

AC Recondition Repair Report

FolderID: 97686 FormID: 9644865

Reynolds Metals company 1333 highway 270

Malvern, AR 72104

Genera	al		
1.	Job Number	97686	
2.	Report Date		
3.	Customer	REYNOLDS	
Name	Plate Information		O
4.	Manufacturer	US ELECTRIC	P
5.	Model		
6.	Serial Number		
7.	Horsepower	25	
8.	KW		
9.	Volts		
	208-230/460		
10.	Amps		
Ψ.	65.00-57.00/28.40		
11.	RPM	3530	
12.	Frame	284T	
13.	Enclosure	TEFC	
14.	Cycles	60	
15.	Phase	3	
16.	Service Factor	1.25	
17.	Motor Mount Position		
nitial	Inspection		
18.	Number of Leads		
19.	Lead Length	15 Inches	
20.	Lead Size		
21.	Lead Condition	(P) Pass	
22.	Lead Markings	1-12	
23.	Lug Size, Condition, and Type		
24.	Winding RTD's		
25.	Winding Rtd's Condition		
26.	Shaft Run Out	0.001	
27.	Does Shaft Turn Freely	yes	
28.	Does Shaft Have Visible Damage	no	
29.	Bearing Rtd's		
30.	Bearing Rtd's Condition		
31.	Contamination		
	Yes		

	33.	Fan Condition	(P) Pass	
	34.	Broken or missing components		
Ini	itial E	Electric Test	0	
	35.	Resistance to Ground	Mohm	-
	36.	Winding Resistance 1-2		
	37.	Winding Resistance 2-3		
	38.	Winding Resistance 1-3		
	39.	Resistive Imbalance		
	40.	Hi-Pot		
	41.	Surge Test	(P) Pass	P5
	42.	Stator Condition	good	
	43.	Failure Location		
Ini	itial F	Rotor Inspection		
	44.	Rotor Type	squirrel cage	
	45.	Air Gap <10% Variation		
	46.	Number of Rotor Bars		
	47.	Number of Broken Rotor Bars	0	
	48.	Growler Test	(P) Pass	
	49.	Rotor Condition	(P) Pass	
Me	echa	nical Inspection	0	
	50.	Bearing Manufacture	C&U	-
	51.	Bearing DE Size	6310Z	P1
	52.	Bearing DE Type	regular ball bearing	
	53.	DE Bearing Qty.	1	
	54.	Bearing ODE Size	6207	P4
	55.	Bearing ODE Type	regular ball bearing	
	56.	ODE Bearing Qty.	1	
	57.	Insulated Bearing	no	
	58.	Lubrication Type	grease	
	59.	Grease Condition	(F) Fail	P7
	60.	Bearing Retainers	(NA) Not Applicable	
	61.	Shaft Grounding Device	(NA) Not Applicable	
	62.	DE Seal	(NA) Not Applicable	
	63.	DE Seal Type/Size		
	64.	ODE Seal		
	65.	ODE Seal Type/Size		
Ro	oot C	ause of Failure	0	
	66.	Component Failure	_	•
	67.	Cause of Failure		P1
	68.	Comments		
	69.	Service Technician	Terrence. Holland	

Machine Fit Inspection Report

70. Shaft Kun Out 72. Final Shaft Run Out 73. DE Bearing Shaft Fit (P) Pass 74. DE Inivial Shaft Bearing Fit Size 1 1.9666 * 75. DE Inivial Shaft Bearing Fit Size 2 1.9666 * 76. DE Inivial Shaft Bearing Fit Size 3 1.9667 * 77. DE Finivial Shaft Bearing Fit Size 3 1.9667 * 77. DE Finivial Shaft Bearing Fit Size 2 1.3781 * 78. DE Finivial Shaft Bearing Fit Size 3 (P) Pass 81. ODE Inivial Shaft Bearing Fit Size 3 1.3781 * 82. ODE Finivial Shaft Bearing Fit Size 3 1.3781 * 83. ODE Finivial Shaft Bearing Fit Size 3 1.3781 * 84. ODE Finivial Shaft Bearing Fit Size 3 1.3781 * 85. ODE Finivial Shaft Bearing Fit Size 3 1.3781 * 86. ODE Finivial Shaft Bearing Fit Size 3 1.3781 * 87. DE Linkia Shaft Bearing Fit Size 3 1.3781 * 88. DE Finivial Shaft Bearing Fit Size 3 1.3781 * 89. DE Finivial Shaft Bearing Fit Size 3 1.3781 * 80. DE Finivial Shaft Bearing Fit Size 3	70	Oh of the Dure Out	
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96. DE Initial Endbell Fit Size 3 4.3307 " 97. DE Final Endbell Fit Size 1 98. DE Final Endbell Fit Size 2 99. DE Final Endbell Fit Size 3 100. DE Endbell Fit Insulated 101. DE Endbell Air Seal Fit 101. DE Endbell Air Seal Fit Size 102. Initial Endbell Air Seal Fit Size (P) Pass 103. Finial Endbell Fit Size 1 2.8352 " 104. ODE Endbell Fit Size 1 2.8352 " 105. ODE Initial Endbell Fit Size 2 2.8355 " 106. ODE Initial Endbell Fit Size 3 2.8355 " 107. ODE Initial Endbell Fit Size 3 2.8352 " 108. ODE Final Endbell Fit Size 3 2.8352 " 109. ODE Final Endbell Fit Size 3 2.8352 " 1010. ODE Final Endbell Fit Size 3 111. ODE Endbell Fit Size 4 1110. ODE Final Endbell Fit Size 3 111. ODE Endbell Fit Size 3 1111. ODE Endbell Fit Insulated 112. ODE Endbell Fit Size 3 1111. ODE Endbell Seal Fit Size 114. ODE Finial Endbell Seal Fit Size 114. ODE Finial Endbell Seal Fit Size (P) Pass 115. Foot Flatness (P) Pass	94.	DE Initial Endbell Fit Size 1	4.3307 "
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100. DE Endbell Fit Insulated101. DE Endbell Air Seal Fit102. Initial Endbell Air Seal Fit Size103. Finial Endbell Air Seal Fit Size104. ODE Endbell Fit105. ODE Initial Endbell Fit Size 1106. ODE Initial Endbell Fit Size 2107. ODE Initial Endbell Fit Size 3108. ODE Final Endbell Fit Size 4109. ODE Final Endbell Fit Size 5101. ODE Final Endbell Fit Size 6102. ODE Final Endbell Fit Size 7103. ODE Final Endbell Fit Size 8104. ODE Final Endbell Fit Size 7105. ODE Final Endbell Fit Size 8110. ODE Final Endbell Fit Size 8111. ODE Endbell Fit Size 8112. ODE Endbell Fit Size 9113. ODE Initial Endbell Seal Fit113. ODE Initial Endbell Seal Fit Size114. ODE Final Endbell Seal Fit Size115. Foot Flatness(P) Pass116. Foot Condition(P) Pass	98.	DE Finial Endbell Fit Size 2	
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 104. ODE Endbell Fit (P) Pass 105. ODE Initial Endbell Fit Size 1 2.8352 " 106. ODE Initial Endbell Fit Size 2 2.8355 " 107. ODE Initial Endbell Fit Size 3 2.8352 " 108. ODE Final Endbell Fit Size 1 109. ODE Final Endbell Fit Size 2 110. ODE Final Endbell Fit Size 3 111. ODE Endbell Fit Insulated 112. ODE Endbell Air Seal Fit 113. ODE Initial Endbell Seal Fit Size 114. ODE Final Endbell Seal Fit Size 115. Foot Flatness (P) Pass 116. Foot Condition (P) Pass 	102.	Initial Endbell Air Seal Fit Size	
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107. ODE Initial Endbell Fit Size 32.8352 "108. ODE Final Endbell Fit Size 1109. ODE Final Endbell Fit Size 2110. ODE Final Endbell Fit Size 3111. ODE Endbell Fit Insulated112. ODE Endbell Air Seal Fit113. ODE Initial Endbell Seal Fit Size114. ODE Finial Endbell Seal Fit Size115. Foot Flatness(P) Pass116. Foot Condition(P) Pass	105.	ODE Initial Endbell Fit Size 1	2.8352 "
108. ODE Final Endbell Fit Size 1109. ODE Final Endbell Fit Size 2110. ODE Final Endbell Fit Size 3111. ODE Endbell Fit Insulated112. ODE Endbell Air Seal Fit113. ODE Initial Endbell Seal Fit Size114. ODE Finial Endbell Seal Fit Size115. Foot Flatness(P) Pass116. Foot Condition(P) Pass	106.	ODE Initial Endbell Fit Size 2	2.8355 "
109. ODE Final Endbell Fit Size 2110. ODE Final Endbell Fit Size 3111. ODE Endbell Fit Insulated112. ODE Endbell Air Seal Fit113. ODE Initial Endbell Seal Fit Size114. ODE Finial Endbell Seal Fit Size115. Foot Flatness(P) Pass116. Foot Condition(P) Pass	107.	ODE Initial Endbell Fit Size 3	2.8352 "
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114. ODE Finial Endbell Seal Fit Size 115. Foot Flatness (P) Pass 116. Foot Condition (P) Pass	112.	ODE Endbell Air Seal Fit	
115. Foot Flatness (P) Pass 116. Foot Condition (P) Pass	113.	ODE Initial Endbell Seal Fit Size	
116. Foot Condition (P) Pass	114.	ODE Finial Endbell Seal Fit Size	
	115.	Foot Flatness	(P) Pass
117. Flange Condition(NA) Not Applicable	116.	Foot Condition	(P) Pass
	117.	Flange Condition	(NA) Not Applicable

Jon Hellend

440	ing Report	
	Balance Type	
	Balance Operating Speed	
	Start Left End	
	Start Right End	
	Balancing Specification	
	Finish Left End	
	Finish Right End	
126.	Service Technician	
Assem	bly and Final Test	
127.	Meggar Testing Reading	Mohm
128.	Surge Test	(P) Pass
129.	Hi-Pot	
130.	Winding Resistance 1-2	
131.	Winding Resistance 2-3	
132.	Winding Resistance 1-3	
133.	Test Run Voltage Phase A	
134.	Test Run Amps A	
135.	Test Run Voltage Phase B	
136.	Test Run Amps B	
137.	Test Run Voltage Phase C	
138.	Test Run Amps C	
139.	DE Horizontal Vibration Reading	
140.	DE Vertical Vibration Reading	
141.	DE Axial Vibration Reading	
142.	ODE Horizontal Vibration Reading	
143.	ODE Vertical Vibration Reading	
144.	ODE Axial Vibration Reading	
145.	Ambient Temp at start of Test Run	
146.	Temp at 5 minutes	
147.	Temp at 10 minutes	
148.	Temp at 15 minutes	
149.	Temp at 20 minutes	
150.	Temp at 25 minutes	
151.	Temp at 30 minutes	
152.	Temp at 35 minutes	
153.	Temp at 40 minutes	
154.	Temp at 45 minutes	
155.	Temp at 50 minutes	
156.	Temp at 55 minutes	
157.	Temp at 60 minutes	

Terrence Holland

for Holland











P5.4





P5.9





P5.6



P5.10





P5.11



P5.8



P5.12



P5.13



P5.17





WINDING ANALYZE

P5.18

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P14.22



P5.15



P5.19



P15.23



P58.27



P5.16



P14.20



P15.24



P58.28

AD P14.21

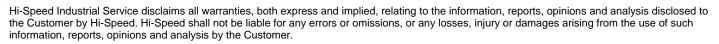




P43.25



P43.26





P58.29

P74.30