

Job Information

Job #: 141488

Date: January 2, 2020

Priority: —

Authorized OT: No

Authorized by:

Customer Information

Name: Process &Power

Reason:

Contact:

Motor#:

PO#:

Application: Direct Drive

Special notes:

Name Plate Information

Manufacturer: Ingersoll Rand

Enclosure : Open Drop Proof (ODP)

Enclosure Type image

Serial#: 1028627188

Model#: 23562663

Service Factor: 1.21

Frame: 250S

Horsepower/kW: 75

Rated RPM: 1775

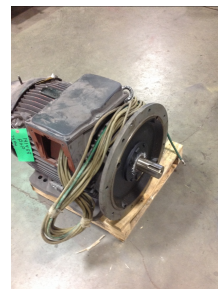
Rated Amps: 222

Rated Voltage: 460

Phase: 3

Cycles: 60

Special design: No



Nameplate

DE

ODE

F1

F2

Top



Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Does the shaft turn freely?: Yes Contaminant(s): Grease

Shaft rotation: Bi-directional Contaminant(s) Amt: Full

Shaft grounding device present?: No Contaminant Image:

Type of grounding device:

Shaft runout(TIR-Inbound): .001



Bearings DE: Worn Bearings DE make: FAG

Insulated: No Bearing DE Size: 6314

Bearings ODE: Worn Bearings ODE make: FAG

Bearing Type: Ball Bearing ODE Size: 6314

Bearings Retainer: Yes Thermal Protection: Yes

Retainer condition: Good Thermal Protection Type: —

Bearing Type Image



Bearing Make Image



Bearing Retainer Image



Thermal Protection

Not Available



MILLINGTON, TN

LITTLE ROCK, AR

Mechanical Inspection (Continued)

Lubrication Type: Grease

Thermal Protection device DE: —

Lubrication brand inbound: Mobile Polyrex EM

Thermal Protection device ODE: —

Lubrication brand outbound: Mobile Polyrex EM

Grease Amt DE: Full

Grease Cond. DE: Hard

Grease Amt ODE: Full

Grease Cond. ODE: New

Seals DE type: N/A

Seals Image:

Seals DE size:

Not
Available

Seals DE (inbound) condition :

Seals Image 2:

Seals ODE type: Slinger

Seals ODE size:

Not
Available

Seals ODE (inbound) condition
:

Shaft damage cause: None

Shaft Image:



WEST TENNESSEE

7030 Ryburn Drive
Millington, TN 38053
Phone 901-873-5300
Fax 901-873-5301

CENTRAL ARKANSAS

6812 Lindsey Rd.
Little Rock, AR 72206
Phone 501-375-9178
Fax 501-375-4254

Mechanical Inspection (Continued)

Brg. Image:



Bushings/sleeves image:

Not Available

Water jacket: Ok

Fan: Ok

Frame cond.: Good

Not Available



Motor Mount Position: Horizontal/Foot mount

Endbell type: Single piece

Missing parts?

- | | | |
|--------------------------------------|----------------------------------|--------------------------------|
| <input type="checkbox"/> J-Box cover | <input type="checkbox"/> O-rings | <input type="checkbox"/> J-Box |
| <input type="checkbox"/> HH cover | <input type="checkbox"/> Glands | <input type="checkbox"/> None |

Other missing parts

Endbell Image:

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Mechanical Inspection (Continued)

Air Gap Measurements (N/A on Single Piece Endbell)

Does Air Gap Meet Customer or EASA spec(<10% variation)?

DE @ 0

ODE @ 0

Yes

DE @ 90

ODE @ 90

DE @ 180

ODE @ 180

DE @ 270

ODE @ 270

AC Electrical Inspection

Number of leads: 12

Terminal Markings:

Length of leads: 6'

REF: NEMA Stds. MG 1-2009, Rev. 1-2010, 2.41-Terminal Markings Identified By Color:

Size of leads: 1/2"

1-Blue
2-White
3-Orange
4-Yellow

5-Black
6-No color assigned
7-No color assigned
8-Red

P1-No color assigned
P2-Brown

Lead condition: Good

Connections As Received:

Lug type:

Lug Condition: —

Lug size:

Lug Attachment: —

Terminal



Lugs



AC Electrical Inspection (Continued)

Rotor Type: Cast Aluminum

Rotor Condition: Ok

Num rotor bars: 40

Num broken bars: 0

Rotor



Rotor Test Results

Visual: Pass

Growler: Pass

Single phase: Pass

Stator type: Factory

If other, stator type:

Stator condition: Ok

If other, stator condition:

Failure location: In slot

If other, stator failure:

Stator Image:



Failure Image:



AC Electrical Inspection (Continued)

Winding color: Like new

Winding image

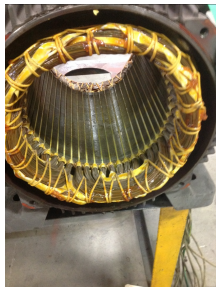
Winding Thermal Protection: Yes

Winding condition : Solid

Winding Thermal Protection DE: —

Winding Thermal Protection ODE: —

Stator test results: Rewind



Not Available

Megs incoming: Good

Surge incoming: Good

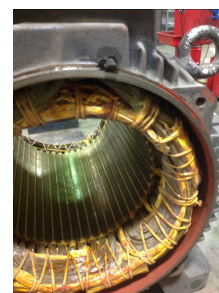
Hi-pot incoming: Good

Winding Resistance Incoming

	Phases A to B	Phases B to C	Phases C to A	Resistive imbalance
Incoming	0.07382	0.07374	0.07417	0.6

Leads/jumpers: Ok

Lead jumper Image. :



If other, leads/jumpers:



MILLINGTON, TN

LITTLE ROCK, AR

Conclusion

Component Failure

Cause of Failure

Comments

Service Tech name: Jeremy Yarbrough

Service Tech signature:

A handwritten signature in black ink, appearing to read 'J Yarbrough', written over a large, faint, light-gray watermark of the same signature.

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