

Job Information

Job #: 94047

Date: March 7, 2018

Priority: —

Authorized OT: No

Authorized by:

Customer Information

Name: Arkansas Industrial Machine

Reason:

Contact:

Motor#:

PO#:

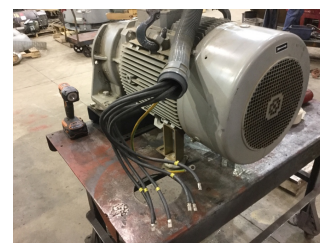
Application: —

Special notes:

Name Plate Information

Manufacturer:	Siemens	Enclosure :	Totally Enclosed Fan Cooled
Serial#:	EN0116/514436	Model#:	1LA9209-2AA99- Z119
Service Factor:		Frame:	200L
Horsepower/kW:	60 hp	Rated RPM:	3570
Rated Amps:	72	Rated Voltage:	460
Phase:	3	Cycles:	60
Special design:	Yes		

Enclosure Type image



Nameplate

DE

ODE

F1

F2

Top


Not
Available

Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Does the shaft turn freely?: Yes

Contaminant(s): None

Shaft rotation: —

Contaminant(s) Amt: None

Shaft grounding device present?: No

Contaminant Image:



Type of grounding device:

Shaft runout(TIR-Inbound):

Bearings DE: Worn

Bearings DE make: SKF

Insulated: No

Bearing DE Size: NU212

Bearings ODE: Worn

Bearings ODE make: SKF

Bearing Type: Ball

Bearing ODE Size: 6212

Bearings Retainer: Yes

Thermal Protection: No

Retainer condition: Good

Thermal Protection Type: —

Bearing Type Image



Bearing Make Image



Bearing Retainer Image



Thermal Protection

Not Available

Mechanical Inspection (Continued)

Lubrication Type: Oil

Thermal Protection device DE: —

Lubrication brand inbound: Unknown

Thermal Protection device ODE: —

Lubrication brand outbound: Mobile Polyrex EM

Grease Amt DE: Full

Grease Cond. DE: New

Grease Amt ODE: Full

Grease Cond. ODE: New

Seals DE type: Other

Seals Image:



Seals DE size:

Seals DE (inbound) condition :

Seals Image 2:

Seals ODE type: Slinger

Not
Available

Seals ODE size:

Seals ODE (inbound) condition
:

Shaft damage cause: None

Shaft Image:

**WEST TENNESSEE**

7030 Ryburn Drive
Millington, TN 38053
Phone 901-873-5300
Fax 901-873-5301

CENTRAL ARKANSAS

6812 Lindsey Rd.
Little Rock, AR 72206
Phone 501-375-9178
Fax 501-375-4254

Mechanical Inspection (Continued)

Brg. Image:



Bushings/sleeves image:



Water jacket: N/A

Fan: Ok

Frame cond.: Good

Not
Available

Motor Mount Position: Horizontal/Foot mount

Endbell type: Single piece

Missing parts?

☐ J-Box cover ☐ O-rings ☐ J-Box☐ HH cover ☐ Glands ☒ None

Other missing parts

Endbell Image:

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Mechanical Inspection (Continued)

Air Gap Measurements (N/A on Single Piece Endbell)

Does Air Gap Meet Customer or EASA spec(<10% variation)?

DE @ 0

ODE @ 0

—

DE @ 90

ODE @ 90

DE @ 180

ODE @ 180

DE @ 270

ODE @ 270

AC Electrical Inspection

Number of leads: 6

Terminal Markings: 1-6

Length of leads: 42"

REF: NEMA Stds. MG 1-2009, Rev. 1-2010, 2.41-Terminal Markings Identified By Color:

Size of leads:

1-Blue
2-White
3-Orange
4-Yellow

5-Black
6-No color assigned
7-No color assigned
8-Red

P1-No color assigned
P2-Brown

Lead condition: Good

Lug type:

Connections As Received:

Lug Condition: —

Terminal

Lugs

Lug size:

Lug Attachment: —



Not
Available

AC Electrical Inspection (Continued)

Rotor Type: Cast Aluminum

Rotor

Rotor Condition: Ok

Num rotor bars:

Num broken bars:



Rotor Test Results

Visual: Pass

Growler: Pass

Single phase: Pass

Stator type: Factory

If other, stator type:

Stator condition: Ok

If other, stator condition:

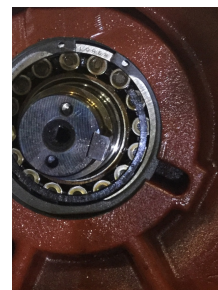
Failure location: Other

If other, stator failure:

Stator Image:



Failure Image:



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AC Electrical Inspection (Continued)

Winding color: Like new

Winding image

Winding Thermal Protection: No

Winding condition : Solid

Winding Thermal Protection DE: —

Winding Thermal Protection ODE: —

Stator test results: Rewind



Not Available

Megs incoming: Good

Surge incoming: Good

Hi-pot incoming: Good

Winding Resistance Incoming

	Phases A to B	Phases B to C	Phases C to A	Resistive imbalance
Incoming	60.992	61.119	60.486	0.8

Leads/jumpers: Ok

Lead jumper Image. :

If other, leads/jumpers:

Not Available

Conclusion

Component Failure

Cage failed on DE bearing

Cause of Failure

Lack of lubrication

Comments

Service Tech name: Lynn McDonald

Service Tech signature:

A handwritten signature in black ink, appearing to read 'Lynn McDonald', written in a cursive style.**WEST TENNESSEE**

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