



MILLINGTON, TN

LITTLE ROCK, AR

MECHANICAL EVALUATION

Job Information

Job #: 140503

Date: August 28, 2019

Priority: —

Authorized OT: No

Authorized by:

Customer Information

Name: KTG

Reason:

Contact:

Motor#: 0485

PO#:

Application: —

Special notes:

Name Plate Information

Manufacturer:

Enclosure : Open Drop Proof
(ODP)

Horsepower/kW:

Serial#:

Rated Voltage:

Phase:

Rated RPM:

Service Factor:

Special design: No

Cycles:

Rated Amps:

Model#:

Frame:

WEST TENNESSEE
7030 Ryburn Drive
Millington, TN 38053
Phone 901-873-5300
Fax 901-873-5301

CENTRAL ARKANSAS
6812 Lindsey Rd.
Little Rock, AR 72206
Phone 501-375-9178
Fax 501-375-4254

Mechanical Inspection

Shaft grounding device
present?: No

Shaft runout(TIR-Inbound): .000

Bearings Retainer: Yes

Retainer condition: —

Bearing Type: Ball

IS BEARING A THRUST BRG:

DE BEARING NAME
AND NUMBER: SKF-6005

ODE BEARING NAME AND #: SKF-6004

DE BEARING SIZE I.D.: .984

ODE BEARING SIZE I.D.: .787

DE BEARING SIZE
O.D.: 1.850

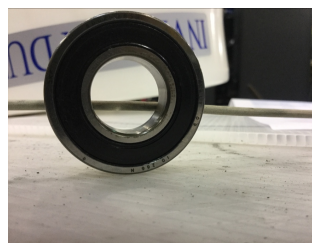
ODE BEARING SIZE O.D.: 1.654

Is bearing Insulated: No

Is bearing Insulated: No

Thermal Protection: Yes

Thermal Protection Type: —





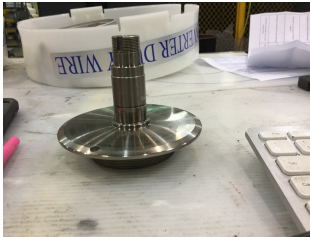
MILLINGTON, TN

LITTLE ROCK, AR

MECHANICAL EVALUATION

Mechanical Inspection (Continued)

DE SHAFT
IMAGE:



Water jacket: Ok

Fan: Ok

Frame cond.: Good

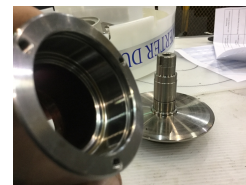
Motor Mount
Position: Horizontal/Foot mount

Endbell type: Single piece

DE Endbell Image:



ODE Endbell Image:



WEST TENNESSEE
7030 Ryburn Drive
Millington, TN 38053
Phone 901-873-5300
Fax 901-873-5301

CENTRAL ARKANSAS
6812 Lindsey Rd.
Little Rock, AR 72206
Phone 501-375-9178
Fax 501-375-4254



MILLINGTON, TN

LITTLE ROCK, AR

MECHANICAL EVALUATION

Mechanical Inspection (cont)

Inspect bolt holes and fasteners. Validate correct fasteners.

Shaft Condition: Good

DE AND ODE SEAL TYPE: —

DE SHAFT EXT.:

ODE SHAFT EXT.:

DE SHAFT EXT. KEYWAY:

ODE SHAFT EXT. KEYWAY:

DE SHAFT AIR SEAL (inner):

ODE SHAFT AIR SEAL (inner):

(Outer):

(Outer):

DE SHAFT BRG JOURNAL : .9835 (.9838)

ODE SHAFT BRG JOURNAL : .7868 (.7869)

If journal is undersize,amount: -.0003

If journal is undersize,amount: -.0001

DE BEARING SEAT: Undersized

ODE BEARING SEAT: Undersized

Shaft damage cause: None

REPAIR OR REPLACE SHAFT:

ANY OTHER SHAFT DAMAGE NOT
PREVIOUSLY MENTIONED:

WEST TENNESSEE

7030 Ryburn Drive
Millington, TN 38053
Phone 901-873-5300
Fax 901-873-5301

CENTRAL ARKANSAS

6812 Lindsey Rd.
Little Rock, AR 72206
Phone 501-375-9178
Fax 501-375-4254



MILLINGTON, TN

LITTLE ROCK, AR

MECHANICAL EVALUATION

Mechanical Inspection (Continued)

DE Endbell fits/damage: Good

ODE Endbell fits/damage: Good

DE END BELL BRG FIT: 1.851

ODE END BELL BRG FIT: 1.6541

DE END BELL AIR SEAL:

ODE END BELL AIR SEAL:

Endbell DE insulated?: —

Endbell ODE insulated?: —

Bushings/sleeves DE: Ok

Bushings/sleeves ODE: Ok

Does Air Gap Meet Customer or EASA spec(<10% variation)?

—

WEST TENNESSEE

7030 Ryburn Drive
Millington, TN 38053
Phone 901-873-5300
Fax 901-873-5301

CENTRAL ARKANSAS

6812 Lindsey Rd.
Little Rock, AR 72206
Phone 501-375-9178
Fax 501-375-4254



MILLINGTON, TN

LITTLE ROCK, AR

MECHANICAL EVALUATION

Conclusion

LIST MACHINE WORK
REQUIRED : INNER SHAFT BRG SEAT IS .0003 UNDERSIZED
 OUTER SHAFT BRG SEAT IS .0001 UNDERSIZED

 HOUSING FITS ARE OK

Service Tech name: BILLY MAYS

WEST TENNESSEE
7030 Ryburn Drive
Millington, TN 38053
Phone 901-873-5300
Fax 901-873-5301

CENTRAL ARKANSAS
6812 Lindsey Rd.
Little Rock, AR 72206
Phone 501-375-9178
Fax 501-375-4254