

## Job Information

Job #: 142865

Date: July 15, 2020

Priority: 4

Authorized OT: No

Authorized by:

## Customer Information

Name: Process and power

Reason:

Contact:

Motor#:

PO#:

Application: —

Special notes:

## Name Plate Information

Manufacturer: Baldor

Enclosure : Open Drop Proof (ODP)

Enclosure Type image

Serial#: A1310142017

Model#:

Service Factor: 1.15

Frame: 449tdz

Horsepower/kW: 300

Rated RPM: 1785

Rated Amps: 334

Rated Voltage: 460

Phase: 3

Cycles:

Special design: No



Nameplate

DE

ODE

F1

F2

Top



## Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Does the shaft turn freely?: Yes Contaminant(s): Grease

Shaft rotation: CCW Contaminant(s) Amt: Cup

Shaft grounding device present?: No Contaminant Image:



Type of grounding device:

Shaft runout(TIR-Inbound):

Bearings DE: Worn Bearings DE make: FAG

Insulated: No Bearing DE Size: Nu222

Bearings ODE: Worn Bearings ODE make: SKF

Bearing Type: Ball Bearing ODE Size: 6318

Bearings Retainer: Yes Thermal Protection: Yes

Retainer condition: Good Thermal Protection Type: —

Bearing Type Image



Bearing Make Image



Bearing Retainer Image



Thermal Protection



### WEST TENNESSEE

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## Mechanical Inspection (Continued)

Lubrication Type: Oil

Thermal Protection device DE: —

Lubrication brand inbound: Mobile Polyrex EM

Thermal Protection device ODE: —

Lubrication brand outbound: Mobile Polyrex EM

Grease Amt DE: Full

Grease Cond. DE: New

Grease Amt ODE: Full

Grease Cond. ODE: New

Seals DE type: Slinger

Seals Image:

Seals DE size:

Seals DE (inbound) condition :



Seals ODE type: Slinger

Seals Image 2:

Seals ODE size:

Seals ODE (inbound) condition :



Shaft damage cause: None

Shaft Image:





## Mechanical Inspection (Continued)

Brg. Image:



Bushings/sleeves image:



Water jacket: Ok



Fan: Ok



Frame cond.: Good



Motor Mount Position: Horizontal/Foot mount

Endbell type: Single piece

Missing parts?

☐ J-Box cover ☐ O-rings ☒ J-Box☐ HH cover ☐ Glands ☐ None

Other missing parts

Endbell Image:



## Mechanical Inspection (Continued)

### Air Gap Measurements (N/A on Single Piece Endbell)

Does Air Gap Meet Customer or EASA spec(<10% variation)?

N/A	DE @ 0	N/A	ODE @ 0	—
N/A	DE @ 90	N/A	ODE @ 90	
N/A	DE @ 180	N/A	ODE @ 180	
N/A	DE @ 270	N/A	ODE @ 270	

## AC Electrical Inspection

Number of leads: 12

Terminal Markings:

Length of leads:

REF: NEMA Stds. MG 1-2009, Rev. 1-2010, 2.41-Terminal Markings Identified By Color:

Size of leads:

1-Blue  
2-White  
3-Orange  
4-Yellow

5-Black  
6-No color assigned  
7-No color assigned  
8-Red

P1-No color assigned  
P2-Brown

Lead condition: Good

Connections As Received:

Lug type:

Lug Condition: —

Lug size:

Lug Attachment: Replace

Terminal



Lugs



## AC Electrical Inspection (Continued)

Rotor Type: Cast Aluminum

Rotor Condition: Ok

Num rotor bars:

Num broken bars:

Rotor



### Rotor Test Results

Visual: Pass

Growler: Pass

Single phase: Pass

Stator type: Factory

If other, stator type:

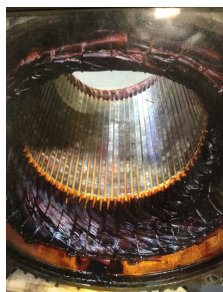
Stator condition: Ok

If other, stator condition:

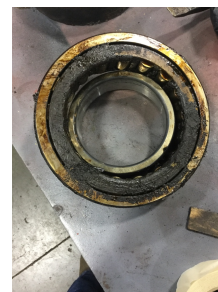
Failure location: In slot

If other, stator failure: Oil all over the winding

Stator Image:



Failure Image:



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## AC Electrical Inspection (Continued)

Winding color: Like new

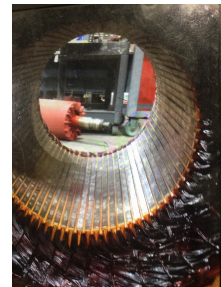
Winding image

Winding Thermal Protection: Yes

Winding condition : Solid

Winding Thermal  
Protection DE: —Winding Thermal  
Protection ODE: —

Stator test results: Salvageable



Megs incoming: Good

Surge incoming: Good

Hi-pot incoming: Good

### Winding Resistance Incoming

Phases A to B

Phases B to C

Phases C to A

Resistive imbalance

Incoming

Leads/jumpers: Ok

Lead jumper Image. :

If other, leads/jumpers:





MILLINGTON, TN

LITTLE ROCK, AR

## Conclusion

### Component Failure

Bearings and oil in the stator

### Cause of Failure

Failure caused from using two different types of grease on the bearings also oil was all over the stator windings

### Comments

Service Tech name: Scott

Service Tech signature:

A handwritten signature in black ink, appearing to be 'S. A. K.', written over a white background.

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