

Job Information

Job #: 142175

Date: March 25, 2020

Priority: —

Authorized OT: No

Authorized by:

Customer Information

Name: Ktg

Reason:

Contact:

Motor#:

PO#:

Application: —

Special notes:

Name Plate Information

Manufacturer: Grundfos

Enclosure : Totally Enclosed
Fan Cooled

Enclosure Type image

Serial#: 9683

Model#:

Service Factor: 1.15

Frame: 112

Horsepower/kW: 5

Rated RPM: 3510

Rated Amps: 7.80

Rated Voltage: 480

Phase: 3

Cycles: 60

Special design: No



Nameplate

DE

ODE

F1

F2

Top



Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Does the shaft turn freely?: Yes

Contaminant(s): None

Shaft rotation: Bi-directional

Contaminant(s) Amt: None

Shaft grounding device present?: No

Contaminant Image:



Type of grounding device:

Shaft runout(TIR-Inbound):

Bearings DE: Worn

Bearings DE make: SKF

Insulated: No

Bearing DE Size: 7308 be-2rzp/gif

Bearings ODE: Worn

Bearings ODE make: Other

Bearing Type: Ball

Bearing ODE Size: 6206-2rs1/c3

Bearings Retainer: No

Thermal Protection: No

Retainer condition: —

Thermal Protection Type: —

Bearing Type Image



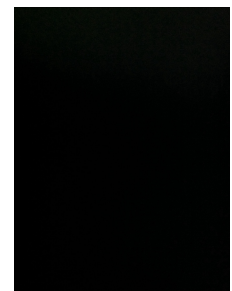
Bearing Make Image



Bearing Retainer Image



Thermal Protection



WEST TENNESSEE

7030 Ryburn Drive
Millington, TN 38053
Phone 901-873-5300
Fax 901-873-5301

CENTRAL ARKANSAS

6812 Lindsey Rd.
Little Rock, AR 72206
Phone 501-375-9178
Fax 501-375-4254

Mechanical Inspection (Continued)

Lubrication Type: Grease

Thermal Protection device DE: —

Lubrication brand inbound: Unknown

Thermal Protection device ODE: —

Lubrication brand outbound: Unknown

Grease Amt DE: N/A

Grease Cond. DE: Other

Grease Amt ODE: N/A

Grease Cond. ODE: Other

Seals DE type: N/A

Seals Image:



Seals DE size:

Seals DE (inbound) condition :

Seals ODE type: N/A

Seals Image 2:

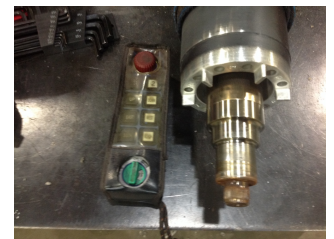


Seals ODE size:

Seals ODE (inbound) condition :

Shaft damage cause: None

Shaft Image:



Mechanical Inspection (Continued)

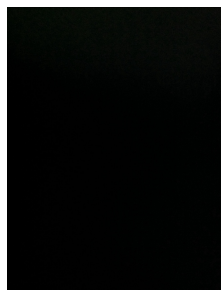
Brg. Image:



Bushings/sleeves image:



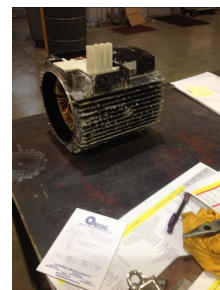
Water jacket: N/A



Fan: Broken



Frame cond.: Good



Motor Mount Position: Horizontal/Foot mount

Endbell type: Single piece

Missing parts?

☐ J-Box cover ☐ O-rings ☐ J-Box☐ HH cover ☐ Glands ☒ None

Other missing parts

Endbell Image:



Mechanical Inspection (Continued)

Air Gap Measurements (N/A on Single Piece Endbell)

Does Air Gap Meet Customer or EASA spec(<10% variation)?

DE @ 0

ODE @ 0

—

DE @ 90

ODE @ 90

DE @ 180

ODE @ 180

DE @ 270

ODE @ 270

AC Electrical Inspection

Number of leads: 3

Terminal Markings: 1blue 2red 3green

Length of leads: 8"

REF: NEMA Stds. MG 1-2009, Rev. 1-2010, 2.41-Terminal Markings Identified By Color:

Size of leads:

1-Blue
2-White
3-Orange
4-Yellow

5-Black
6-No color assigned
7-No color assigned
8-Red

P1-No color assigned
P2-Brown

Lead condition: Good

Lug type:

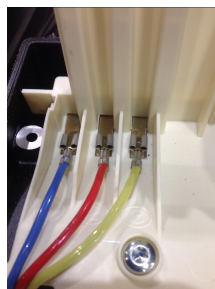
Connections As Received:

Lug Condition: Good

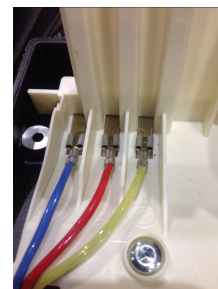
Lug size:

Lug Attachment: —

Terminal



Lugs



AC Electrical Inspection (Continued)

Rotor Type: Cast Aluminum

Rotor Condition: Ok

Num rotor bars: 28

Num broken bars: 0

Rotor



Rotor Test Results

Visual: Pass

Growler: Pass

Single phase: Pass

Stator type: Factory

If other, stator type:

Stator condition: Other

If other, stator condition:

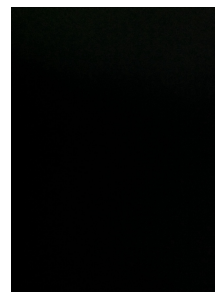
Failure location: Other

If other, stator failure:

Stator Image:



Failure Image:



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AC Electrical Inspection (Continued)

Winding color: Like new

Winding image

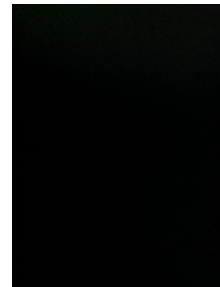
Winding Thermal Protection: No

Winding condition : Solid

Winding Thermal Protection DE: —

Winding Thermal Protection ODE: —

Stator test results: Rewind



Megs incoming: Good

Surge incoming: Bad

Hi-pot incoming: Good

Winding Resistance Incoming

	Phases A to B	Phases B to C	Phases C to A	Resistive imbalance
Incoming	1.405100	1.451900	1.465600	4.2

Leads/jumpers: Ok

Lead jumper Image. :

If other, leads/jumpers:





MILLINGTON, TN

LITTLE ROCK, AR

Conclusion

Component Failure

Winding

Cause of Failure

Failed surge test

Comments

Wavy washer on 2 end

Service Tech name: Shawn

Service Tech signature:

A handwritten signature in black ink, appearing to be 'Shawn', written over a white background.

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