

## Job Information

Job #: 94923

Date: November 27, 2018

Priority: —

Authorized OT: No

Authorized by:

## Customer Information

Name: AFT/L'ORÉAL

Reason:

Contact:

Motor#:

PO#:

Application: —

Special notes:

## Name Plate Information

Manufacturer: Bartec Varnost

Enclosure : Totally Enclosed  
Fan Cooled

Enclosure Type image

Serial#: PTBUOATEX1080

Model#:

Service Factor:

Frame: 3KTC180M-2

Horsepower/kW: 26

Rated RPM: 3525

Rated Amps: 71/41

Rated Voltage: 278/460

Phase: 3

Cycles: 60

Special design: No



Nameplate

DE

ODE

F1

F2

Top



## Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Does the shaft turn freely?: Yes Contaminant(s): None

Shaft rotation: Bi-directional Contaminant(s) Amt: None

Shaft grounding device present?: Yes

Type of grounding device: Aegis

Shaft runout(TIR-Inbound):

Bearings DE: Worn

Bearings DE make: FAG

Insulated: No

Bearing DE Size: 6310 2Z

Bearings ODE: Worn

Bearings ODE make: FAG

Bearing Type: Ball

Bearing ODE Size: 6310 2Z

Bearings Retainer: Yes

Thermal Protection: Yes

Retainer condition: Good

Thermal Protection Type: —

Bearing Type Image



Bearing Make Image



Bearing Retainer Image



Thermal Protection

## Mechanical Inspection (Continued)

Lubrication Type: Grease

Thermal Protection device DE: —

Lubrication brand inbound: Mobile Polyrex EM

Thermal Protection device ODE: —

Lubrication brand outbound: Mobile Polyrex EM

Grease Amt DE: Full

Grease Cond. DE: New

Grease Amt ODE: Full

Grease Cond. ODE: New

Seals DE type: Isolators

Seals Image:

Seals DE size: 50\*70\*8

Seals DE (inbound) condition : Worn



Seals ODE type: N/A

Seals ODE size:

Seals ODE (inbound) condition :  
:

Shaft damage cause: None

Shaft Image:



### WEST TENNESSEE

7030 Ryburn Drive  
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### CENTRAL ARKANSAS

6812 Lindsey Rd.  
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## Mechanical Inspection (Continued)

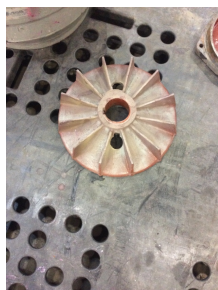
Brg. Image:



Water jacket:     Ok

Fan:     Ok

Frame cond.:     Good



Motor Mount Position:     Horizontal/Foot mount

Endbell type:     Single piece

Missing parts?

☐ J-Box cover     ☐ O-rings     ☐ J-Box

☐ HH cover     ☐ Glands     ☐ None

Endbell Image:



Other missing parts



## Mechanical Inspection (Continued)

### Air Gap Measurements (N/A on Single Piece Endbell)

Does Air Gap Meet Customer or EASA spec(<10% variation)?

DE @ 0

ODE @ 0

—

DE @ 90

ODE @ 90

DE @ 180

ODE @ 180

DE @ 270

ODE @ 270

## AC Electrical Inspection

Number of leads: 6

Terminal Markings:

Length of leads: 6"

REF: NEMA Stds. MG 1-2009, Rev. 1-2010, 2.41-Terminal Markings Identified By Color:

Size of leads:

1-Blue  
2-White  
3-Orange  
4-Yellow

5-Black  
6-No color assigned  
7-No color assigned  
8-Red

P1-No color assigned  
P2-Brown

Lead condition: Good

Lug type:

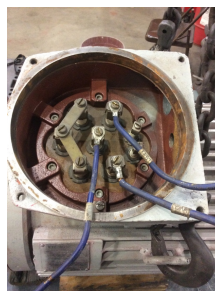
Connections As Received:

Lug Condition: Good

Lug size:

Lug Attachment: —

Terminal



Lugs



## AC Electrical Inspection (Continued)

Rotor Type: Cast Aluminum

Rotor Condition: Ok

Num rotor bars:	40
Num broken bars:	0

Rotor



### Rotor Test Results

Visual: Pass

Growler: Pass

Single phase: Pass

Stator type: Factory

If other, stator type:

Stator condition: Ok

If other, stator condition:

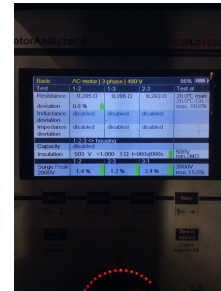
Failure location: Other

If other, stator failure:

Stator Image:



Failure Image:



## AC Electrical Inspection (Continued)

Winding color: Like new

Winding image

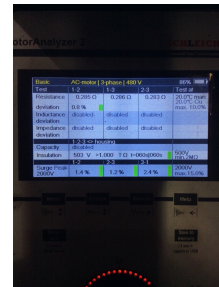
Winding Thermal Protection: Yes

Winding condition : Solid

Winding Thermal Protection DE: —

Winding Thermal Protection ODE: —

Stator test results: Rewind



Megs incoming: Good

Surge incoming: Good

Hi-pot incoming: Good

### Winding Resistance Incoming

	Phases A to B	Phases B to C	Phases C to A	Resistive imbalance
Incoming	0.285	0.286	0.283	0.8

Leads/jumpers: Ok

If other, leads/jumpers:

## Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Shaft Condition: Good

Bearings Retainer: Yes

Type of grounding device: Aegis

Bearing DE Size: 6310 2Z

Shaft runout(TIR-Inbound):

Bearing ODE Size: 6313 2Z

Retainer condition: Good



MILLINGTON, TN

LITTLE ROCK, AR

## Mechanical Inspection (Continued)

Seals DE condition : Worn

Brg. Seats DE: Good

Seals DE type: Isolators

If DE undersized, amt.:

Seals DE size: 50\*70\*8

Brg. Seats ODE: Good

Seals DE (inbound) condition : Worn

If ODE undersized, amt.:

Seals ODE condition : None

Shaft damage: OK

Seals ODE type: N/A

Seals ODE size:

Bushings/sleeves DE: Ok

Seals ODE (inbound) condition :

Bushings/sleeves ODE: Ok

Endbell fits/damage: Good

Foot/Flange condition: Ok

Endbell DE size: 4.3316

Foot flatness: Pass

Endbell DE insulated?: No

Does Air Gap Meet Customer or EASA spec(&lt;10% variation)?

Endbell ODE size: 4.3316

—

Endbell ODE insulated?: No



## Conclusion

### Component Failure

### Cause of Failure

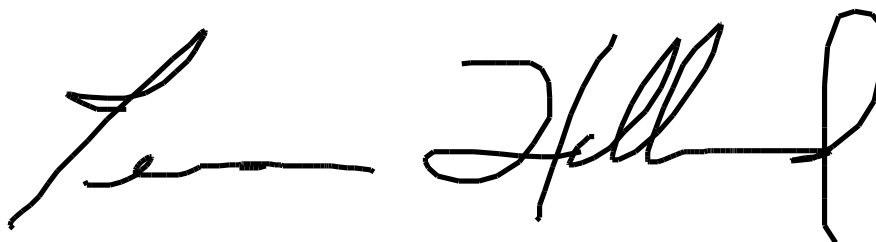
Recondition of motor requested by customer.

### Comments

Replace worn snap rings, bearings, and Aegis ring. (2.2732) is shaft measurement for aegis ring. Also drive end lip seal 50\*70\*8 should be replaced.

Service Tech name: Terrence Holland

Service Tech signature:

A handwritten signature in black ink, appearing to read 'Terrence Holland', with a stylized, cursive script.**WEST TENNESSEE**

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