



MILLINGTON, TN

LITTLE ROCK, AR

Job Information

Job #: 94135

Date: April 4, 2018

Priority: —

Authorized OT: No

Authorized by:

Customer Information

Name: SFI of Arkansas

Reason:

Contact:

Motor#:

PO#:

Application: —

Special notes:

Name Plate Information

Manufacturer: US Electric

Enclosure : Open Drop Proof (ODP)

Enclosure Type image

Serial#: H016X06X118R080 M

Model#:

Service Factor: 1.15

Frame: 404TS

Horsepower/kW: 100

Rated RPM: 1775

Rated Amps: 119.9

Rated Voltage: 460

Phase: 3

Cycles: 60

Special design: No



Nameplate

DE

ODE

F1

F2

Top



WEST TENNESSEE
7030 Ryburn Drive
Millington, TN 38053
Phone 901-873-5300
Fax 901-873-5301

CENTRAL ARKANSAS
6812 Lindsey Rd.
Little Rock, AR 72206
Phone 501-375-9178
Fax 501-375-4254

Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Does the shaft turn freely?: Yes

Contaminant(s): None

Shaft rotation: —

Contaminant(s) Amt: None

Shaft grounding device present?: No

Contaminant Image:

Type of grounding device:

Not Available

Shaft runout(TIR-Inbound):

Bearings DE: Worn

Bearings DE make: Koyo

Insulated: No

Bearing DE Size: 6215 C3

Bearings ODE: Worn

Bearings ODE make: Koyo

Bearing Type: Ball

Bearing ODE Size: 6212 C

Bearings Retainer: No

Thermal Protection: Yes

Retainer condition: —

Thermal Protection Type: —

Bearing Type Image



Bearing Make Image



Bearing Retainer Image

Not Available

Thermal Protection

Not Available



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Mechanical Inspection (Continued)

Lubrication Type: Grease

Thermal Protection device DE: —

Lubrication brand inbound: Unknown

Thermal Protection device ODE: —

Lubrication brand outbound: Mobile Polyrex EM

Grease Amt DE: 1/4

Grease Cond. DE: New

Grease Amt ODE: 1/4

Grease Cond. ODE: New

Seals DE type: N/A

Seals Image:

Seals DE size:

Not
Available

Seals DE (inbound) condition :

Seals ODE type: N/A

Seals Image 2:

Seals ODE size:

Not
Available

Seals ODE (inbound) condition
:

Shaft damage cause: None

Shaft Image:



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Mechanical Inspection (Continued)

Brg. Image:



Bushings/sleeves image:



Water jacket: N/A

Fan: N/A

Frame cond.: Good

Not
AvailableNot
Available

Motor Mount Position: Horizontal/Foot mount

Endbell type: Single piece

Missing parts?

☒ J-Box cover ☐ O-rings ☐ J-Box☐ HH cover ☐ Glands ☐ None

Other missing parts

Endbell Image:

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Mechanical Inspection (Continued)

Air Gap Measurements (N/A on Single Piece Endbell)

Does Air Gap Meet Customer or EASA spec(<10% variation)?

DE @ 0

ODE @ 0

—

DE @ 90

ODE @ 90

DE @ 180

ODE @ 180

DE @ 270

ODE @ 270

AC Electrical Inspection

Number of leads: 6

Terminal Markings: 1,2,3,7,8,9

Length of leads: 9"

REF: NEMA Std. MG 1-2009, Rev. 1-2010, 2.41-Terminal Markings Identified By Color:

Size of leads:

1-Blue
2-White
3-Orange
4-Yellow

5-Black
6-No color assigned
7-No color assigned
8-Red

P1-No color assigned
P2-Brown

Lead condition: Worn

Lug type:

Connections As Received:

Lug Condition: —

Terminal

Lugs

Lug size:

Lug Attachment: —



Not
Available

AC Electrical Inspection (Continued)

Rotor Type: Cast Aluminum

Rotor Condition: Ok

Num rotor bars: 48

Num broken bars:

Rotor



Rotor Test Results

Visual: Pass

Growler: Pass

Single phase: Pass

Stator type: Factory

If other, stator type:

Stator condition: Ok

If other, stator condition:

Failure location: In slot

If other, stator failure:

Stator Image:



Failure Image:

Not
Available

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AC Electrical Inspection (Continued)

Winding color: Painted

Winding image

Winding Thermal Protection: No

Winding condition : Solid

Winding Thermal
Protection DE: —

Winding Thermal
Protection ODE: —

Stator test results: Salvageable


Not
Available

Megs incoming: Good

Surge incoming: Good

Hi-pot incoming: Good

Winding Resistance Incoming

	Phases A to B	Phases B to C	Phases C to A	Resistive imbalance
Incoming	84.849	84.856	85.551	0.8

Leads/jumpers: Ok

Lead jumper Image. :

If other, leads/jumpers:

Not
Available



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Conclusion

Component Failure

Cause of Failure

Comments

ODE EB worn

Service Tech name: Lynn McDonald

Service Tech signature:

A handwritten signature in black ink that reads 'Lynn McDonald'. The signature is written in a cursive, flowing style.

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