

## Job Information

Job #: 141382

Date: December 13, 2019

Priority: —

Authorized OT: No

Authorized by:

## Customer Information

Name: Consolidated Container

Reason:

Contact:

Motor#:

PO#:

Application: —

Special notes:

## Name Plate Information

Manufacturer: Elektor

Enclosure : Totally Enclosed  
Fan Cooled

Enclosure Type image

Serial#: 783850

Model#:

Service Factor:

Frame: D-07

Horsepower/kW: 2.2

Rated RPM: 3450

Rated Amps: 8.6/4.3

Rated Voltage: 230/460

Phase: 3

Cycles: 60

Special design: No



Nameplate

DE

ODE

F1

F2

Top



## Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Does the shaft turn freely?: Yes Contaminant(s): None

Shaft rotation: Bi-directional Contaminant(s) Amt: None

Shaft grounding device present?: No Contaminant Image:



Type of grounding device:

Shaft runout(TIR-Inbound):

Bearings DE: Worn Bearings DE make: SKF

Insulated: No Bearing DE Size: 6205Z

Bearings ODE: Worn Bearings ODE make: SKF

Bearing Type: Ball Bearing ODE Size: 6205Z

Bearings Retainer: No Thermal Protection: No

Retainer condition: — Thermal Protection Type: —

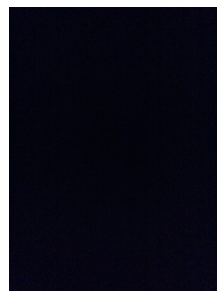
Bearing Type Image



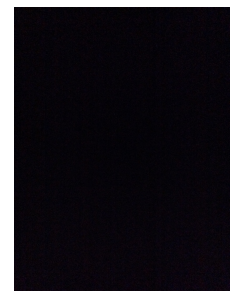
Bearing Make Image



Bearing Retainer Image



Thermal Protection





MILLINGTON, TN

LITTLE ROCK, AR

## Mechanical Inspection (Continued)

Lubrication Type: Grease

Thermal Protection device DE: —

Lubrication brand inbound: Mobile Polyrex EM

Thermal Protection device ODE: —

Lubrication brand outbound: Mobile Polyrex EM

Grease Amt DE: 0

Grease Cond. DE: Other

Grease Amt ODE: 0

Grease Cond. ODE: Other

Seals DE type: N/A

Seals Image:

Seals DE size:

Seals DE (inbound) condition :

Seals ODE type: N/A

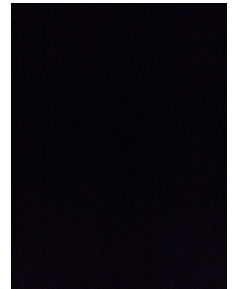
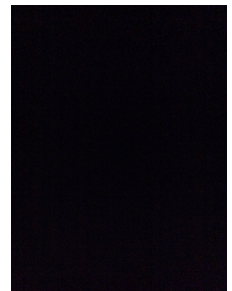
Seals Image 2:

Seals ODE size:

Seals ODE (inbound) condition  
:

Shaft damage cause: None

Shaft Image:



**WEST TENNESSEE**  
7030 Ryburn Drive  
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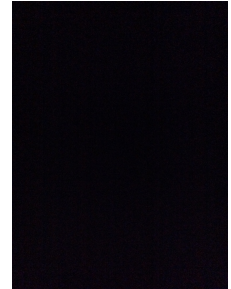


## Mechanical Inspection (Continued)

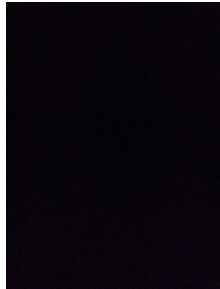
Brg. Image:



Bushings/sleeves image:



Water jacket: N/A



Fan: Ok



Frame cond.: Good



Motor Mount Position: Horizontal/Foot mount

Endbell type: Single piece

Missing parts?

- |   |                                  |                                |
|---|----------------------------------|--------------------------------|
| <input checked="" type="checkbox"/> J-Box cover | <input type="checkbox"/> O-rings | <input type="checkbox"/> J-Box |
| <input type="checkbox"/> HH cover               | <input type="checkbox"/> Glands  | <input type="checkbox"/> None  |

Other missing parts

Endbell Image:



## Mechanical Inspection (Continued)

### Air Gap Measurements (N/A on Single Piece Endbell)

Does Air Gap Meet Customer or EASA spec(<10% variation)?

DE @ 0

ODE @ 0

—

DE @ 90

ODE @ 90

DE @ 180

ODE @ 180

DE @ 270

ODE @ 270

## AC Electrical Inspection

Number of leads: 9

Terminal Markings: 1 thru 9

Length of leads: 8"

REF: NEMA Stds. MG 1-2009, Rev. 1-2010, 2.41-Terminal Markings Identified By Color:

Size of leads: 18

1-Blue  
2-White  
3-Orange  
4-Yellow

5-Black  
6-No color assigned  
7-No color assigned  
8-Red

P1-No color assigned  
P2-Brown

Lead condition: Bad

Lug type:

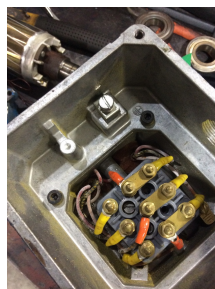
Connections As Received: 460

Lug Condition: —

Lug size:

Lug Attachment: —

Terminal



Lugs



## AC Electrical Inspection (Continued)

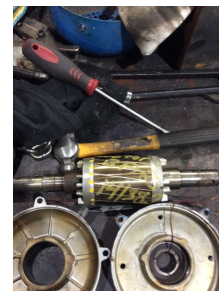
Rotor Type: Cast Aluminum

Rotor Condition: Ok

Num rotor bars: 18

Num broken bars: 0

Rotor



### Rotor Test Results

Visual: Pass

Growler: Pass

Single phase: Pass

Stator type: Factory

If other, stator type:

Stator condition: Coil-Coil short

If other, stator condition:

Failure location: In slot

If other, stator failure:

Stator Image:



Failure Image:



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## AC Electrical Inspection (Continued)

Winding color: Like new

Winding image

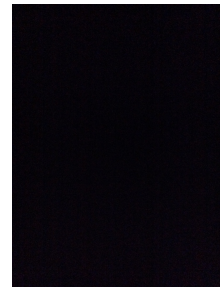
Winding Thermal Protection: No

Winding condition : Solid

Winding Thermal Protection DE: —

Winding Thermal Protection ODE: —

Stator test results: Rewind



Megs incoming: Good

Surge incoming: Good

Hi-pot incoming: Good

### Winding Resistance Incoming

Phases A to B

Phases B to C

Phases C to A

Resistive imbalance

Incoming

Leads/jumpers: Ok

Lead jumper Image. :

If other, leads/jumpers:



## Conclusion

### Component Failure

Coil to coil failure in slot.

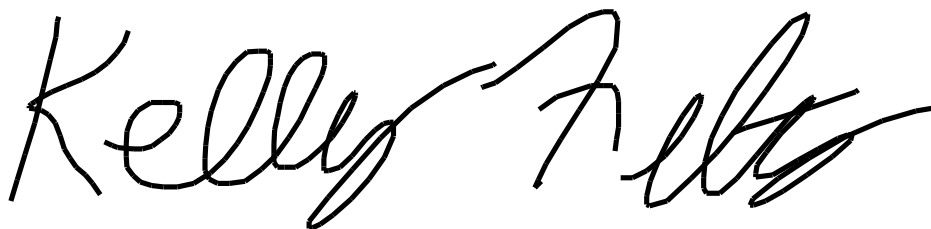
### Cause of Failure

Insulation failure and bearings worn out.

### Comments

Service Tech name: Kelly Felts

Service Tech signature:

A handwritten signature in black ink that reads 'Kelly Felts'.**WEST TENNESSEE**

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