

Job Information

Job #: 94773

Date: October 16, 2018

Priority: —

Authorized OT: No

Authorized by:

Customer Information

Name: Saint Jean

Reason:

Contact:

Motor#:

PO#:

Application: —

Special notes:

Name Plate Information

Manufacturer: SACCARDO

Enclosure : Totally Enclosed
Fan Cooled

Enclosure Type image

Serial#: 160762

Model#: 02ED31GS02

Service Factor:

Frame:

Horsepower/kW: 5.9

Rated RPM: 2850

Rated Amps: 22.3/12

Rated Voltage: 230/460

Phase: 3

Cycles: 50

Special design: No



Nameplate

DE

ODE

F1

F2

Top



Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Does the shaft turn freely?: Yes Contaminant(s): None

Shaft rotation: Bi-directional Contaminant(s) Amt: None

Shaft grounding device present?: No

Type of grounding device:

Shaft runout(TIR-Inbound):

Bearings DE: Worn

Bearings DE make: FAG

Insulated: No

Bearing DE Size: 6208 2RS

Bearings ODE: Worn

Bearings ODE make: FAG

Bearing Type: Ball

Bearing ODE Size: 6305 2RS

Bearings Retainer: Yes

Thermal Protection: Yes

Retainer condition: —

Thermal Protection Type: —

Bearing Type Image



Bearing Make Image



Bearing Retainer Image



Thermal Protection



WEST TENNESSEE

7030 Ryburn Drive
Millington, TN 38053
Phone 901-873-5300
Fax 901-873-5301

CENTRAL ARKANSAS

6812 Lindsey Rd.
Little Rock, AR 72206
Phone 501-375-9178
Fax 501-375-4254

Mechanical Inspection (Continued)

Lubrication Type: Grease

Thermal Protection device DE: N/A

Lubrication brand inbound: Mobile Polyrex EM

Thermal Protection device ODE: N/A

Lubrication brand outbound: Mobile Polyrex EM

Grease Amt DE: Full

Grease Cond. DE: New

Grease Amt ODE: Full

Grease Cond. ODE: New

Seals DE type: Isolators

Seals Image:



Seals DE size: 40 60 10

Seals DE (inbound) condition : Bad

Seals ODE type: Isolators

Seals Image 2:



Seals ODE size: 25 47 7

Seals ODE (inbound) condition : Bad

Shaft damage cause: None

Shaft Image:



Mechanical Inspection (Continued)

Brg. Image:



Bushings/sleeves image:

Not
Available

Water jacket: Ok

Not
Available

Fan: Ok



Frame cond.: Good



Motor Mount Position: Horizontal/Foot mount

Endbell type: Single piece

Missing parts?

☒ J-Box cover ☐ O-rings ☐ J-Box☐ HH cover ☐ Glands ☐ None

Endbell Image:



Other missing parts

Mechanical Inspection (Continued)

Air Gap Measurements (N/A on Single Piece Endbell)

Does Air Gap Meet Customer or EASA spec(<10% variation)?

DE @ 0

ODE @ 0

—

DE @ 90

ODE @ 90

DE @ 180

ODE @ 180

DE @ 270

ODE @ 270

AC Electrical Inspection

Number of leads: 6

Terminal Markings: UVW

Length of leads:

REF: NEMA Stds. MG 1-2009, Rev. 1-2010, 2.41-Terminal Markings Identified By Color:

Size of leads:

1-Blue
2-White
3-Orange
4-Yellow

5-Black
6-No color assigned
7-No color assigned
8-Red

P1-No color assigned
P2-Brown

Lead condition: Good

Lug type:

Connections As Received: High voltage

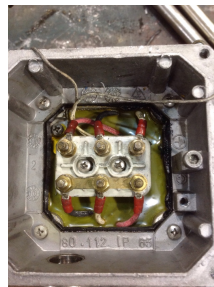
Lug Condition: Good

Lug size:

Lug Attachment: —

Terminal

Lugs



AC Electrical Inspection (Continued)

Rotor Type: Cast Aluminum

Rotor Condition: Ok

Num rotor bars:

Num broken bars:

Rotor



Rotor Test Results

Visual: Pass

Growler: Pass

Single phase: Pass

Stator type: Factory

If other, stator type:

Stator condition: Ok

If other, stator condition:

Failure location: In slot

If other, stator failure:

Stator Image:



Failure Image:



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AC Electrical Inspection (Continued)

Winding color: Like new

Winding image

Winding Thermal Protection: Yes

Winding condition : Solid

Winding Thermal Protection DE: —

Winding Thermal Protection ODE: —



Stator test results: Salvageable

Megs incoming: Good

Surge incoming: Good

Hi-pot incoming: Good

Winding Resistance Incoming

	Phases A to B	Phases B to C	Phases C to A	Resistive imbalance
Incoming	1.486	1.486	1.486	0.0

Leads/jumpers: Ok

If other, leads/jumpers:

Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Shaft Condition: Good

Bearings Retainer: Yes

Type of grounding device:

Bearing DE Size: 6208 2RS

Shaft runout(TIR-Inbound):

Bearing ODE Size: 6305 2RS

Retainer condition: —



MILLINGTON, TN

LITTLE ROCK, AR

Mechanical Inspection (Continued)

Seals DE condition : Worn

Brg. Seats DE: Good

Seals DE type: Isolators

If DE undersized, amt.:

Seals DE size: 40 60 10

Brg. Seats ODE: Good

Seals DE (inbound) condition : Bad

If ODE undersized, amt.:

Seals ODE condition : Worn

Shaft damage: OK

Seals ODE type: Isolators

Seals ODE size: 25 47 7

Bushings/sleeves DE: Ok

Seals ODE (inbound) condition : Bad

Bushings/sleeves ODE: Ok

Endbell fits/damage: Good

Foot/Flange condition: Ok

Endbell DE size: 3.1510 Bad

Foot flatness: Pass

Endbell DE insulated?: No

Does Air Gap Meet Customer or EASA spec(<10% variation)?

Endbell ODE size: 2.4410 Good

—

Endbell ODE insulated?: No

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MILLINGTON, TN

LITTLE ROCK, AR

Conclusion

Component Failure

Cause of Failure

Comments

Seals and bearings DE HOUSING FITS BAD FOUND METAL FATIGUE And CONTAMINATION

Service Tech name: Robert Wiley

Service Tech signature:

A handwritten signature in black ink that reads 'Robert Wiley'. The signature is written in a cursive style with a large, looped 'R' and a long, sweeping 'y'.

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