



MILLINGTON, TN

LITTLE ROCK, AR

Job Information

Job #: 142506

Date: May 20, 2020

Priority: —

Authorized OT: No

Authorized by:

Customer Information

Name: Process and power

Reason:

Contact:

Motor#: 142506

PO#:

Application: —

Special notes:

Name Plate Information

Manufacturer: Ingersoll Rand

Enclosure : Open Drop Proof (ODP)

Enclosure Type image

Serial#:

Model#:

Service Factor: 1.21

Frame: 326TCZ

Horsepower/kW: 60

Rated RPM: 3560

Rated Amps: 145/83.1/72.3

Rated Voltage: 230/400/460

Phase: 3

Cycles:

Special design: No



Nameplate

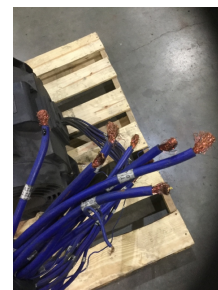
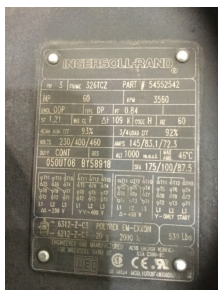
DE

ODE

F1

F2

Top



WEST TENNESSEE
7030 Ryburn Drive
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Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

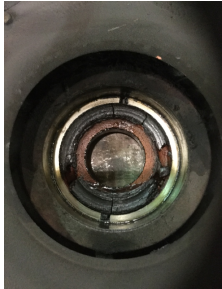
Does the shaft turn freely?: No

Contaminant(s): Dirt

Shaft rotation: CCW

Contaminant(s) Amt: Cup

Shaft grounding device present?: No

Contaminant Image: 

Type of grounding device:

Shaft runout(TIR-Inbound):

Bearings DE: Worn

Bearings DE make: FAG

Insulated: No

Bearing DE Size: 6312

Bearings ODE: Fell Apart

Bearings ODE make: FAG

Bearing Type: Ball

Bearing ODE Size: 6212

Bearings Retainer: No

Thermal Protection: No

Retainer condition: —

Thermal Protection Type: —

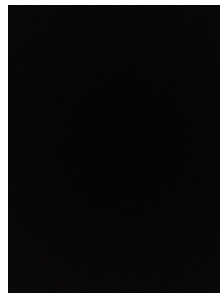
Bearing Type Image



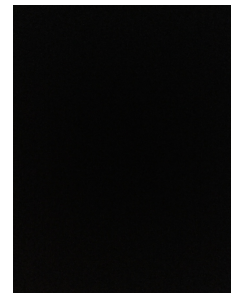
Bearing Make Image



Bearing Retainer Image



Thermal Protection



Mechanical Inspection (Continued)

Lubrication Type: Grease

Thermal Protection device DE: —

Lubrication brand inbound: Mobile Polyrex EM

Thermal Protection device ODE: —

Lubrication brand outbound: Mobile Polyrex EM

Grease Amt DE: 0

Grease Cond. DE: Hard

Grease Amt ODE: 0

Grease Cond. ODE: Other

Seals DE type: Slinger

Seals Image:

Seals DE size: None

Seals DE (inbound) condition :

Seals ODE type: Slinger

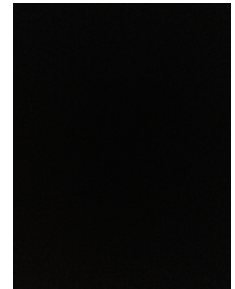
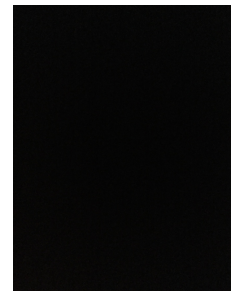
Seals Image 2:

Seals ODE size: N/A

Seals ODE (inbound) condition :
N/A

Shaft damage cause: None

Shaft Image:



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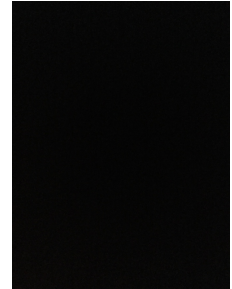
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Mechanical Inspection (Continued)

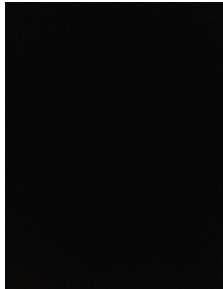
Brg. Image:



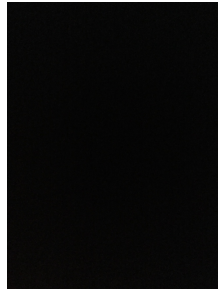
Bushings/sleeves image:



Water jacket: Ok



Fan: N/A



Frame cond.: Good



Motor Mount Position: Horizontal/Foot mount

Endbell type: Single piece

Missing parts?

- | | | |
|--------------------------------------|----------------------------------|--------------------------------|
| <input type="checkbox"/> J-Box cover | <input type="checkbox"/> O-rings | <input type="checkbox"/> J-Box |
| <input type="checkbox"/> HH cover | <input type="checkbox"/> Glands | <input type="checkbox"/> None |

Other missing parts

Endbell Image:

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Mechanical Inspection (Continued)

Air Gap Measurements (N/A on Single Piece Endbell)

Does Air Gap Meet Customer or EASA spec(<10% variation)?

DE @ 0

ODE @ 0

—

DE @ 90

ODE @ 90

DE @ 180

ODE @ 180

DE @ 270

ODE @ 270

AC Electrical Inspection

Number of leads: 12

Terminal Markings: 1-12

Length of leads: 55 inches

REF: NEMA Stds. MG 1-2009, Rev. 1-2010, 2.41-Terminal Markings Identified By Color:

Size of leads: 6AWG

1-Blue
2-White
3-Orange
4-Yellow

5-Black
6-No color assigned
7-No color assigned
8-Red

P1-No color assigned
P2-Brown

Lead condition: Good

Lug type:

Connections As Received: 1-12

Lug Condition: —

Lug size: None

Lug Attachment: Replace

Terminal



Lugs



AC Electrical Inspection (Continued)

Rotor Type: Cast Aluminum

Rotor

Rotor Condition: Ok

Num rotor bars: 37

Num broken bars: 0



Rotor Test Results

Visual: Pass

Growler: Pass

Single phase: Pass

Stator type: Factory

If other, stator type:

Stator condition: Ground

If other, stator condition:

Failure location: In slot

If other, stator failure:

Stator Image:



Failure Image:



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AC Electrical Inspection (Continued)

Winding color: Like new

Winding image

Winding Thermal Protection: Yes

Winding condition : Solid

Winding Thermal Protection DE: Bad

Winding Thermal Protection ODE: Bad

Stator test results: Rewind



Megs incoming: Good

Surge incoming: Good

Hi-pot incoming: Good

Winding Resistance Incoming

Phases A to B

Phases B to C

Phases C to A

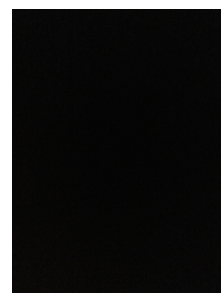
Resistive imbalance

Incoming

Leads/jumpers: Ok

Lead jumper Image. :

If other, leads/jumpers:





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Conclusion

Component Failure

Grounded

Cause of Failure

Grounded

Comments

Service Tech name: Jesus

Service Tech signature:

A handwritten signature in black ink, appearing to be 'Jesus', written in a cursive style.

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