

Job Information

Job #: 94649 Date: August 28, 2018

Priority: — Authorized OT: No Authorized by:

Customer Information

Name: Welspun Motor#:

Name Plate Information

Manufacturer: Siemens Enclosure: Totally Enclosed Horsepower/kW: 11

Fan Cooled

Serial#: N8 204834 Model#: 1LAO 163-4YA91Z Service Factor:

Frame: 160M Rated RPM: 1755 Rated Voltage: 460

Phase: 3 Rated Amps: 18 Cycles: 60

Special design: No

Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Shaft Condition: Good Bearings Retainer: Yes

Type of grounding device: Bearing DE Size: 6209 2Z

Shaft runout(TIR-Inbound): .001 Bearing ODE Size: 6209 2Z

Retainer condition: —



Mechanical Inspection (Continued)

Seals DE condition: Worn Brg. Seats DE: Good

Seals DE type: Slinger If DE undersized, amt.:

Seals DE size: Brg. Seats ODE: Good

Seals DE (inbound) condition: If ODE undersized, amt.:

Seals ODE condition: Worn Shaft damage: OK

Seals ODE type: Slinger

Bushings/sleeves DE: Ok Seals ODE size:

Seals ODE (inbound) condition : Bushings/sleeves ODE: Ok

Endbell fits/damage: Bad Foot/Flange condition: Ok

Endbell DE size: 3.3479 Foot flatness: Pass

Endbell DE insulated?: No

Endbell ODE size:

Does Air Gap Meet Customer or EASA spec(<10%

variation)?

Endbell ODE insulated?: No —

3.3478(bad)

Conclusion

Service Tech name: Terrence Holland

Service Tech signature:

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