



MILLINGTON, TN

LITTLE ROCK, AR

## Job Information

Job #: 94200

Date: May 7, 2018

Priority: —

Authorized OT: No

Authorized by:

## Customer Information

Name: Riviana foods

Motor#:

## Name Plate Information

Manufacturer:	Sweco	Enclosure :	Totally Enclosed Non-Ventilated	Horsepower/kW:	2.5
Serial#:	E02C4505IN- F4-55-12/10	Model#:		Service Factor:	1.15
Frame:	213T	Rated RPM:	1160	Rated Voltage:	460
Phase:	3	Rated Amps:	4.3	Cycles:	60

Special design: No

## Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Shaft Condition: Good

Bearings Retainer: Yes

Type of grounding device:

Bearing DE Size: Nu2313

Shaft runout(TIR-Inbound):

Bearing ODE Size: Skf 22313

Retainer condition: Good

**WEST TENNESSEE**  
7030 Ryburn Drive  
Millington, TN 38053  
Phone 901-873-5300  
Fax 901-873-5301

**CENTRAL ARKANSAS**  
6812 Lindsey Rd.  
Little Rock, AR 72206  
Phone 501-375-9178  
Fax 501-375-4254



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## Mechanical Inspection (Continued)

Seals DE condition :	Worn	Brg. Seats DE:	Good
Seals DE type:	N/A	If DE undersized, amt.:	.0005
Seals DE size:	471272	Brg. Seats ODE:	Good
Seals DE (inbound) condition :	Worn	If ODE undersized, amt.:	
Seals ODE condition :	Worn	Shaft damage:	OK
Seals ODE type:	N/A	Bushings/sleeves DE:	Ok
Seals ODE size:	471271	Bushings/sleeves ODE:	Ok
Seals ODE (inbound) condition :	Worn		
Endbell fits/damage:	Bad	Foot/Flange condition:	Ok
Endbell DE size:	5.5085	Foot flatness:	Pass
Endbell DE insulated?:	No	Does Air Gap Meet Customer or EASA spec(<10% variation)?	
Endbell ODE size:	5.5094		
Endbell ODE insulated?:	No		

## Conclusion

Service Tech name: Terrence Holland

Service Tech signature:

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