

Job Information

Job #: 94868

Date: November 9, 2018

Priority: —

Authorized OT: No

Authorized by:

Customer Information

Name:

Reason:

Contact:

Motor#:

PO#:

Application: —

Special notes:

Name Plate Information

Manufacturer: Gould

Enclosure : Open Drop Proof (ODP)

Enclosure Type image

Serial#:

Model#:

Service Factor:

Frame:

Horsepower/kW:

Rated RPM:

Rated Amps:

Rated Voltage:

Phase:

Cycles:

Special design: No



Nameplate

DE

ODE

F1

F2

Top



Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Does the shaft turn freely?: Yes

Contaminant(s): Dirt

Shaft rotation: —

Contaminant(s) Amt: Other

Shaft grounding device present?: No

Contaminant Image:



Type of grounding device:

Shaft runout(TIR-Inbound): 0.002

Bearings DE: Worn

Bearings DE make: Koyo

Insulated: No

Bearing DE Size: 6307zC3

Bearings ODE: Worn

Bearings ODE make: Koyo

Bearing Type: Angular-contact ball

Bearing ODE Size: 7306B-5GC3

Bearings Retainer: Yes

Thermal Protection: No

Retainer condition: Good

Thermal Protection Type: —

Bearing Type Image



Bearing Make Image



Bearing Retainer Image



Thermal Protection

Mechanical Inspection (Continued)

Lubrication Type: Oil

Thermal Protection device DE: —

Lubrication brand inbound: Unknown

Thermal Protection device ODE: —

Lubrication brand outbound: Unknown

Grease Amt DE: N/A

Grease Cond. DE: Other

Grease Amt ODE: N/A

Grease Cond. ODE: Other

Seals DE type: Isolators

Seals Image:

Seals DE size: TCM132123TB

Seals DE (inbound) condition : Worn



Seals ODE type: Isolators

Seals Image 2:

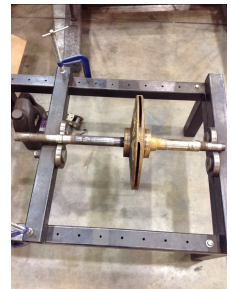
Seals ODE size: TCM14223TB

Seals ODE (inbound) condition : Worn



Shaft damage cause: None

Shaft Image:



Mechanical Inspection (Continued)

Brg. Image:



Bushings/sleeves image:



Water jacket: N/A

Fan: N/A

Frame cond.: Good

Motor Mount Position: Other

Endbell type: Single piece

Missing parts?

- | | | |
|--------------------------------------|----------------------------------|--------------------------------|
| <input type="checkbox"/> J-Box cover | <input type="checkbox"/> O-rings | <input type="checkbox"/> J-Box |
| <input type="checkbox"/> HH cover | <input type="checkbox"/> Glands | <input type="checkbox"/> None |

Endbell Image:



Other missing parts

Seals and/or packing glands



MILLINGTON, TN

LITTLE ROCK, AR

Mechanical Inspection (Continued)

Air Gap Measurements (N/A on Single Piece Endbell)

Does Air Gap Meet Customer or EASA spec(<10% variation)?

DE @ 0

ODE @ 0

—

DE @ 90

ODE @ 90

DE @ 180

ODE @ 180

DE @ 270

ODE @ 270

AC Electrical Inspection

Number of leads: —

Terminal Markings:

Length of leads:

REF: NEMA Stds. MG 1-2009, Rev. 1-2010, 2.41-Terminal Markings Identified By Color:

Size of leads:

1-Blue
2-White
3-Orange
4-Yellow

5-Black
6-No color assigned
7-No color assigned
8-Red

P1-No color assigned
P2-Brown

Lead condition: —

Lug type:

Connections As Received:

Lug Condition: —

Terminal

Lugs

Lug size:

Lug Attachment: —

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7030 Ryburn Drive
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Fax 901-873-5301

CENTRAL ARKANSAS
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Phone 501-375-9178
Fax 501-375-4254



MILLINGTON, TN

LITTLE ROCK, AR

AC Electrical Inspection (Continued)

Rotor Type: Cast Aluminum

Rotor

Rotor Condition: Ok

Num rotor bars:

Num broken bars:

Rotor Test Results

Visual: Pass

Growler: Pass

Single phase: Pass

Stator type: Factory

If other, stator type:

Stator condition: Ok

If other, stator condition:

Failure location: In slot

If other, stator failure:

Failure Image:



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MILLINGTON, TN

LITTLE ROCK, AR

AC Electrical Inspection (Continued)

Winding color: Like new

Winding image

Winding Thermal Protection: Yes

Winding condition : Solid

Winding Thermal
Protection DE: —Winding Thermal
Protection ODE: —

Stator test results: Rewind

Megs incoming: Good

Surge incoming: Good

Hi-pot incoming: Good

Winding Resistance Incoming

Phases A to B

Phases B to C

Phases C to A

Resistive imbalance

Incoming

Leads/jumpers: Ok

If other, leads/jumpers:

Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Shaft Condition: Good

Bearings Retainer: Yes

Type of grounding device:

Bearing DE Size: 6307zC3

Shaft runout(TIR-Inbound): 0.002

Bearing ODE Size: 7306B-5GC3

Retainer condition: Good

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MILLINGTON, TN

LITTLE ROCK, AR

Mechanical Inspection (Continued)

Seals DE condition : Worn

Brg. Seats DE: Good

Seals DE type: Isolators

If DE undersized, amt.:

Seals DE size: TCM132123TB

Brg. Seats ODE: Good

Seals DE (inbound) condition : Worn

If ODE undersized, amt.:

Seals ODE condition : Worn

Shaft damage: OK

Seals ODE type: Isolators

Seals ODE size: TCM14223TB

Bushings/sleeves DE: Grooved

Seals ODE (inbound) condition : Worn

Bushings/sleeves ODE: Grooved

Endbell fits/damage: Good

Foot/Flange condition: Missing

Endbell DE size: 3.1501

Foot flatness: N/A

Endbell DE insulated?: No

Does Air Gap Meet Customer or EASA spec(<10% variation)?

Endbell ODE size: 2.8352

—

Endbell ODE insulated?: No

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Conclusion

Component Failure

The inbound seal sleeve

Cause of Failure

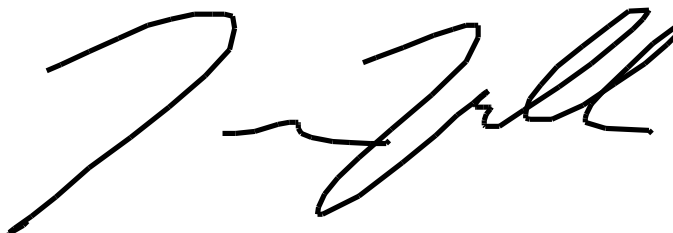
Normal wear from packing

Comments

The sleeve has excessive wear from the packing rubbing it either running with improper lubrication, being set too tight, debris between the two surfaces or all of the above.

Service Tech name: Trevor Hall

Service Tech signature:

A handwritten signature in black ink, appearing to read 'T. Hall', written over a white background.