

Job Information

Job #: 142845

Date: July 9, 2020

Priority: —

Authorized OT: No

Authorized by:

Customer Information

Name: Ktg

Reason:

Contact:

Motor#:

PO#:

Application: —

Special notes:

Name Plate Information

Manufacturer: Star electric

Enclosure : Open Drop Proof (ODP)

Enclosure Type image

Serial#:

Model#:

Service Factor:

Frame:

Horsepower/kW: 1.1

Rated RPM: 600

Rated Amps: 2.5

Rated Voltage: 440

Phase: 3

Cycles: 60

Special design: No



Nameplate

DE

ODE

F1


F2

Top



Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Does the shaft turn freely?:	Yes	Contaminant(s):	Dirt
Shaft rotation:	Bi-directional	Contaminant(s) Amt:	Other
Shaft grounding device present?:	No	Contaminant Image:	
Type of grounding device:			
Shaft runout(TIR-Inbound):			
Bearings DE:	Worn	Bearings DE make:	Other
Insulated:	No	Bearing DE Size:	306
Bearings ODE:	Worn	Bearings ODE make:	Other
Bearing Type:	Ball	Bearing ODE Size:	306
Bearings Retainer:	Yes	Thermal Protection:	No
Retainer condition:	Good	Thermal Protection Type:	—

Bearing Type Image



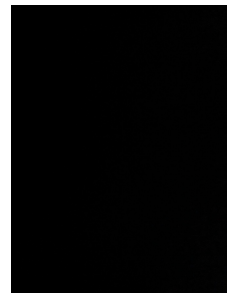
Bearing Make Image



Bearing Retainer Image



Thermal Protection



Mechanical Inspection (Continued)

Lubrication Type: Grease

Thermal Protection device DE: —

Lubrication brand inbound: Unknown

Thermal Protection device ODE: —

Lubrication brand outbound: Mobile Polyrex EM

Grease Amt DE: Full

Grease Cond. DE: Charred

Grease Amt ODE: Full

Grease Cond. ODE: Charred

Seals DE type: N/A

Seals Image:

Seals DE size:

Seals DE (inbound) condition :

Seals ODE type: N/A

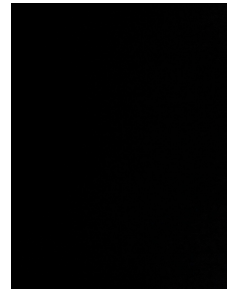
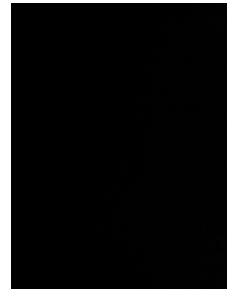
Seals Image 2:

Seals ODE size:

Seals ODE (inbound) condition
:

Shaft damage cause: None

Shaft Image:



Mechanical Inspection (Continued)

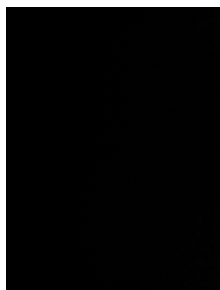
Brg. Image:



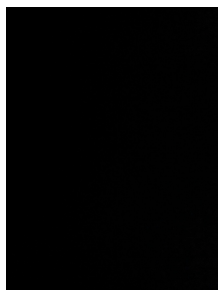
Bushings/sleeves image:



Water jacket: N/A



Fan: Ok



Frame cond.: Good



Motor Mount Position: Horizontal/Foot mount

Endbell type: Single piece

Missing parts?

☐ J-Box cover ☐ O-rings ☐ J-Box☐ HH cover ☐ Glands ☐ None

Other missing parts

Endbell Image:



Mechanical Inspection (Continued)

Air Gap Measurements (N/A on Single Piece Endbell)

Does Air Gap Meet Customer or EASA spec(<10% variation)?

DE @ 0

ODE @ 0

—

DE @ 90

ODE @ 90

DE @ 180

ODE @ 180

DE @ 270

ODE @ 270

AC Electrical Inspection

Number of leads: 3

Terminal Markings: 123

Length of leads: 3"

REF: NEMA Stds. MG 1-2009, Rev. 1-2010, 2.41-Terminal Markings Identified By Color:

Size of leads:

1-Blue
2-White
3-Orange
4-Yellow

5-Black
6-No color assigned
7-No color assigned
8-Red

P1-No color assigned
P2-Brown

Lead condition: Good

Lug type:

Connections As Received:

Lug Condition: Good

Lug size:

Lug Attachment: —

Terminal



Lugs



AC Electrical Inspection (Continued)

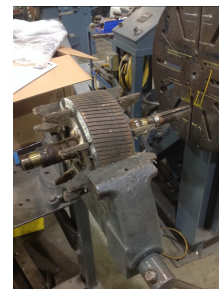
Rotor Type: Cast Aluminum

Rotor Condition: Ok

Num rotor bars: 79

Num broken bars: 0

Rotor



Rotor Test Results

Visual: Pass

Growler: Pass

Single phase: Pass

Stator type: Factory

If other, stator type:

Stator condition: Roast-out

If other, stator condition:

Failure location: In slot

If other, stator failure:

Stator Image:



Failure Image:



WEST TENNESSEE

7030 Ryburn Drive
Millington, TN 38053
Phone 901-873-5300
Fax 901-873-5301

CENTRAL ARKANSAS

6812 Lindsey Rd.
Little Rock, AR 72206
Phone 501-375-9178
Fax 501-375-4254

AC Electrical Inspection (Continued)

Winding color: Dull black

Winding image

Winding Thermal Protection: No

Winding condition : Charred

Winding Thermal
Protection DE: —

Winding Thermal
Protection ODE: —

Stator test results: Rewind



Megs incoming: Bad

Surge incoming: Bad

Hi-pot incoming: Bad

Winding Resistance Incoming

	Phases A to B	Phases B to C	Phases C to A	Resistive imbalance
Incoming	3.116	13.626	12.352	108.00

Leads/jumpers: Ok

Lead jumper Image. :

If other, leads/jumpers:





MILLINGTON, TN

LITTLE ROCK, AR

Conclusion

Component Failure

Winding

Cause of Failure

Overheated

Comments

Winding roasted and full of dirt. Bearing grease charred and dirty

Service Tech name: Shawn

Service Tech signature:

A handwritten signature in black ink, appearing to be 'Shawn', written over a white background.

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