

AC Recondition Repair Report

FolderID: 97686 FormID: 9644865

Reynolds Metals company 1333 highway 270 Malvern, AR 72104

| Gener | al | | |
|--------|--------------------------------|-------------|---|
| 1. | Job Number | 97686 | |
| 2. | Report Date | | |
| 3. | Customer | REYNOLDS | |
| Name | Plate Information | | O |
| 4. | Manufacturer | US ELECTRIC | |
| 5. | Model | | |
| 6. | Serial Number | | |
| 7. | Horsepower | 25 | |
| 8. | KW | | |
| 9. | Volts | | |
| | 208-230/460 | | |
| 10. | Amps | | |
| | 65.00-57.00/28.40 | | |
| 11. | RPM | 3530 | |
| 12. | Frame | 284T | |
| 13. | Enclosure | TEFC | |
| 14. | Cycles | 60 | |
| 15. | Phase | 3 | |
| 16. | Service Factor | 1.25 | |
| 17. | Motor Mount Position | | |
| nitial | Inspection | | |
| 18. | Number of Leads | | |
| 19. | Lead Length | 15 Inches | |
| 20. | Lead Size | | |
| 21. | Lead Condition | (P) Pass | |
| 22. | Lead Markings | 1-12 | |
| 23. | Lug Size, Condition, and Type | | |
| 24. | Winding RTD's | | |
| 25. | Winding Rtd's Condition | | |
| 26. | Shaft Run Out | 0.001 | |
| 27. | Does Shaft Turn Freely | yes | |
| 28. | Does Shaft Have Visible Damage | no | |
| 29. | Bearing Rtd's | | |
| 30. | Bearing Rtd's Condition | | |
| 31. | Contamination | | |
| | Yes | | |

| | 33. | Fan Condition | (P) Pass | |
|-----|---------|------------------------------|----------------------|----|
| | 34. | Broken or missing components | | |
| Ini | itial E | Electric Test | | |
| | 35. | Resistance to Ground | Mohm | |
| | 36. | Winding Resistance 1-2 | | |
| | 37. | Winding Resistance 2-3 | | |
| | 38. | Winding Resistance 1-3 | | |
| | 39. | Resistive Imbalance | | |
| | 40. | Hi-Pot | | |
| | 41. | Surge Test | (P) Pass | P5 |
| | 42. | Stator Condition | good | |
| | 43. | Failure Location | | |
| Ini | itial F | Rotor Inspection | | |
| | 44. | Rotor Type | squirrel cage | |
| | 45. | Air Gap <10% Variation | | |
| | 46. | Number of Rotor Bars | | |
| | 47. | Number of Broken Rotor Bars | 0 | |
| | 48. | Growler Test | (P) Pass | |
| | 49. | Rotor Condition | (P) Pass | |
| Me | echa | nical Inspection | 0 | |
| | 50. | Bearing Manufacture | C&U | |
| | 51. | Bearing DE Size | 6310Z | P1 |
| | 52. | Bearing DE Type | regular ball bearing | |
| | 53. | DE Bearing Qty. | 1 | |
| | 54. | Bearing ODE Size | 6207 | P4 |
| | 55. | Bearing ODE Type | regular ball bearing | |
| | 56. | ODE Bearing Qty. | 1 | |
| | 57. | Insulated Bearing | no | |
| | 58. | Lubrication Type | grease | |
| | 59. | Grease Condition | (F) Fail | P7 |
| | 60. | Bearing Retainers | (NA) Not Applicable | |
| | 61. | Shaft Grounding Device | (NA) Not Applicable | |
| | 62. | DE Seal | (NA) Not Applicable | |
| | 63. | DE Seal Type/Size | | |
| | 64. | ODE Seal | | |
| | 65. | ODE Seal Type/Size | | |
| Ro | oot C | ause of Failure | | |
| | 66. | Component Failure | | |
| | 67. | Cause of Failure | | P1 |
| | 68. | Comments | | |
| | 69. | Service Technician | Terrence. Holland | |

Machine Fit Inspection Report

| 70. Shaft Kun Out 72. Final Shaft Run Out 73. DE Bearing Shaft Fit (P) Pass 74. DE Inivial Shaft Bearing Fit Size 1 1.9666 * 75. DE Inivial Shaft Bearing Fit Size 2 1.9666 * 76. DE Inivial Shaft Bearing Fit Size 3 1.9667 * 77. DE Finivial Shaft Bearing Fit Size 3 1.9667 * 77. DE Finivial Shaft Bearing Fit Size 2 1.3781 * 78. DE Finivial Shaft Bearing Fit Size 3 (P) Pass 81. ODE Inivial Shaft Bearing Fit Size 3 1.3781 * 82. ODE Finivial Shaft Bearing Fit Size 3 1.3781 * 83. ODE Finivial Shaft Bearing Fit Size 3 1.3781 * 84. ODE Finivial Shaft Bearing Fit Size 3 1.3781 * 85. ODE Finivial Shaft Bearing Fit Size 3 1.3781 * 86. ODE Finivial Shaft Bearing Fit Size 3 1.3781 * 87. DE Linkia Shaft Bearing Fit Size 3 1.3781 * 88. DE Finivial Shaft Bearing Fit Size 3 1.3781 * 89. DE Finivial Shaft Bearing Fit Size 3 1.3781 * 80. DE Finivial Shaft Bearing Fit Size 3 | 70 | Oh of the Dure Out | |
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| 72. Final Shaft Run Out (P) Pass 73. DE Bearing Shaft Fit (P) Pass 74. DE Initial Shaft Bearing Fit Size 2 1.9666 " 75. DE Finial Shaft Bearing Fit Size 3 1.9667 " 77. DE Finial Shaft Bearing Fit Size 1 1.9667 " 77. DE Finial Shaft Bearing Fit Size 2 1.9667 " 78. DE Finial Shaft Bearing Fit Size 1 1.97371 " 80. ODE Dearing Shaft Fit (P) Pass 81. ODE Initial Shaft Bearing Fit Size 1 1.3781 " 82. ODE Initial Shaft Bearing Fit Size 3 1.3781 " 83. ODE Initial Shaft Bearing Fit Size 3 1.3781 " 84. ODE Finial Shaft Bearing Fit Size 3 1.3781 " 85. ODE Finial Shaft Bearing Fit Size 3 1.3781 " 86. ODE Finial Shaft Bearing Fit Size 3 1.3781 " 87. DE Finial Shaft Bearing Fit Size 3 1.3781 " 88. DE Finial Shaft Bearing Fit Size 3 1.3781 " 89. DE Finial Shaft Size 9.990 Finial Shaft Size 3 1.3781 " 80. DE Finial Shaft Size 3 4.3307 " 1.3781 " | 70. | Shaft Run Out | |
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| 94. DE Initial Endbell Fit Size 1 4.3307 " 95. DE Initial Endbell Fit Size 2 4.3308 " 96. DE Initial Endbell Fit Size 3 4.3307 " 97. DE Final Endbell Fit Size 1 98. 98. DE Finial Endbell Fit Size 2 99. 99. DE Final Endbell Fit Size 3 99. 100. DE Endbell Fit Insulated 90. 101. DE Endbell Fit Size 3 90. 102. Initial Endbell Air Seal Fit Size 90. 103. Finial Endbell Fit Size 1 2.8352 " 104. ODE Endbell Fit Size 2 2.8355 " 105. ODE Initial Endbell Fit Size 3 2.8355 " 106. ODE Initial Endbell Fit Size 3 2.8352 " 107. ODE Initial Endbell Fit Size 3 2.8352 " 108. ODE Final Endbell Fit Size 3 2.8352 " 109. ODE Final Endbell Fit Size 3 1.8352 " 109. ODE Final Endbell Fit Size 3 1.8352 " 1100. ODE Final Endbell Fit Size 3 1.11 111. ODE Endbell Fit Size 3 1.11 112. ODE Endbell Fit Size 3 1.11 113. ODE Initial Endbell Fit Size 3 1.11 114. ODE Endbell Air Seal Fit 1.11 115. Foot Flatness (P) Pass | 92. | ODE Final Air Seal Shaft Size | |
| 95. DE Initial Endbell Fit Size 2 4.3308 " 96. DE Initial Endbell Fit Size 3 4.3307 " 97. DE Final Endbell Fit Size 1 98. 98. DE Final Endbell Fit Size 2 99. 99. DE Final Endbell Fit Size 3 100. 100. DE Endbell Fit Isulated 101. 101. DE Endbell Air Seal Fit Size 1 102. 102. Initial Endbell Air Seal Fit Size 103. 103. Finial Endbell Fit Size 1 2.8352 " 104. ODE Endbell Fit Size 2 2.8355 " 105. ODE Initial Endbell Fit Size 3 2.8352 " 106. ODE Initial Endbell Fit Size 1 2.8352 " 107. ODE Initial Endbell Fit Size 3 2.8352 " 108. ODE Final Endbell Fit Size 1 2.8352 " 109. ODE Final Endbell Fit Size 2 1.8352 " 110. ODE Final Endbell Fit Size 3 1.11. 111. ODE Endbell Fit Isulated 111. 112. ODE Endbell Fit Isulated 111. 113. ODE Initial Endbell Fit Size 111. 114. ODE Finial Endbell Seal Fit Size 114. 115. Foot Flatness (P) Pass 116. Foot Condition (P) Pass | 93. | DE Endbell Fit | (P) Pass |
| 96. DE Initial Endbell Fit Size 3 4.3307 " 97. DE Final Endbell Fit Size 1 98. DE Final Endbell Fit Size 2 99. DE Final Endbell Fit Size 3 100. DE Endbell Fit Insulated 101. DE Endbell Air Seal Fit 101. DE Endbell Air Seal Fit Size 102. Initial Endbell Air Seal Fit Size (P) Pass 103. Finial Endbell Fit Size 1 2.8352 " 104. ODE Endbell Fit Size 1 2.8352 " 105. ODE Initial Endbell Fit Size 2 2.8355 " 106. ODE Initial Endbell Fit Size 3 2.8355 " 107. ODE Initial Endbell Fit Size 3 2.8352 " 108. ODE Final Endbell Fit Size 3 2.8352 " 109. ODE Final Endbell Fit Size 3 2.8352 " 1010. ODE Final Endbell Fit Size 3 111. ODE Endbell Fit Size 4 1110. ODE Final Endbell Fit Size 3 111. ODE Endbell Fit Size 3 1111. ODE Endbell Fit Insulated 112. ODE Endbell Fit Size 3 1111. ODE Endbell Seal Fit Size 114. ODE Finial Endbell Seal Fit Size 114. ODE Finial Endbell Seal Fit Size (P) Pass 115. Foot Flatness (P) Pass | 94. | DE Initial Endbell Fit Size 1 | 4.3307 " |
| 97. DE Final Endbell Fit Size 1 98. DE Final Endbell Fit Size 2 99. DE Final Endbell Fit Size 3 100. DE Endbell Fit Insulated 101. DE Endbell Air Seal Fit 102. Initial Endbell Air Seal Fit Size 103. Finial Endbell Air Seal Fit Size 104. ODE Endbell Fit Size 1 105. ODE Initial Endbell Fit Size 2 106. ODE Initial Endbell Fit Size 3 107. ODE Initial Endbell Fit Size 3 108. ODE Final Endbell Fit Size 3 109. ODE Final Endbell Fit Size 3 101. ODE Final Endbell Fit Size 3 111. ODE Endbell Fit Size 3 112. ODE Final Endbell Fit Size 3 113. ODE Endbell Fit Insulated 114. ODE Endbell Seal Fit Size 114. ODE Endbell Seal Fit Size 115. Foot Flatness (P) Pass 116. Foot Condition (P) Pass | 95. | DE Initial Endbell Fit Size 2 | 4.3308 " |
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| 99. DE Final Endbell Fit Size 3 100. DE Endbell Fit Insulated 101. DE Endbell Air Seal Fit 102. Initial Endbell Air Seal Fit Size 103. Finial Endbell Fit Size 1 104. ODE Endbell Fit Size 1 105. ODE Initial Endbell Fit Size 2 106. ODE Initial Endbell Fit Size 3 107. ODE Initial Endbell Fit Size 3 108. ODE Final Endbell Fit Size 1 109. ODE Final Endbell Fit Size 2 110. ODE Final Endbell Fit Size 3 111. ODE Endbell Fit Size 3 112. ODE Endbell Fit Size 3 113. ODE Initial Endbell Fit Size 3 114. ODE Endbell Fit Size 3 115. Foot Final Endbell Seal Fit Size 114. ODE Finial Endbell Seal Fit Size 115. Foot Flatness (P) Pass 116. Foot Condition (P) Pass | 97. | DE Final Endbell Fit Size 1 | |
| 100. DE Endbell Fit Insulated101. DE Endbell Air Seal Fit102. Initial Endbell Air Seal Fit Size103. Finial Endbell Air Seal Fit Size104. ODE Endbell Fit105. ODE Initial Endbell Fit Size 1106. ODE Initial Endbell Fit Size 2107. ODE Initial Endbell Fit Size 3108. ODE Final Endbell Fit Size 4109. ODE Final Endbell Fit Size 5101. ODE Final Endbell Fit Size 6102. ODE Final Endbell Fit Size 7103. ODE Final Endbell Fit Size 8104. ODE Final Endbell Fit Size 7105. ODE Final Endbell Fit Size 8110. ODE Final Endbell Fit Size 8111. ODE Endbell Fit Size 8112. ODE Endbell Fit Size 9113. ODE Initial Endbell Seal Fit113. ODE Initial Endbell Seal Fit Size114. ODE Final Endbell Seal Fit Size115. Foot Flatness(P) Pass116. Foot Condition(P) Pass | 98. | DE Finial Endbell Fit Size 2 | |
| 101. DE Endbell Air Seal Fit102. Initial Endbell Air Seal Fit Size103. Finial Endbell Air Seal Fit Size104. ODE Endbell Fit105. ODE Initial Endbell Fit Size 1106. ODE Initial Endbell Fit Size 2107. ODE Initial Endbell Fit Size 3108. ODE Final Endbell Fit Size 1109. ODE Final Endbell Fit Size 2110. ODE Final Endbell Fit Size 3111. ODE Endbell Fit Size 3112. ODE Endbell Fit Insulated113. ODE Initial Endbell Seal Fit114. ODE Final Endbell Seal Fit115. Foot Flatness(P) Pass116. Foot Condition(P) Pass | 99. | DE Final Endbell Fit Size 3 | |
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| 103. Finial Endbell Air Seal Fit Size104. ODE Endbell Fit(P) Pass105. ODE Initial Endbell Fit Size 12.8352 "106. ODE Initial Endbell Fit Size 22.8355 "107. ODE Initial Endbell Fit Size 32.8352 "108. ODE Final Endbell Fit Size 1109. ODE Final Endbell Fit Size 2110. ODE Final Endbell Fit Size 3111. ODE Endbell Fit Size 3111. ODE Endbell Fit Insulated112. ODE Endbell Air Seal Fit113. ODE Initial Endbell Seal Fit Size114. ODE Finial Endbell Seal Fit Size114. ODE Finial Endbell Seal Fit Size(P) Pass115. Foot Flatness(P) Pass116. Foot Condition(P) Pass | 101. | DE Endbell Air Seal Fit | |
| 104. ODE Endbell Fit (P) Pass 105. ODE Initial Endbell Fit Size 1 2.8352 " 106. ODE Initial Endbell Fit Size 2 2.8355 " 107. ODE Initial Endbell Fit Size 3 2.8352 " 108. ODE Final Endbell Fit Size 1 109. ODE Final Endbell Fit Size 2 110. ODE Final Endbell Fit Size 3 111. ODE Endbell Fit Insulated 112. ODE Endbell Air Seal Fit 113. ODE Initial Endbell Seal Fit Size 114. ODE Final Endbell Seal Fit Size 115. Foot Flatness (P) Pass 116. Foot Condition (P) Pass | 102. | Initial Endbell Air Seal Fit Size | |
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| 106. ODE Initial Endbell Fit Size 22.8355 "107. ODE Initial Endbell Fit Size 32.8352 "108. ODE Final Endbell Fit Size 1 | 104. | ODE Endbell Fit | (P) Pass |
| 107. ODE Initial Endbell Fit Size 32.8352 "108. ODE Final Endbell Fit Size 1109. ODE Final Endbell Fit Size 2110. ODE Final Endbell Fit Size 3111. ODE Endbell Fit Insulated112. ODE Endbell Air Seal Fit113. ODE Initial Endbell Seal Fit Size114. ODE Finial Endbell Seal Fit Size115. Foot Flatness(P) Pass116. Foot Condition(P) Pass | 105. | ODE Initial Endbell Fit Size 1 | 2.8352 " |
| 108. ODE Final Endbell Fit Size 1109. ODE Final Endbell Fit Size 2110. ODE Final Endbell Fit Size 3111. ODE Endbell Fit Insulated112. ODE Endbell Air Seal Fit113. ODE Initial Endbell Seal Fit Size114. ODE Finial Endbell Seal Fit Size115. Foot Flatness(P) Pass116. Foot Condition(P) Pass | 106. | ODE Initial Endbell Fit Size 2 | 2.8355 " |
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| 112. ODE Endbell Air Seal Fit113. ODE Initial Endbell Seal Fit Size114. ODE Finial Endbell Seal Fit Size115. Foot Flatness116. Foot Condition(P) Pass | 110. | ODE Final Endbell Fit Size 3 | |
| 113. ODE Initial Endbell Seal Fit Size114. ODE Finial Endbell Seal Fit Size115. Foot Flatness116. Foot Condition(P) Pass(P) Pass | 111. | ODE Endbell Fit Insulated | |
| 114. ODE Finial Endbell Seal Fit Size 115. Foot Flatness (P) Pass 116. Foot Condition (P) Pass | 112. | ODE Endbell Air Seal Fit | |
| 115. Foot Flatness (P) Pass 116. Foot Condition (P) Pass | 113. | ODE Initial Endbell Seal Fit Size | |
| 116. Foot Condition (P) Pass | 114. | ODE Finial Endbell Seal Fit Size | |
| | 115. | Foot Flatness | (P) Pass |
| 117. Flange Condition(NA) Not Applicable | 116. | Foot Condition | (P) Pass |
| | 117. | Flange Condition | (NA) Not Applicable |

Jon Hellend

| | ing Report | |
|-------|-----------------------------------|----------|
| 119. | Balance Type | |
| 120. | Balance Operating Speed | |
| 121. | Start Left End | |
| 122. | Start Right End | |
| 123. | Balancing Specification | |
| 124. | Finish Left End | |
| 125. | Finish Right End | |
| 126. | Service Technician | |
| Assem | bly and Final Test | |
| 127. | Meggar Testing Reading | Mohm |
| 128. | Surge Test | (P) Pass |
| 129. | Hi-Pot | |
| 130. | Winding Resistance 1-2 | |
| 131. | Winding Resistance 2-3 | |
| 132. | Winding Resistance 1-3 | |
| 133. | Test Run Voltage Phase A | |
| 134. | Test Run Amps A | |
| 135. | Test Run Voltage Phase B | |
| 136. | Test Run Amps B | |
| 137. | Test Run Voltage Phase C | |
| 138. | Test Run Amps C | |
| 139. | DE Horizontal Vibration Reading | |
| 140. | DE Vertical Vibration Reading | |
| 141. | DE Axial Vibration Reading | |
| 142. | ODE Horizontal Vibration Reading | |
| 143. | ODE Vertical Vibration Reading | |
| 144. | ODE Axial Vibration Reading | |
| 145. | Ambient Temp at start of Test Run | |
| 146. | Temp at 5 minutes | |
| 147. | Temp at 10 minutes | |
| 148. | Temp at 15 minutes | |
| 149. | Temp at 20 minutes | |
| 150. | Temp at 25 minutes | |
| 151. | Temp at 30 minutes | |
| 152. | Temp at 35 minutes | |
| 153. | Temp at 40 minutes | |
| 154. | Temp at 45 minutes | |
| 155. | Temp at 50 minutes | |
| 156. | Temp at 55 minutes | |
| 157. | Temp at 60 minutes | |

Terrence Holland

for Holland











P5.4





P5.9





P5.6



P5.10



P5.7



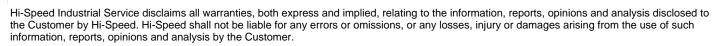
P5.11



P5.8



P5.12





P5.13





WINDING ANALYZE G

P5.14

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