable



Megs incoming: Good

Surge incoming: Good

Hi-pot incoming: Good

### Winding Resistance Incoming

	Phases A to B	Phases B to C	Phases C to A	Resistive imbalance
Incoming	0.471	0.471	0.472	0.2

Leads/jumpers: Ok

Lead jumper Image. :

If other, leads/jumpers:



## Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Shaft Condition: Good

Bearings Retainer: Yes

Type of grounding device:

Bearing DE Size: 63092zc3

Shaft runout(TIR-Inbound): .0005

Bearing ODE Size: 63092zc3

Retainer condition: Good



MILLINGTON, TN

LITTLE ROCK, AR

## Mechanical Inspection (Continued)

Seals DE condition : Worn

Brg. Seats DE: Good

Seals DE type: Isolators

If DE undersized, amt.:

Seals DE size: 45-80-10

Brg. Seats ODE: Good

Seals DE (inbound) condition : Worn

If ODE undersized, amt.:

Seals ODE condition : Worn

Shaft damage: OK

Seals ODE type: Isolators

Seals ODE size: 45-80-10

Bushings/sleeves DE: Ok

Seals ODE (inbound) condition : Worn

Bushings/sleeves ODE: Ok

Endbell fits/damage: Good

Foot/Flange condition: Ok

Endbell DE size: 3.9372

Foot flatness: Pass

Endbell DE insulated?: No

Does Air Gap Meet Customer or EASA spec(&lt;10% variation)?

Endbell ODE size: 3.9373

—

Endbell ODE insulated?: No

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MILLINGTON, TN

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## Conclusion

### Component Failure

Bearings

### Cause of Failure

### Comments

Preventative maintenance

Service Tech name: Trevor Hall

Service Tech signature:

A handwritten signature in black ink, appearing to read 'Trevor Hall', is written over a large, faint, light-gray watermark of the same signature.

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