

Job Information

Job #: 95244

Date: February 18, 2019

Priority: —

Authorized OT: No

Authorized by:

Customer Information

Name: Riceland Foods

Reason:

Contact:

Motor#:

PO#:

Application: —

Special notes:

Name Plate Information

Manufacturer: Reliance

Enclosure : Explosion-proof enclosures (EXPL/

Enclosure Type image

Serial#: 89MN444826

Model#: P44G4826A

Service Factor: 1.0

Frame: X445T

Horsepower/kW: 150

Rated RPM: 1785

Rated Amps: 170

Rated Voltage: 460

Phase: 3

Cycles: 60

Special design: No



Nameplate

DE

ODE

F1

F2

Top



Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Does the shaft turn freely?: No Contaminant(s): None

Shaft rotation: Bi-directional Contaminant(s) Amt: None

Shaft grounding device present?: Yes

Type of grounding device: Ageis

Shaft runout(TIR-Inbound):

Bearings DE: Worn Bearings DE make: FAG

Insulated: No Bearing DE Size: 6318

Bearings ODE: Worn Bearings ODE make: FAG

Bearing Type: Ball Bearing ODE Size: 6318

Bearings Retainer: Yes Thermal Protection: Yes

Retainer condition: — Thermal Protection Type: —

Bearing Type Image



Bearing Make Image



Bearing Retainer Image



Thermal Protection



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7030 Ryburn Drive
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Phone 901-873-5300
Fax 901-873-5301

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6812 Lindsey Rd.
Little Rock, AR 72206
Phone 501-375-9178
Fax 501-375-4254



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Mechanical Inspection (Continued)

Lubrication Type: Grease

Thermal Protection device DE: —

Lubrication brand inbound: Mobile Polyrex EM

Thermal Protection device ODE: —

Lubrication brand outbound: Mobile Polyrex EM

Grease Amt DE: Full

Grease Cond. DE: New

Grease Amt ODE: Full

Grease Cond. ODE: New

Seals DE type: N/A

Seals DE size:

Seals DE (inbound) condition :

Seals ODE type: N/A

Seals ODE size:

Seals ODE (inbound) condition
:

Shaft damage cause: Other

Shaft Image:



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Mechanical Inspection (Continued)

Brg. Image:



Water jacket: Ok



Fan: Ok



Frame cond.: Good



Motor Mount Position: Horizontal/Foot mount

Endbell type: Single piece

Missing parts?

- | | | |
|--------------------------------------|----------------------------------|--|
| <input type="checkbox"/> J-Box cover | <input type="checkbox"/> O-rings | <input type="checkbox"/> J-Box |
| <input type="checkbox"/> HH cover | <input type="checkbox"/> Glands | <input checked="" type="checkbox"/> None |

Endbell Image:



Other missing parts



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Mechanical Inspection (Continued)

Air Gap Measurements (N/A on Single Piece Endbell)

Does Air Gap Meet Customer or EASA spec(<10% variation)?

DE @ 0

ODE @ 0

—

DE @ 90

ODE @ 90

DE @ 180

ODE @ 180

DE @ 270

ODE @ 270

AC Electrical Inspection

Number of leads: 3

Terminal Markings:

Length of leads:

REF: NEMA Stds. MG 1-2009, Rev. 1-2010, 2.41-Terminal Markings Identified By Color:

Size of leads:

1-Blue
2-White
3-Orange
4-Yellow

5-Black
6-No color assigned
7-No color assigned
8-Red

P1-No color assigned
P2-Brown

Lead condition: Good

Lug type:

Connections As Received:

Lug Condition: —

Terminal

Lugs

Lug size:

Lug Attachment: —

Not
Available

Not
Available

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AC Electrical Inspection (Continued)

Rotor Type: Cast Aluminum

Rotor Condition: Ok

Num rotor bars:

Num broken bars:

Rotor



Rotor Test Results

Visual: Pass

Growler: Pass

Single phase: Pass

Stator type: Factory

If other, stator type:

Stator condition: Ok

If other, stator condition:

Failure location: Other

If other, stator failure:

Stator Image:



Failure Image:



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AC Electrical Inspection (Continued)

Winding color: Like new

Winding image

Winding Thermal Protection: Yes

Winding condition : Solid

Winding Thermal Protection DE: —

Winding Thermal Protection ODE: —

Stator test results: Salvageable



Not Available

Megs incoming: Good

Surge incoming: Good

Hi-pot incoming: Good

Winding Resistance Incoming

	Phases A to B	Phases B to C	Phases C to A	Resistive imbalance
Incoming	40.892	39.261	40.198	2.3

Leads/jumpers: Ok

Lead jumper Image. :

If other, leads/jumpers:

Not Available

Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Shaft Condition: Damaged

Bearings Retainer: Yes

Type of grounding device: Ageis

Bearing DE Size: 6318

Shaft runout(TIR-Inbound):

Bearing ODE Size: 6318

Retainer condition: —



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Mechanical Inspection (Continued)

Seals DE condition : Worn

Brg. Seats DE: Undersized

Seals DE type: N/A

If DE undersized, amt.: .0016

Seals DE size:

Brg. Seats ODE: Good

Seals DE (inbound) condition :

If ODE undersized, amt.:

Seals ODE condition : Worn

Shaft damage: Salvageable

Seals ODE type: N/A

Seals ODE size:

Bushings/sleeves DE: Ok

Seals ODE (inbound) condition :

Bushings/sleeves ODE: Ok

Endbell fits/damage: Good

Foot/Flange condition: Ok

Endbell DE size: 7.4812

Foot flatness: Pass

Endbell DE insulated?: No

Does Air Gap Meet Customer or EASA spec(<10% variation)?

Endbell ODE size: 7.4892 Bad

—

Endbell ODE insulated?: Yes

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Conclusion

Component Failure

Cause of Failure

Bearing failed due to miss alignment

Comments

DE shaft bearing fit bad and cap need repair ODE end bell bearing journal needs repair

Service Tech name: Robert Wiley

Service Tech signature:

Robert Wiley

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