

Job Information

Job #: 94316 Date: May 24, 2018

Priority: — Authorized OT: No Authorized by:

Customer Information

Name: St Jean Reason:

Contact: Motor#: PO#:

Application: – Special notes:

Name Plate Information

Manufacturer: Siemens Enclosure: Totally Enclosed Enclosure Type image

Non-Ventilated

Serial#: Model#:

Service Factor: Frame:

Horsepower/kW: 1.75kW Rated RPM: 3490

Rated Amps: 5.2/3.0 Rated Voltage: 265/460

Phase: 3 Cycles: 60

Special design: No

Nameplate DE ODE F1 F2 Top













Fax 901-873-5301



Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Does the shaft turn freely?: No Contaminant(s): Dirt

Shaft rotation: — Contaminant(s) Amt: Other

Shaft grounding device No Contaminant Image:

present?:

 $Shaft\ runout (TIR-Inbound):$

Type of grounding device:

Bearings DE: Worn Bearings DE make: SKF

Insulated: No Bearing DE Size: 6205ZZ

Bearings ODE: Worn Bearings ODE make: SKF

Bearing Type: Ball Bearing ODE Size: 6004ZZ

Bearings Retainer: Yes Thermal Protection: No

Retainer condition: Good Thermal Protection Type: —

Bearing Type Image



Bearing Make Image



Bearing Retainer Image



Thermal Protection

Not Available



Mechanical Inspection (Continued)

Lubrication Type: Grease Thermal Protection device DE: —

Lubrication brand inbound: Unknown Thermal Protection device ODE: —

Lubrication brand outbound: Mobile Polyrex EM

Grease Amt DE: Full Grease Cond. DE: Other

Grease Amt ODE: Full Grease Cond. ODE: Other

Seals DE type: Other Seals Image:

Seals DE size: 25-40-7

Seals DE (inbound) condition: Good

Seals Image 2:

Seals ODE type: N/A

Seals ODE size:

Seals ODE (inbound) condition

Shaft damage cause: None Shaft Image:

Not Available

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Mechanical Inspection (Continued)

Brg. Image:



Bushings/sleeves image:



Water jacket:

N/A

Fan:

N/A

Frame cond.:

Good

Not Available Not Available



Motor Mount Position:

Horizontal/Flange mount

Endbell type:

Endbell Image:

Single piece

Missing parts?

☐ J-Box cover

O-rings

☐ J-Box

☐ HH cover

Glands

■ None

Other missing parts





Mechanical Inspection (Continued)

Air Gap Meaurements (N/A on Single Piece Endbell)

Does Air Gap Meet Customer or EASA spec(<10% variation)?

DE @ 0 ODE @ 0

DE @ 90 **ODE @ 90**

DE @ 180 **ODE @ 180**

DE @ 270 **ODE @ 270**

AC Electrical Inspection

Number of leads: 6 Terminal Markings:

REF: NEMA Stds. MG 1-2009, Rev. 1-2010, 2.41-Terminal Length of leads: 6"

Markings Identified By Color:

P1-No color assigned 5-Black 1-Blue Size of leads:

Connections As Received:

P2-Brown 2-White 6-No color assigned

7-No color assigned 3-Orange

4-Yellow 8-Red Lead condition: Good

Lug type:

Lug Condition: Terminal Lugs

Lug size:

Lug Attachment:

460 Y connection



Not Available



AC Electrical Inspection (Continued)

Rotor Type: Cast Aluminum

Rotor Condition: Ok _____

Num broken bars:

Num rotor bars:

Rotor



Rotor Test Results

Visual: Pass Growler: Pass Single phase: Pass

Stator type: Factory If other, stator type:

Stator condition: Ground If other, stator condition:

Failure location: In slot If other, stator failure:

Stator Image: Failure Image:

Not Available



AC Electrical Inspection (Continued)

Winding color: Dull black Winding image Winding Thermal Protection: No

Winding condition: Charred

Winding Thermal

Protection DE:

Winding Thermal
Protection ODE:

Stator test results: Rewind

Not Available

Megs incoming: Bad Surge incoming: Bad Hi-pot incoming: Bad

Winding Resistance Incoming

Phases A to B Phases B to C Phases C to A Resistive imbalance

Incoming 7.136 4.813 4.813 99.8

Leads/jumpers: Ok Lead jumper Image. :

Not Stable Not Available



Conclusion

Component Failure

Cause of Failure

Comments

Windings grounded, ODE EB Worn

Service Tech name: Lynn McDonald

Service Tech signature:

LynneDmy