



MILLINGTON, TN

LITTLE ROCK, AR

Job Information

Job #: 94044

Date: March 9, 2018

Priority: —

Authorized OT: No

Authorized by:

Customer Information

Name: Future Fuel

Reason:

Contact:

Motor#:

PO#:

Application: —

Special notes:

Name Plate Information

Manufacturer: Reliance

Enclosure : Weather Protected
II (WP II)

Enclosure Type image

Serial#: X337332A3-WF

Model#:

Service Factor:

Frame: 5008S

Horsepower/kW: 500

Rated RPM: 3550

Rated Amps: 115

Rated Voltage: 2300

Phase: 3

Cycles: 60

Special design: No



Nameplate

DE

ODE

F1

F2

Top

**WEST TENNESSEE**7030 Ryburn Drive
Millington, TN 38053
Phone 901-873-5300
Fax 901-873-5301**CENTRAL ARKANSAS**6812 Lindsey Rd.
Little Rock, AR 72206
Phone 501-375-9178
Fax 501-375-4254

Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Does the shaft turn freely?: Yes

Contaminant(s): None

Shaft rotation: —

Contaminant(s) Amt: None

Shaft grounding device present?: No

Contaminant Image:



Type of grounding device:

Shaft runout(TIR-Inbound):

Bearings DE: Worn

Bearings DE make: Other

Insulated: No

Bearing DE Size:

Bearings ODE: Worn

Bearings ODE make: Other

Bearing Type: Babbitt

Bearing ODE Size:

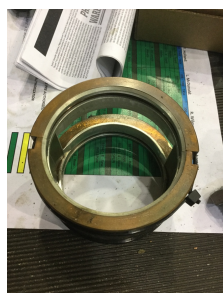
Bearings Retainer: No

Thermal Protection: No

Retainer condition: —

Thermal Protection Type: —

Bearing Type Image



Bearing Make Image



Bearing Retainer Image

Not Available

Thermal Protection

Not Available

Mechanical Inspection (Continued)

Lubrication Type: Oil

Thermal Protection device DE: —

Lubrication brand inbound: Unknown

Thermal Protection device ODE: —

Lubrication brand outbound: Unknown

Grease Amt DE: N/A

Grease Cond. DE: Other

Grease Amt ODE: N/A

Grease Cond. ODE: Other

Seals DE type: Other

Seals Image:



Seals DE size:

Seals DE (inbound) condition :

Seals ODE type: Other

Seals Image 2:



Seals ODE size:

Seals ODE (inbound) condition :

Shaft damage cause: None

Shaft Image:



Mechanical Inspection (Continued)

Brg. Image:



Bushings/sleeves image:

Not Available

Water jacket: N/A

Fan: N/A

Frame cond.: Good

Not Available

Not Available



Motor Mount Position: Horizontal/Foot mount

Endbell type: Split type

Missing parts?

☐ J-Box cover ☐ O-rings ☐ J-Box☐ HH cover ☐ Glands ☒ None

Other missing parts

Endbell Image:



Mechanical Inspection (Continued)

Air Gap Measurements (N/A on Single Piece Endbell)

Does Air Gap Meet Customer or EASA spec(<10% variation)?

DE @ 0

ODE @ 0

—

DE @ 90

ODE @ 90

DE @ 180

ODE @ 180

DE @ 270

ODE @ 270

AC Electrical Inspection

Number of leads: 3

Terminal Markings:

Length of leads: 6'

REF: NEMA Stds. MG 1-2009, Rev. 1-2010, 2.41-Terminal Markings Identified By Color:

Size of leads: 4

1-Blue
2-White
3-Orange
4-Yellow

5-Black
6-No color assigned
7-No color assigned
8-Red

P1-No color assigned
P2-Brown

Lead condition: Good

Lug type: Copper

Connections As Received:

Lug Condition: Good

Terminal

Lugs

Lug size: 4

Lug Attachment: Acceptable

Not
Available



AC Electrical Inspection (Continued)

Rotor Type: Cast Aluminum

Rotor

Rotor Condition: Ok

Num rotor bars:

Num broken bars:



Rotor Test Results

Visual: Pass

Growler: Pass

Single phase: Pass

Stator type: Other

If other, stator type:

Stator condition: Coil-Coil short

If other, stator condition:

Failure location: Coil head

If other, stator failure:

Stator Image:



Failure Image:



WEST TENNESSEE

7030 Ryburn Drive
Millington, TN 38053
Phone 901-873-5300
Fax 901-873-5301

CENTRAL ARKANSAS

6812 Lindsey Rd.
Little Rock, AR 72206
Phone 501-375-9178
Fax 501-375-4254

AC Electrical Inspection (Continued)

Winding color: Dull black

Winding image

Winding Thermal Protection: No

Winding condition : Charred

Winding Thermal Protection DE: —

Winding Thermal Protection ODE: —

Stator test results: Rewind



Not Available

Megs incoming: Good

Surge incoming: Bad

Hi-pot incoming: Bad

Winding Resistance Incoming

Phases A to B

Phases B to C

Phases C to A

Resistive imbalance

Incoming

Leads/jumpers: Ok

Lead jumper Image. :

If other, leads/jumpers:

Not Available



MILLINGTON, TN

LITTLE ROCK, AR

Conclusion

Component Failure

Windings shorted turn to turn and coil to coil at appropriately 7:00 location and at the outer edge of the end turn

Cause of Failure

Comments

Service Tech name: Lynn McDonald

Service Tech signature:

A handwritten signature in black ink that reads 'Lynn McDonald'. The signature is written in a cursive style with a large initial 'L' and 'M'.

WEST TENNESSEE

7030 Ryburn Drive
Millington, TN 38053
Phone 901-873-5300
Fax 901-873-5301

CENTRAL ARKANSAS

6812 Lindsey Rd.
Little Rock, AR 72206
Phone 501-375-9178
Fax 501-375-4254