

## Job Information

Job #: 94329

Date: May 31, 2018

Priority: —

Authorized OT: No

Authorized by:

## Customer Information

Name: Aim

Reason:

Contact:

Motor#:

PO#:

Application: —

Special notes:

## Name Plate Information

Manufacturer: Siemens

Enclosure : Open Drop Proof (ODP)

Enclosure Type image

Serial#: S75304928

Model#: 1LE20022BA814A A3

Service Factor: 1.15

Frame: 256T

Horsepower/kW: 25

Rated RPM: 3520

Rated Amps: 60/30

Rated Voltage: 230/460

Phase: 3

Cycles: 60

Special design: No



Nameplate

DE

ODE

F1

F2

Top



## Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Does the shaft turn freely?: Yes

Contaminant(s): Dirt

Shaft rotation: —

Contaminant(s) Amt: Cup

Shaft grounding device present?: No

Contaminant Image:



Type of grounding device:

Shaft runout(TIR-Inbound):

Bearings DE: Worn

Bearings DE make: Koyo

Insulated: No

Bearing DE Size: 6310ZZ

Bearings ODE: Worn

Bearings ODE make: Koyo

Bearing Type: Ball

Bearing ODE Size: 6208ZZ

Bearings Retainer: No

Thermal Protection: No

Retainer condition: —

Thermal Protection Type: —

Bearing Type Image



Bearing Make Image



Bearing Retainer Image

Not Available

Thermal Protection

Not Available



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## Mechanical Inspection (Continued)

Lubrication Type: Grease

Thermal Protection device DE: —

Lubrication brand inbound: Unknown

Thermal Protection device ODE: —

Lubrication brand outbound: Mobile Polyrex EM

Grease Amt DE: Full

Grease Cond. DE: Other

Grease Amt ODE: Full

Grease Cond. ODE: Other

Seals DE type: N/A

Seals Image:

Seals DE size:

Not  
Available

Seals DE (inbound) condition :

Seals ODE type: N/A

Seals Image 2:

Seals ODE size:

Not  
AvailableSeals ODE (inbound) condition  
:

Shaft damage cause: None

Shaft Image:

**WEST TENNESSEE**7030 Ryburn Drive  
Millington, TN 38053  
Phone 901-873-5300  
Fax 901-873-5301**CENTRAL ARKANSAS**6812 Lindsey Rd.  
Little Rock, AR 72206  
Phone 501-375-9178  
Fax 501-375-4254

## Mechanical Inspection (Continued)

Brg. Image:



Bushings/sleeves image:



Water jacket: N/A

Fan: N/A

Frame cond.: Good

Not  
AvailableNot  
Available

Motor Mount Position: Horizontal/Foot mount

Endbell type: Single piece

Missing parts?

☐ J-Box cover ☐ O-rings ☐ J-Box☐ HH cover ☐ Glands ☐ None

Other missing parts

Endbell Image:





## Mechanical Inspection (Continued)

### Air Gap Measurements (N/A on Single Piece Endbell)

Does Air Gap Meet Customer or EASA spec(<10% variation)?

DE @ 0

ODE @ 0

—

DE @ 90

ODE @ 90

DE @ 180

ODE @ 180

DE @ 270

ODE @ 270

## AC Electrical Inspection

Number of leads: 12

Terminal Markings:

Length of leads:

REF: NEMA Stds. MG 1-2009, Rev. 1-2010, 2.41-Terminal Markings Identified By Color:

Size of leads:

1-Blue  
2-White  
3-Orange  
4-Yellow

5-Black  
6-No color assigned  
7-No color assigned  
8-Red

P1-No color assigned  
P2-Brown

Lead condition: Good

Lug type:

Connections As Received: 460 volt

Lug Condition: —

Terminal

Lugs

Lug size:

Lug Attachment: —

Not  
Available



## AC Electrical Inspection (Continued)

Rotor Type: Cast Aluminum

Rotor

Rotor Condition: Ok

Num rotor bars: 44

Num broken bars: 36



### Rotor Test Results

Visual: Pass

Growler: Pass

Single phase: Pass

Stator type: Factory

If other, stator type:

Stator condition: Ok

If other, stator condition:

Failure location: Other

If other, stator failure:

Stator Image:



Failure Image:

Not  
Available

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## AC Electrical Inspection (Continued)

Winding color: Still has color

Winding image

Winding Thermal Protection: No

Winding condition : Solid

Winding Thermal Protection DE: —

Winding Thermal Protection ODE: —

Stator test results: Salvageable



Not  
Available

Megs incoming: Good

Surge incoming: Good

Hi-pot incoming: Good

### Winding Resistance Incoming

	Phases A to B	Phases B to C	Phases C to A	Resistive imbalance
Incoming	0.319	0.317	0.318	0.3

Leads/jumpers: Ok

Lead jumper Image. :

If other, leads/jumpers:



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## Conclusion

### Component Failure

ODE EB Worn

### Cause of Failure

### Comments

Service Tech name: Lynn McDonald

Service Tech signature:

A handwritten signature in black ink that reads 'Lynn McDonald'. The signature is written in a cursive style with a large, looped 'L' and 'M'.

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