

Job Information

Job #: 94953

Date: December 6, 2018

Priority: —

Authorized OT: No

Authorized by:

Customer Information

Name: COORSTEK

Reason:

Contact:

Motor#:

PO#:

Application: —

Special notes:

Name Plate Information

Manufacturer: Milton Roy

Enclosure : Open Drop Proof (ODP)

Enclosure Type image

Serial#: 0411-20000-310TE

Model#: A79C8256M

Service Factor: 1.15

Frame: ED56C

Horsepower/kW: 1/4

Rated RPM: 1725

Rated Amps: 1.6/.80

Rated Voltage: 230/460

Phase: 3

Cycles: 60

Special design: No



Nameplate

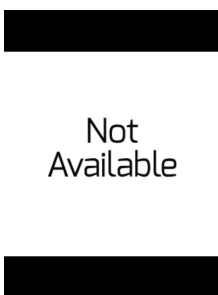
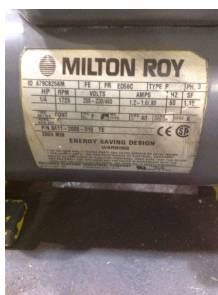
DE

ODE

F1

F2

Top



Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Does the shaft turn freely?: Yes

Contaminant(s): None

Shaft rotation: CCW

Contaminant(s) Amt: None

Shaft grounding device
present?: No

Type of grounding device:

Shaft runout(TIR-Inbound):

Bearings DE: Worn

Bearings DE make: SKF

Insulated: No

Bearing DE Size: 6203 2RS

Bearings ODE: Worn

Bearings ODE make: SKF

Bearing Type: Ball

Bearing ODE Size: 6203 2RS

Bearings Retainer: Yes

Thermal Protection: Yes

Retainer condition: —

Thermal Protection Type: —

Bearing Type Image



Bearing Make Image



Bearing Retainer Image



Thermal Protection



Mechanical Inspection (Continued)

Lubrication Type: Oil

Thermal Protection device DE: —

Lubrication brand inbound: Mobile Polyrex EM

Thermal Protection device ODE: —

Lubrication brand outbound: Mobile Polyrex EM

Grease Amt DE: N/A

Grease Cond. DE: New

Grease Amt ODE: N/A

Grease Cond. ODE: New

Seals DE type: Slinger

Seals Image:

Seals DE size:



Seals DE (inbound) condition :

Seals ODE type: Slinger

Seals Image 2:

Seals ODE size:



Seals ODE (inbound) condition :

Shaft damage cause: None

Shaft Image:



Mechanical Inspection (Continued)

Brg. Image:



Bushings/sleeves image:

Not
Available

Water jacket: N/A

Not
Available

Fan: Ok



Frame cond.: Good



Motor Mount Position: Horizontal/Foot mount

Endbell type: Single piece

Missing parts?

- | | | |
|--------------------------------------|----------------------------------|--|
| <input type="checkbox"/> J-Box cover | <input type="checkbox"/> O-rings | <input type="checkbox"/> J-Box |
| <input type="checkbox"/> HH cover | <input type="checkbox"/> Glands | <input checked="" type="checkbox"/> None |

Endbell Image:



Other missing parts



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Mechanical Inspection (Continued)

Air Gap Measurements (N/A on Single Piece Endbell)

Does Air Gap Meet Customer or EASA spec(<10% variation)?

DE @ 0

ODE @ 0

—

DE @ 90

ODE @ 90

DE @ 180

ODE @ 180

DE @ 270

ODE @ 270

AC Electrical Inspection

Number of leads: 9

Terminal Markings: 1-9

Length of leads:

REF: NEMA Stds. MG 1-2009, Rev. 1-2010, 2.41-Terminal Markings Identified By Color:

Size of leads:

1-Blue
2-White
3-Orange
4-Yellow

5-Black
6-No color assigned
7-No color assigned
8-Red

P1-No color assigned
P2-Brown

Lead condition: —

Lug type:

Connections As Received: High voltage

Lug Condition: —

Terminal

Lugs

Lug size:

Lug Attachment: —

WEST TENNESSEE
7030 Ryburn Drive
Millington, TN 38053
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6812 Lindsey Rd.
Little Rock, AR 72206
Phone 501-375-9178
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AC Electrical Inspection (Continued)

Rotor Type: Cast Aluminum

Rotor Condition: Ok

Num rotor bars:

Num broken bars:

Rotor



Rotor Test Results

Visual: Pass

Growler: Pass

Single phase: Pass

Stator type: Factory

If other, stator type:

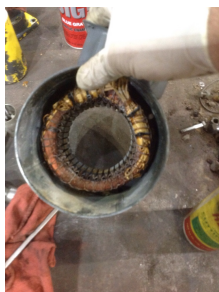
Stator condition: Ok

If other, stator condition:

Failure location: In slot

If other, stator failure:

Stator Image:



Failure Image:



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AC Electrical Inspection (Continued)

Winding color: Like new

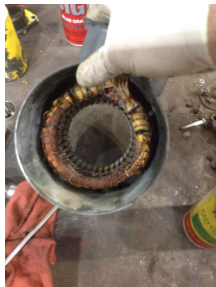
Winding image

Winding Thermal Protection: Yes

Winding condition : Solid

Winding Thermal Protection DE: —

Winding Thermal Protection ODE: —



Stator test results: Salvageable

Megs incoming: Good

Surge incoming: Good

Hi-pot incoming: Good

Winding Resistance Incoming

	Phases A to B	Phases B to C	Phases C to A	Resistive imbalance
Incoming	92.336	91.955	92.118	0.2

Leads/jumpers: Ok

Lead jumper Image. :



If other, leads/jumpers:

Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Shaft Condition: Good

Bearings Retainer: Yes

Type of grounding device:

Bearing DE Size: 6203

Shaft runout(TIR-Inbound):

Bearing ODE Size: 6203

Retainer condition: —



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Mechanical Inspection (Continued)

Seals DE condition : Worn

Brg. Seats DE: Good

Seals DE type: Slinger

If DE undersized, amt.:

Seals DE size:

Brg. Seats ODE: Good

Seals DE (inbound) condition :

If ODE undersized, amt.:

Seals ODE condition : Worn

Shaft damage: OK

Seals ODE type: Slinger

Seals ODE size:

Bushings/sleeves DE: Ok

Seals ODE (inbound) condition :

Bushings/sleeves ODE: Ok

Endbell fits/damage: Good

Foot/Flange condition: Ok

Endbell DE size: 1.5762 Bad

Foot flatness: Pass

Endbell DE insulated?: No

Does Air Gap Meet Customer or EASA spec(<10% variation)?

Endbell ODE size: 1.5749

—

Endbell ODE insulated?: No

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Conclusion

Component Failure

Cause of Failure

Needs new bearings seals

Comments

De motor End bell housing fit bad . Gear Box in put shaft seal fits bad .bearing housing fits bad

Service Tech name: Robert Wiley

Service Tech signature:

A handwritten signature in black ink that reads 'Robert Wiley'.

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