

Job Informatio

Job #: 143157 Date: August 17, 2020

Priority: — Authorized OT: No Authorized by:

Customer Information

Name: KTG Reason:

Contact: Motor#: PO#:

Application: — Special notes:

Name Plate Information

Manufacturer: GE Enclosure: Open Drop Proof Enclosure Type image

(ODP)

Serial#: Model#:

Service Factor: 1.15 Frame: KS

Horsepower/kW: 60 Rated RPM: 1190

Rated Amps: 69.9 Rated Voltage: 460

Phase: 3 Cycles:

Special design: No

Nameplate DE ODE F1 F2 Top













Fax 901-873-5301



Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Does the shaft turn freely?: Yes Contaminant(s): Other

Shaft rotation: Bi-directional Contaminant(s) Amt: Other

Shaft grounding device No

.001

present?: Contaminant Image:

Type of grounding device:

Shaft runout(TIR-Inbound):

Bearings DE: Worn Bearings DE make: FAG

Insulated: No Bearing DE Size:

Bearings ODE: Worn Bearings ODE make: FAG

Bearing Type: Ball Bearing ODE Size:

Bearings Retainer: Yes Thermal Protection: Yes

Retainer condition: — Thermal Protection Type: —

Bearing Type Image



Bearing Make Image



Bearing Retainer Image



Thermal Protection





Mechanical Inspection (Continued)

Lubrication Type: Grease Thermal Protection device DE: N/A

Lubrication brand inbound: Mobile Polyrex EM Thermal Protection device ODE: N/A

Lubrication brand outbound: Mobile Polyrex EM

Grease Amt DE: 0 Grease Cond. DE: New

Grease Amt ODE: 0 Grease Cond. ODE: New

Seals DE type: N/A Seals Image:

Seals DE size: N/A

Seals DE (inbound) condition: N/A

Seals ODE type:

Seals Image 2:

Seals ODE size: N/A

Seals ODE (inbound) condition

N/A

N/A

Shaft damage cause: Other Shaft Image:

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Mechanical Inspection (Continued)





Bushings/sleeves image:



Water jacket:

N/A

Fan:

Ok

Frame cond.:

Good



-an:

Motor Mount Position:

Vertical Flange mount

Endbell type:

Endbell Image:

Single piece

Missing parts?

☐ J-Box cover

O-rings

☐ J-Box

☐ HH cover

Glands

☐ None

Other missing parts





Mechanical Inspection (Continued)

Air Gap Meaurements (N/A on Single Piece Endbell)

Does Air Gap Meet Customer or EASA spec(<10% variation)?

DE @ 0 ODE @ 0 -

DE @ 90 ODE @ 90

DE @ 180 ODE @ 180

DE @ 270 ODE @ 270

AC Electrical Inspection

Number of leads: 3 Terminal Markings: 1-2-3

Length of leads: 15 inches REF: NEMA Stds. MG 1-2009, Rev. 1-2010, 2.41-Terminal

Markings Identified By Color:

Size of leads: 4 1-Blue 5-Black P1-No color assigned

2-White 6-No color assigned P2-Brown

3-Orange 7-No color assigned

Lead condition: Good 4-Yellow 8-Red

Connections As Received: Lug type:

Lug size: 4

Good

Lug Condition:

Lug Attachment: Acceptable

Terminal







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AC Electrical Inspection (Continued)

Rotor Type: Cast Aluminum

Ok

Num rotor bars: 60

0

Num broken bars:

Rotor

Rotor Test Results

Rotor Condition:

Visual: Pass Growler: Pass Single phase: Pass

Stator type: Factory If other, stator type:

Stator condition: Ok If other, stator condition:

Failure location: In slot If other, stator failure:

Stator Image: Failure Image:







AC Electrical Inspection (Continued)

Winding color: Like new Winding image

Winding Thermal Protection:

Yes

Winding condition: Solid

Winding Thermal Protection DE:

Winding Thermal Protection ODE:

Stator test results: Salvageable





Megs incoming:

Good

Surge incoming:

Good

Hi-pot incoming:

Good

Winding Resistance Incoming

Phases A to B

Ok

Phases B to C

Phases C to A

Resistive imbalance

Incoming

Leads/jumpers:

Lead jumper Image. :

If other, leads/jumpers:



Conclusion

Com	ponent	Failure
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Cause of Failure

Comments

Replace bearings, clean up ODE shaft threads and replace lock nut and washer

Service Tech name: Jesus

Service Tech signature:

