



MILLINGTON, TN

LITTLE ROCK, AR

MECHANICAL EVALUATION

Job Information

Job #: 140293

Date: August 1, 2019

Priority: —

Authorized OT: No

Authorized by:

Customer Information

Name:

Reason:

Contact:

Motor#:

PO#:

Application: —

Special notes:

Name Plate Information

Manufacturer:

Enclosure : Open Drop Proof (ODP)

Horsepower/kW:

Serial#:

Rated Voltage:

Phase:

Rated RPM:

Service Factor:

Special design: No

Cycles:

Rated Amps:

Model#:

Frame:

WEST TENNESSEE

7030 Ryburn Drive
Millington, TN 38053
Phone 901-873-5300
Fax 901-873-5301

CENTRAL ARKANSAS

6812 Lindsey Rd.
Little Rock, AR 72206
Phone 501-375-9178
Fax 501-375-4254



MILLINGTON, TN

LITTLE ROCK, AR

MECHANICAL EVALUATION

Mechanical Inspection

Shaft grounding device present?:	No	Shaft runout(TIR-Inbound):	
Bearings Retainer:	Yes	Retainer condition:	—
Bearing Type:	Ball	IS BEARING A THRUST BRG:	
DE BEARING NAME AND NUMBER:	6319	ODE BEARING NAME AND #:	6314
DE BEARING SIZE I.D.:		ODE BEARING SIZE I.D.:	
DE BEARING SIZE O.D.:		ODE BEARING SIZE O.D.:	
Is bearing Insulated:	No	Is bearing Insulated:	No
Thermal Protection:	Yes	Thermal Protection Type:	—

Bearing Type Image

Bearing Make Image

Bearing Retainer Image

Thermal Protection

WEST TENNESSEE

7030 Ryburn Drive
Millington, TN 38053
Phone 901-873-5300
Fax 901-873-5301

CENTRAL ARKANSAS

6812 Lindsey Rd.
Little Rock, AR 72206
Phone 501-375-9178
Fax 501-375-4254



MILLINGTON, TN

LITTLE ROCK, AR

MECHANICAL EVALUATION

Mechanical Inspection (Continued)

Water jacket: N/A

Fan: Ok

Frame cond.: Good

Motor Mount
Position: Horizontal/Foot mount

Endbell type: Single piece

WEST TENNESSEE
7030 Ryburn Drive
Millington, TN 38053
Phone 901-873-5300
Fax 901-873-5301

CENTRAL ARKANSAS
6812 Lindsey Rd.
Little Rock, AR 72206
Phone 501-375-9178
Fax 501-375-4254



MILLINGTON, TN

LITTLE ROCK, AR

MECHANICAL EVALUATION

Mechanical Inspection (cont)

Inspect bolt holes and fasteners. Validate correct fasteners.

Shaft Condition: Damaged

DE AND ODE SEAL TYPE: Slinger

DE SHAFT EXT.: 3.3745

ODE SHAFT EXT.: 2.377

DE SHAFT EXT. KEYWAY:

ODE SHAFT EXT. KEYWAY:

DE SHAFT AIR SEAL (inner): 4.187

ODE SHAFT AIR SEAL (inner): 3.252

(Outer): 3.561

(Outer): 2.562

DE SHAFT BRG JOURNAL : 3.7411

ODE SHAFT BRG JOURNAL : 2.754

If journal is undersize,amount:

If journal is undersize,amount: -.002

DE BEARING SEAT: Good

ODE BEARING SEAT: Undersized

Shaft damage cause: Other

REPAIR OR REPLACE SHAFT: Repair

ANY OTHER SHAFT DAMAGE NOT
PREVIOUSLY MENTIONED:

WEST TENNESSEE

7030 Ryburn Drive
Millington, TN 38053
Phone 901-873-5300
Fax 901-873-5301

CENTRAL ARKANSAS

6812 Lindsey Rd.
Little Rock, AR 72206
Phone 501-375-9178
Fax 501-375-4254



MILLINGTON, TN

LITTLE ROCK, AR

MECHANICAL EVALUATION

Mechanical Inspection (Continued)

DE Endbell fits/damage: Good

ODE Endbell fits/damage: Bad

DE END BELL BRG FIT: 7.825

ODE END BELL BRG FIT: 5.907

DE END BELL AIR SEAL: 4.218

ODE END BELL AIR SEAL: 2.600

Endbell DE insulated?: No

Endbell ODE insulated?: No

Bushings/sleeves DE: Ok

Bushings/sleeves ODE: Ok

Does Air Gap Meet Customer or EASA spec(<10% variation)?

Yes

WEST TENNESSEE

7030 Ryburn Drive
Millington, TN 38053
Phone 901-873-5300
Fax 901-873-5301

CENTRAL ARKANSAS

6812 Lindsey Rd.
Little Rock, AR 72206
Phone 501-375-9178
Fax 501-375-4254



MILLINGTON, TN

LITTLE ROCK, AR

MECHANICAL EVALUATION

Conclusion

LIST MACHINE WORK
REQUIRED :

ODE REPAIR SHAFT BRG JOURNAL AND OUTER AIR SEAL
ODE REPAIR ENDBELL BRG AND AIR SEAL HOUSING
*** REPAIR OR REPLACE BRG CAP ODE***

Service Tech name: Billy mays

WEST TENNESSEE
7030 Ryburn Drive
Millington, TN 38053
Phone 901-873-5300
Fax 901-873-5301

CENTRAL ARKANSAS
6812 Lindsey Rd.
Little Rock, AR 72206
Phone 501-375-9178
Fax 501-375-4254