

## Job Information

Job #: 94522

Date: July 31, 2018

Priority: —

Authorized OT: No

Authorized by:

## Customer Information

Name: Flake Board

Reason:

Contact:

Motor#:

PO#:

Application: —

Special notes:

## Name Plate Information

Manufacturer: Siemens

Enclosure : Totally Enclosed  
Fan Cooled

Enclosure Type image

Serial#: R041014DF0

Model#: 1LA03644FP21

Service Factor: 1.15

Frame: 364T

Horsepower/kW: 60

Rated RPM: 1775

Rated Amps: 142/70.8

Rated Voltage: 230/460

Phase: 3

Cycles: 60

Special design: No



Nameplate

DE

ODE

F1

F2

Top



## Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Does the shaft turn freely?: No Contaminant(s): None

Shaft rotation: Bi-directional Contaminant(s) Amt: None

Shaft grounding device present?: No

Type of grounding device:

Shaft runout(TIR-Inbound):

Bearings DE: Worn

Bearings DE make: Other

Insulated: No

Bearing DE Size: 63141ZC3

Bearings ODE: Worn

Bearings ODE make: NSK

Bearing Type: Ball

Bearing ODE Size: 62101ZC3

Bearings Retainer: Yes

Thermal Protection: Yes

Retainer condition: —

Thermal Protection Type: —

Bearing Type Image



Bearing Make Image



Bearing Retainer Image



Thermal Protection



### WEST TENNESSEE

7030 Ryburn Drive  
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### CENTRAL ARKANSAS

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Phone 501-375-9178  
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## Mechanical Inspection (Continued)

Lubrication Type: Grease

Thermal Protection device DE: —

Lubrication brand inbound: Unknown

Thermal Protection device ODE: —

Lubrication brand outbound: Unknown

Grease Amt DE: Full

Grease Cond. DE: New

Grease Amt ODE: Full

Grease Cond. ODE: New

Seals DE type: N/A

Seals DE size:

Seals DE (inbound) condition :

Seals ODE type: N/A

Seals ODE size:

Seals ODE (inbound) condition  
:

Shaft damage cause: None

Shaft Image:



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## Mechanical Inspection (Continued)

Brg. Image:



Water jacket: N/A

Fan: Ok

Frame cond.: Good



Motor Mount Position: Horizontal/Foot mount

Endbell type: Single piece

Missing parts?

☐ J-Box cover ☐ O-rings ☐ J-Box

☐ HH cover ☐ Glands ☒ None

Other missing parts

Endbell Image:





## Mechanical Inspection (Continued)

### Air Gap Measurements (N/A on Single Piece Endbell)

Does Air Gap Meet Customer or EASA spec(<10% variation)?

DE @ 0

ODE @ 0

—

DE @ 90

ODE @ 90

DE @ 180

ODE @ 180

DE @ 270

ODE @ 270

## AC Electrical Inspection

Number of leads: 9

Terminal Markings: Hooked High Voltage

Length of leads: 18"

REF: NEMA Stds. MG 1-2009, Rev. 1-2010, 2.41-Terminal Markings Identified By Color:

Size of leads:

1-Blue  
2-White  
3-Orange  
4-Yellow

5-Black  
6-No color assigned  
7-No color assigned  
8-Red

P1-No color assigned  
P2-Brown

Lead condition: Good

Connections As Received: 1-9

Lug type:

Lug Condition: Good

Terminal

Lugs

Lug size:

Lug Attachment: —



## AC Electrical Inspection (Continued)

Rotor Type: Cast Aluminum

Rotor

Rotor Condition: Ok

Num rotor bars:

Num broken bars: 0



### Rotor Test Results

Visual: Pass

Growler: Pass

Single phase: Pass

Stator type: Factory

If other, stator type:

Stator condition: Questionable

If other, stator condition:

Failure location: In slot

If other, stator failure:

Stator Image:



Failure Image:



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## AC Electrical Inspection (Continued)

Winding color: Dull black

Winding image

Winding Thermal Protection: Yes

Winding condition : Charred

Winding Thermal  
Protection DE: —

Winding Thermal  
Protection ODE: —

Stator test results: Rewind



Megs incoming: Bad

Surge incoming: Bad

Hi-pot incoming: Bad

### Winding Resistance Incoming

	Phases A to B	Phases B to C	Phases C to A	Resistive imbalance
Incoming	0.193	0.165	0.167	15.1

Leads/jumpers: Ok

Lead jumper Image:

If other, leads/jumpers:





MILLINGTON, TN

LITTLE ROCK, AR

## Conclusion

### Component Failure

### Cause of Failure

Turn to turn short

### Comments

Bearings rewind DE End BELL Bearing FIT BAD AND ODE End BELL BEARING FIT BAD

Service Tech name: Robert Wiley

Service Tech signature:

A handwritten signature in black ink that reads 'Robert Wiley'.

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