

Job Information

Job #: 94764 Date: October 3, 2018

Priority: — Authorized OT: No Authorized by:

Customer Information

Name: Motor#:

Name Plate Information

Manufacturer: Allis Chalmers Enclosure: Open Drop Proof Horsepower/kW: 800

(ODP)

Serial#: 1-5112-75377-1-1 Model#: Type GS Service Factor: 1.15

Frame: 3023S6 Rated RPM: 1775 Rated Voltage: 4,000

Phase: 3 Rated Amps: 99 Cycles: 60

Special design: No

Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Shaft Condition: Good Bearings Retainer: Yes

Type of grounding device: None Bearing DE Size: Babbit

Shaft runout(TIR-Inbound): .002 Bearing ODE Size: Babbit

Retainer condition: Good



Mechanical Inspection (Continued)

Seals DE condition: Worn Brg. Seats DE: Good

Seals DE type: N/A If DE undersized, amt.:

Seals DE size: Brg. Seats ODE: Good

Seals DE (inbound) condition: If ODE undersized, amt.:

Seals ODE condition: Shaft damage: OK Worn

Seals ODE type: N/A

Bushings/sleeves DE: Ok Seals ODE size:

Bushings/sleeves ODE: Ok Seals ODE (inbound) condition:

> Endbell fits/damage: Bad Foot/Flange condition: Ok

Endbell DE size: Good Foot flatness: **Pass**

Endbell DE insulated?: No

> Does Air Gap Meet Customer or EASA spec(<10% Endbell ODE size: .004 out

variation)?

Endbell ODE insulated?: No

Conclusion

Service Tech name: Terrence Holland

Service Tech signature: