

Job Information

Job #: 94261

Date: April 30, 2018

Priority: —

Authorized OT: No

Authorized by:

Customer Information

Name: L'Oréal

Reason:

Contact:

Motor#:

PO#:

Application: —

Special notes:

Name Plate Information

Manufacturer: CEMP

Enclosure : Open Drop Proof (ODP)

Enclosure Type image

Serial#: 80746101

Model#:

Service Factor: S1

Frame: 180M

Horsepower/kW: 22KW

Rated RPM: 3528

Rated Amps: 69.6/36.3

Rated Voltage: 230/460

Phase:

Cycles:

Special design: No



Nameplate

DE

ODE

F1

F2

Top



Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Does the shaft turn freely?: Yes

Contaminant(s): Water

Shaft rotation: Bi-directional

Contaminant(s) Amt: Quart

Shaft grounding device present?: Yes

Contaminant Image:



Type of grounding device: Aegis Ring

Shaft runout(TIR-Inbound):

Bearings DE: Worn

Bearings DE make: SKF

Insulated: No

Bearing DE Size: 6310ZZ C3

Bearings ODE: Worn

Bearings ODE make: SKF

Bearing Type: Ball

Bearing ODE Size: 6310ZZ C3

Bearings Retainer: Yes

Thermal Protection: Yes

Retainer condition: —

Thermal Protection Type: —

Bearing Type Image



Bearing Make Image



Bearing Retainer Image



Thermal Protection

Mechanical Inspection (Continued)

Lubrication Type: Grease

Thermal Protection device DE: —

Lubrication brand inbound: Mobile Polyrex EM

Thermal Protection device ODE: —

Lubrication brand outbound: Mobile Polyrex EM

Grease Amt DE: Full

Grease Cond. DE: Watery

Grease Amt ODE: Full

Grease Cond. ODE: Watery

Seals DE type: Other

Seals Image:

Seals DE size: 50x68x10

Seals DE (inbound) condition :



Seals ODE type: Other

Seals Image 2:

Seals ODE size: 50x68x10

Seals ODE (inbound) condition :



Shaft damage cause: None

Shaft Image:



Mechanical Inspection (Continued)

Brg. Image:



Bushings/sleeves image:



Water jacket: Ok

Fan: Ok

Frame cond.: Good



Motor Mount Position: Horizontal/Foot mount

Endbell type: Single piece

Missing parts?

☐ J-Box cover ☐ O-rings ☐ J-Box☐ HH cover ☐ Glands ☒ None

Other missing parts

Endbell Image:





MILLINGTON, TN

LITTLE ROCK, AR

Mechanical Inspection (Continued)

Air Gap Measurements (N/A on Single Piece Endbell)

Does Air Gap Meet Customer or EASA spec(<10% variation)?

DE @ 0

ODE @ 0

—

DE @ 90

ODE @ 90

DE @ 180

ODE @ 180

DE @ 270

ODE @ 270

AC Electrical Inspection

Number of leads: —

Terminal Markings:

Length of leads:

REF: NEMA Stds. MG 1-2009, Rev. 1-2010, 2.41-Terminal Markings Identified By Color:

Size of leads:

1-Blue
2-White
3-Orange
4-Yellow

5-Black
6-No color assigned
7-No color assigned
8-Red

P1-No color assigned
P2-Brown

Lead condition: —

Lug type:

Connections As Received:

Lug Condition: —

Terminal

Lugs

Lug size:

Lug Attachment: —

WEST TENNESSEE
7030 Ryburn Drive
Millington, TN 38053
Phone 901-873-5300
Fax 901-873-5301

CENTRAL ARKANSAS
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Little Rock, AR 72206
Phone 501-375-9178
Fax 501-375-4254

AC Electrical Inspection (Continued)

Rotor Type: Cast Aluminum

Rotor

Rotor Condition: Ok

Num rotor bars:

Num broken bars:



Rotor Test Results

Visual: Pass

Growler: Pass

Single phase: Pass

Stator type: Factory

If other, stator type:

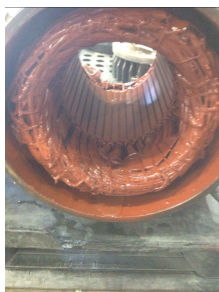
Stator condition: Ok

If other, stator condition:

Failure location: In slot

If other, stator failure:

Stator Image:



AC Electrical Inspection (Continued)

Winding color: Painted

Winding image

Winding Thermal Protection: Yes

Winding condition : Solid

Winding Thermal Protection DE: —

Winding Thermal Protection ODE: —

Stator test results: Salvageable



Megs incoming: Good

Surge incoming: Good

Hi-pot incoming: Good

Winding Resistance Incoming

	Phases A to B	Phases B to C	Phases C to A	Resistive imbalance
Incoming	0.233	0.233	0.233	0.1

Leads/jumpers: Ok

Lead jumper Image:

If other, leads/jumpers:



Conclusion

Component Failure

Seals

Cause of Failure

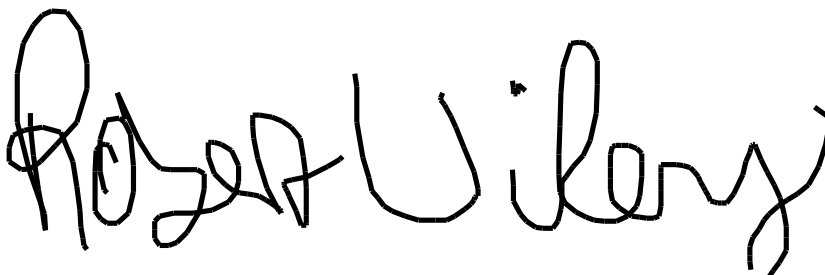
Found water in stater

Comments

New bearings seals and wash and bake

Service Tech name: Robert Wiley

Service Tech signature:

A handwritten signature in black ink that reads 'Robert Wiley'.**WEST TENNESSEE**

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