



MILLINGTON, TN

LITTLE ROCK, AR

## Job Information

Job #: 95270

Date: March 8, 2019

Priority: —

Authorized OT: No

Authorized by:

## Customer Information

Name: Advanced fluid technology

Reason:

Contact:

Motor#:

PO#:

Application: —

Special notes:

## Name Plate Information

Manufacturer: Myers

Enclosure : Open Drop Proof (ODP)

Enclosure Type image

Serial#:

Model#: Cat: 6V0150M6-Y3

Service Factor:

Frame:

Horsepower/kW: 15

Rated RPM: 1150

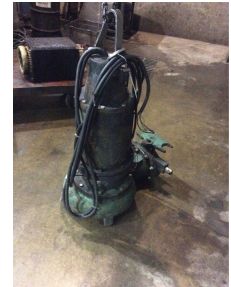
Rated Amps: 22

Rated Voltage: 460

Phase: 3

Cycles: 60

Special design: No



Nameplate

DE

ODE

F1

F2

Top



**WEST TENNESSEE**  
7030 Ryburn Drive  
Millington, TN 38053  
Phone 901-873-5300  
Fax 901-873-5301

**CENTRAL ARKANSAS**  
6812 Lindsey Rd.  
Little Rock, AR 72206  
Phone 501-375-9178  
Fax 501-375-4254

## Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Does the shaft turn freely?: Yes Contaminant(s): None

Shaft rotation: CCW Contaminant(s) Amt: None

Shaft grounding device present?: No Contaminant Image:



Type of grounding device:

Shaft runout(TIR-Inbound):

Bearings DE: Worn Bearings DE make: Koyo

Insulated: No Bearing DE Size: 6312 2Z

Bearings ODE: Worn Bearings ODE make: Koyo

Bearing Type: Ball Bearing ODE Size: 6308 2Z

Bearings Retainer: Yes Thermal Protection: Yes

Retainer condition: — Thermal Protection Type: —

Bearing Type Image



Bearing Make Image



Bearing Retainer Image

Thermal Protection

## Mechanical Inspection (Continued)

Lubrication Type: Oil

Thermal Protection device DE: —

Lubrication brand inbound: Unknown

Thermal Protection device ODE: —

Lubrication brand outbound: Unknown

Grease Amt DE: N/A

Grease Cond. DE: Watery

Grease Amt ODE: N/A

Grease Cond. ODE: Watery

Seals DE type: Isolators

Seals DE size:

Seals DE (inbound) condition :

Seals ODE type: Isolators

Seals ODE size:

Seals ODE (inbound) condition  
:

Shaft damage cause: None

Shaft Image:



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## Mechanical Inspection (Continued)

Brg. Image:



Water jacket: N/A

Fan: N/A

Frame cond.: Good



Motor Mount Position: Horizontal/Foot mount

Endbell type: Single piece

Missing parts?

- |                                      |                                  |                                |
|--------------------------------------|----------------------------------|--------------------------------|
| <input type="checkbox"/> J-Box cover | <input type="checkbox"/> O-rings | <input type="checkbox"/> J-Box |
| <input type="checkbox"/> HH cover    | <input type="checkbox"/> Glands  | <input type="checkbox"/> None  |

Endbell Image:



Other missing parts



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## Mechanical Inspection (Continued)

### Air Gap Measurements (N/A on Single Piece Endbell)

Does Air Gap Meet Customer or EASA spec(<10% variation)?

DE @ 0

ODE @ 0

—

DE @ 90

ODE @ 90

DE @ 180

ODE @ 180

DE @ 270

ODE @ 270

## AC Electrical Inspection

Number of leads: 3

Terminal Markings:

Length of leads: 24'

REF: NEMA Stds. MG 1-2009, Rev. 1-2010, 2.41-Terminal Markings Identified By Color:

Size of leads:

1-Blue  
2-White  
3-Orange  
4-Yellow

5-Black  
6-No color assigned  
7-No color assigned  
8-Red

P1-No color assigned  
P2-Brown

Lead condition: Worn

Lug type:

Connections As Received:

Lug Condition: —

Terminal

Lugs

Lug size:

Lug Attachment: —

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## AC Electrical Inspection (Continued)

Rotor Type: Cast Aluminum

Rotor Condition: Ok

Num rotor bars:

Num broken bars:

Rotor



### Rotor Test Results

Visual: Pass

Growler: Pass

Single phase: Pass

Stator type: Factory

If other, stator type:

Stator condition: Ok

If other, stator condition:

Failure location: In slot

If other, stator failure:

Stator Image:



Failure Image:



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## AC Electrical Inspection (Continued)

Winding color: Still has color

Winding image

Winding Thermal Protection: Yes

Winding condition : Solid

Winding Thermal Protection DE: —

Winding Thermal Protection ODE: —



Stator test results: Rewind

Megs incoming: Bad

Surge incoming: Bad

Hi-pot incoming: Bad

### Winding Resistance Incoming

Phases A to B

Phases B to C

Phases C to A

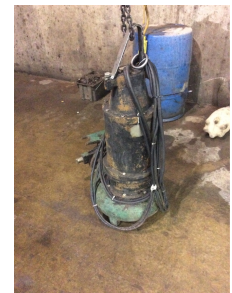
Resistive imbalance

Incoming

Leads/jumpers: Ok

Lead jumper Image. :

If other, leads/jumpers:



## Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Shaft Condition: Good

Bearings Retainer: Yes

Type of grounding device:

Bearing DE Size: 6312 2Z

Shaft runout(TIR-Inbound):

Bearing ODE Size: 6308 2Z

Retainer condition: —



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## Mechanical Inspection (Continued)

Seals DE condition : Worn

Brg. Seats DE: Good

Seals DE type: Slinger

If DE undersized, amt.:

Seals DE size:

Brg. Seats ODE: Good

Seals DE (inbound) condition :

If ODE undersized, amt.:

Seals ODE condition : Worn

Shaft damage: OK

Seals ODE type: Slinger

Seals ODE size:

Bushings/sleeves DE: Ok

Seals ODE (inbound) condition :

Bushings/sleeves ODE: Ok

Endbell fits/damage: Good

Foot/Flange condition: Ok

Endbell DE size:

Foot flatness: Pass

Endbell DE insulated?: No

Does Air Gap Meet Customer or EASA spec(&lt;10% variation)?

Endbell ODE size:

—

Endbell ODE insulated?: No

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## Conclusion

### Component Failure

Seals

### Cause of Failure

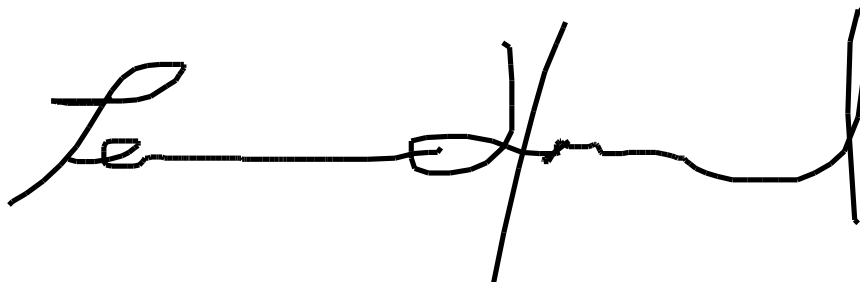
Both seals failed allowing water to saturate the windings. Also both power and sensor cord insulation worn.

### Comments

Impeller worn and needs replacing. Power & sensor cords worn and need replacing. Rewind of stator is required.

Service Tech name: Terrence Holland

Service Tech signature:

A handwritten signature in black ink, appearing to read 'Terrence Holland', written in a cursive style.

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