



MILLINGTON, TN

LITTLE ROCK, AR

MECHANICAL EVALUATION

Job Information

Job #: 140504

Date: August 28, 2019

Priority: —

Authorized OT: No

Authorized by:

Customer Information

Name: KTG

Reason:

Contact:

Motor#: TAG 0347

PO#:

Application: —

Special notes:

Name Plate Information

Manufacturer:

Enclosure : Open Drop Proof
(ODP)

Horsepower/kW:

Serial#:

Rated Voltage:

Phase:

Rated RPM:

Service Factor:

Special design: No

Cycles:

Rated Amps:

Model#:

Frame:

WEST TENNESSEE7030 Ryburn Drive
Millington, TN 38053
Phone 901-873-5300
Fax 901-873-5301**CENTRAL ARKANSAS**6812 Lindsey Rd.
Little Rock, AR 72206
Phone 501-375-9178
Fax 501-375-4254

Mechanical Inspection

Shaft grounding device
present?: No

Shaft runout(TIR-Inbound): .000

Bearings Retainer: Yes

Retainer condition: —

Bearing Type: Ball

IS BEARING A THRUST BRG:

DE BEARING NAME
AND NUMBER: SKF 6005

ODE BEARING NAME AND #: SKF 6004

DE BEARING SIZE I.D.: .984

ODE BEARING SIZE I.D.: .787

DE BEARING SIZE
O.D.: 1.850

ODE BEARING SIZE O.D.: 1.654

Is bearing Insulated: No

Is bearing Insulated: No

Thermal Protection: Yes

Thermal Protection Type: —





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MECHANICAL EVALUATION

Mechanical Inspection (Continued)

DE SHAFT
IMAGE:



Water jacket: Ok

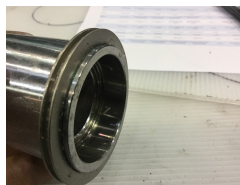
Fan: Ok

Frame cond.: Good

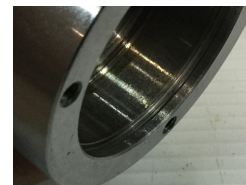
Motor Mount
Position: Horizontal/Foot mount

Endbell type: Single piece

DE Endbell Image:



ODE Endbell Image:



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MECHANICAL EVALUATION

Mechanical Inspection (cont)

Inspect bolt holes and fasteners. Validate correct fasteners.

Shaft Condition: —

DE AND ODE SEAL TYPE: —

DE SHAFT EXT.:

ODE SHAFT EXT.:

DE SHAFT EXT. KEYWAY:

ODE SHAFT EXT. KEYWAY:

DE SHAFT AIR SEAL (inner):

ODE SHAFT AIR SEAL (inner):

(Outer):

(Outer):

DE SHAFT BRG JOURNAL : .9844. (.9843)

ODE SHAFT BRG JOURNAL : .7872 (.7874)

If journal is undersize,amount: .0000

If journal is undersize,amount: -.0002

DE BEARING SEAT: Good

ODE BEARING SEAT: Undersized

Shaft damage cause: None

REPAIR OR REPLACE SHAFT:

ANY OTHER SHAFT DAMAGE NOT
PREVIOUSLY MENTIONED:

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MECHANICAL EVALUATION

Mechanical Inspection (Continued)

DE Endbell fits/damage: Good

ODE Endbell fits/damage: Good

DE END BELL BRG FIT: 1.8544 (1.8544)

ODE END BELL BRG FIT: 1.6542 (1.6541)

DE END BELL AIR SEAL:

ODE END BELL AIR SEAL:

Endbell DE insulated?: —

Endbell ODE insulated?: —

Bushings/sleeves DE: Ok

Bushings/sleeves ODE: Ok

Does Air Gap Meet Customer or EASA spec(<10% variation)?

—

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MECHANICAL EVALUATION

Conclusion

LIST MACHINE WORK
REQUIRED : OUTER SHAFT BRG JOURNAL IS .0002 UNDERSIZED
 ALL OTHER FITS ARE IN TOLERANCE

Service Tech name: BILLY MAYS

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