

Job Information

Job #: 94576 Date: August 7, 2018

Priority: — Authorized OT: No Authorized by:

Customer Information

Name: Welspun Motor#:

Name Plate Information

Manufacturer: Ajay Enclosure: Totally Enclosed Horsepower/kW: 25

Fan Cooled

Serial#: Model#: 43PH25 Service Factor:

Frame: Rated RPM: 3450 Rated Voltage: 480

Phase: 3 Rated Amps: 33 Cycles: 60

Special design: No

Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Shaft Condition: Damaged Bearings Retainer: Yes

Type of grounding device: Bearing DE Size: 6310 2z/C3

Shaft runout(TIR-Inbound): .001 Bearing ODE Size: 6208 2z/C3

Retainer condition: Good



Mechanical Inspection (Continued)

Seals DE condition: None Brg. Seats DE: Undersized

Seals DE type: Slinger If DE undersized, amt.: .006

Seals DE size: Brg. Seats ODE: Undersized

Seals DE (inbound) condition: If ODE undersized, amt.: .003

Seals ODE condition: Shaft damage: Salvageable Worn

Seals ODE type: Slinger

Bushings/sleeves DE: Ok Seals ODE size:

Bushings/sleeves ODE: Ok Seals ODE (inbound) condition:

> Endbell fits/damage: Good Foot/Flange condition: Ok

Endbell DE size: 4.3301 Foot flatness: **Pass**

Endbell DE insulated?: No

> Does Air Gap Meet Customer or EASA spec(<10% Endbell ODE size: 3.5430

variation)?

Endbell ODE insulated?: No

Conclusion

Service Tech name: Terrence Holland

Service Tech signature: