

## Job Information

Job #: 94957

Date: December 11, 2018

Priority: —

Authorized OT: No

Authorized by:

## Customer Information

Name: Cintas

Reason:

Contact:

Motor#:

PO#:

Application: —

Special notes:

## Name Plate Information

Manufacturer: BROOK CROMPTON

Enclosure : Open Drop Proof (ODP)

Enclosure Type image

Serial#: A661416

Model#:

Service Factor:

Frame: WV-DA160MB

Horsepower/kW: 15

Rated RPM: 3530

Rated Amps: 20.6/19.6

Rated Voltage: 440/480

Phase: 3

Cycles: 60

Special design: No



Nameplate

DE

ODE

F1

F2

Top



## Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Does the shaft turn freely?: No Contaminant(s): None

Shaft rotation: Bi-directional Contaminant(s) Amt: None

Shaft grounding device present?: No

Type of grounding device:

Shaft runout(TIR-Inbound):

Bearings DE: Worn

Bearings DE make: NSK

Insulated: No

Bearing DE Size: 6309ZZ

Bearings ODE: Worn

Bearings ODE make: SKF

Bearing Type: Ball

Bearing ODE Size: 6307ZZ

Bearings Retainer: Yes

Thermal Protection: Yes

Retainer condition: —

Thermal Protection Type: —

Bearing Type Image



Bearing Make Image



Bearing Retainer Image



Thermal Protection



### WEST TENNESSEE

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Fax 901-873-5301

### CENTRAL ARKANSAS

6812 Lindsey Rd.  
Little Rock, AR 72206  
Phone 501-375-9178  
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## Mechanical Inspection (Continued)

Lubrication Type: Grease

Thermal Protection device DE: —

Lubrication brand inbound: Unknown

Thermal Protection device ODE: —

Lubrication brand outbound: Unknown

Grease Amt DE: N/A

Grease Cond. DE: Other

Grease Amt ODE: N/A

Grease Cond. ODE: Other

Seals DE type: Slinger

Seals DE size:

Seals DE (inbound) condition :

Seals ODE type: Slinger

Seals ODE size:

Seals ODE (inbound) condition  
:

Shaft damage cause: Other

Shaft Image:



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## Mechanical Inspection (Continued)

Brg. Image:



Water jacket: N/A

Fan: Ok

Frame cond.: Good



Motor Mount Position: Horizontal/Foot mount

Endbell type: Single piece

Missing parts?

☐ J-Box cover ☐ O-rings ☐ J-Box

☐ HH cover ☐ Glands ☒ None

Endbell Image:



Other missing parts



## Mechanical Inspection (Continued)

### Air Gap Measurements (N/A on Single Piece Endbell)

Does Air Gap Meet Customer or EASA spec(<10% variation)?

DE @ 0

ODE @ 0

—

DE @ 90

ODE @ 90

DE @ 180

ODE @ 180

DE @ 270

ODE @ 270

## AC Electrical Inspection

Number of leads: 6

Terminal Markings:

Length of leads:

REF: NEMA Stds. MG 1-2009, Rev. 1-2010, 2.41-Terminal Markings Identified By Color:

Size of leads:

1-Blue  
2-White  
3-Orange  
4-Yellow

5-Black  
6-No color assigned  
7-No color assigned  
8-Red

P1-No color assigned  
P2-Brown

Lead condition: Good

Lug type:

Connections As Received: High voltage

Lug Condition: —

Lug size:

Lug Attachment: —

Terminal



Lugs



## AC Electrical Inspection (Continued)

Rotor Type: Cast Aluminum

Rotor Condition: Ok

Num rotor bars:

Num broken bars:

Rotor



### Rotor Test Results

Visual: Pass

Growler: Pass

Single phase: Pass

Stator type: Factory

If other, stator type:

Stator condition: Ok

If other, stator condition:

Failure location: In slot

If other, stator failure:

Stator Image:



Failure Image:



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## AC Electrical Inspection (Continued)

Winding color: Like new

Winding image

Winding Thermal Protection: Yes

Winding condition : Solid

Winding Thermal Protection DE: —

Winding Thermal Protection ODE: —



Stator test results: Salvageable

Megs incoming: Good

Surge incoming: Good

Hi-pot incoming: Good

### Winding Resistance Incoming

	Phases A to B	Phases B to C	Phases C to A	Resistive imbalance
Incoming	0.570	0.569	0.569	0.1

Leads/jumpers: Ok

If other, leads/jumpers:

## Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Shaft Condition: Other

Bearings Retainer: Yes

Type of grounding device:

Bearing DE Size: 6309

Shaft runout(TIR-Inbound):

Bearing ODE Size: 6307

Retainer condition: —



MILLINGTON, TN

LITTLE ROCK, AR

## Mechanical Inspection (Continued)

Seals DE condition : Worn

Brg. Seats DE: Good

Seals DE type: Slinger

If DE undersized, amt.:

Seals DE size:

Brg. Seats ODE: Good

Seals DE (inbound) condition :

If ODE undersized, amt.:

Seals ODE condition : Worn

Shaft damage: OK

Seals ODE type: Slinger

Seals ODE size:

Bushings/sleeves DE: Ok

Seals ODE (inbound) condition :

Bushings/sleeves ODE: Ok

Endbell fits/damage: Bad

Foot/Flange condition: Ok

Endbell DE size: 3.9490 Bad

Foot flatness: Pass

Endbell DE insulated?: No

Does Air Gap Meet Customer or EASA spec(&lt;10% variation)?

Endbell ODE size: 3.1520 Bad

—

Endbell ODE insulated?: —

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MILLINGTON, TN

LITTLE ROCK, AR

## Conclusion

### Component Failure

Drive End bearing failure

### Cause of Failure

### Comments

DE And ODE END BELL HOUSING FITS BAD. DE SHAFT SEAL SURFACE IS BAD. Fan Cover bolts broke off in stator

Service Tech name: Robert Wiley

Service Tech signature:

A handwritten signature in black ink that reads 'Robert Wiley'.

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