

#### **Job Information**

Job #: 142141 Date:

Priority: — Authorized OT: No Authorized by:

# **Customer Information**

Name: Onsite Reason:

Contact: Motor#: 142141 PO#:

Application: – Special notes:

#### **Name Plate Information**

Manufacturer: Nidec Enclosure: Open Drop Proof Enclosure Type image

(ODP)
Serial#: Model#: DP17

Service Factor: 1.15 Frame: 284TC

Horsepower/kW: 25HP Rated RPM: 1775

Rated Amps: 64.0-58.0/28.9 Rated Voltage: 208-230/460

Phase: 3 Cycles: 60

No

Nameplate DE ODE F1 F2 Top



Special design:













### **Mechanical Inspection**

Inspect bolt holes and fasteners. Validate correct fasteners.

Does the shaft turn freely?: Yes Contaminant(s): None

Shaft rotation: Bi-directional Contaminant(s) Amt: None

Shaft grounding device No

.001

present?: Contaminant Image:

Type of grounding device:

Shaft runout(TIR-Inbound):

Bearings DE: Other Bearings DE make: Other

Insulated: No Bearing DE Size: 6310ZZ

Bearings ODE: Other Bearings ODE make: Other

Bearing Type: Ball Bearing ODE Size: 6310ZZ

Bearings Retainer: Yes Thermal Protection: No

Retainer condition: Good Thermal Protection Type: —

Bearing Type Image



Bearing Make Image



Bearing Retainer Image



Thermal Protection





### **Mechanical Inspection (Continued)**

Lubrication Type: Grease Thermal Protection device DE: N/A

Lubrication brand inbound: Mobile Polyrex EM Thermal Protection device ODE: N/A

Lubrication brand outbound: Mobile Polyrex EM

Grease Amt DE: Full Grease Cond. DE: New

Grease Amt ODE: Full Grease Cond. ODE: New

Seals DE type: Slinger Seals Image:

Seals DE size:

Ok

N/A

Seals Image 2:

Seals ODE size:

Seals ODE type:

Seals ODE (inbound) condition

Seals DE (inbound) condition:

Shaft damage cause: None Shaft Image:

Fax 901-873-5301



# **Mechanical Inspection (Continued)**

Brg. Image:



Bushings/sleeves image:



Water jacket:

Ok



Ok

Frame cond.:

Good



SEX SEX



Motor Mount Position:

Horizontal/Foot mount

Endbell type:

Single piece

Missing parts?

☐ J-Box cover

O-rings

☐ J-Box

☐ HH cover

Glands

✓ None

Endbell Image:



Other missing parts



### **Mechanical Inspection (Continued)**

Air Gap Meaurements (N/A on Single Piece Endbell)

Does Air Gap Meet Customer or EASA

spec(<10% variation)?

DE @ 0 ODE @ 0 -

DE @ 90 ODE @ 90

DE @ 180 ODE @ 180

DE @ 270 ODE @ 270

#### **AC Electrical Inspection**

Number of leads: 12 Terminal Markings: 1-12

Length of leads: 8" REF: NEMA Stds. MG 1-2009, Rev. 1-2010, 2.41-Terminal

Markings Identified By Color:

Size of leads: #14 1-Blue 5-Black P1-No color assigned

2-White 6-No color assigned P2-Brown

3-Orange 7-No color assigned

Lead condition: Good 4-Yellow 8-Red

Connections As Received: 460
Lug type:

Lug Condition: — Terminal Lu

Lug size:

Lug Attachment: Acceptable









# **AC Electrical Inspection (Continued)**

Rotor Type: Cast Aluminum

Ok

Num rotor bars: 56

Num broken bars: 0

Rotor



#### **Rotor Test Results**

**Rotor Condition:** 

Visual: Pass Growler: Pass Single phase: Pass

Stator type: Factory If other, stator type:

Stator condition: Ok If other, stator condition:

Failure location: Other If other, stator failure: N/A

Stator Image: Failure Image:







### **AC Electrical Inspection (Continued)**

Winding color: Like new Winding image Winding Thermal Protection: Yes

Winding condition: Solid

Winding Thermal \_\_\_\_ Protection DE:

Winding Thermal Protection ODE:

Stator test results: Salvageable



Megs incoming: Good Surge incoming: Good Hi-pot incoming: Good

Winding Resistance Incoming

Phases A to B Phases B to C Phases C to A Resistive imbalance

Incoming 0.3051000 0.305800 0.306000 0.3

Leads/jumpers: Ok Lead jumper Image. :

If other, leads/jumpers:





#### Conclusion

**Component Failure** 

None

**Cause of Failure** 

N/A

#### Comments

Clean up replace bearings (two 6310ZZ) Balance rotor Reassemble Spring washer goes in ODE

Service Tech name: Michael Jordan

Service Tech signature: