

Job Information

Job #: 141307

Date: December 6, 2019

Priority: 1A Rush/OT

Authorized OT: No

Authorized by:

Customer Information

Name: Post

Reason:

Contact:

Motor#: 141307

PO#:

Application: —

Special notes:

Name Plate Information

Manufacturer: Baldor

Enclosure : Open Drop Proof (ODP)

Enclosure Type image

Serial#: N0901230006

Model#: 18T392Y41561

Service Factor: 1.15

Frame: 449TSC

Horsepower/kW: 300

Rated RPM: 3565

Rated Amps: 39

Rated Voltage: 4160

Phase: 3

Cycles: 60

Special design: No



Nameplate

DE

ODE

F1

F2

Top



Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Does the shaft turn freely?: No Contaminant(s): Other

Shaft rotation: CCW Contaminant(s) Amt: Other

Shaft grounding device present?: No Contaminant Image:

Type of grounding device: N/A

Shaft runout(TIR-Inbound): N/A



Bearings DE: Worn Bearings DE make: Other

Insulated: No Bearing DE Size: 6314c3

Bearings ODE: Worn Bearings ODE make: Other

Bearing Type: Ball Bearing ODE Size: 6314c3

Bearings Retainer: Yes Thermal Protection: Yes

Retainer condition: Bad Thermal Protection Type: —

Bearing Type Image



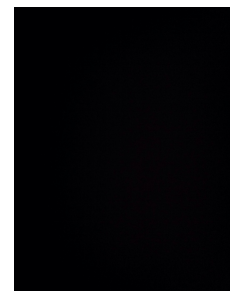
Bearing Make Image



Bearing Retainer Image



Thermal Protection





MILLINGTON, TN

LITTLE ROCK, AR

Mechanical Inspection (Continued)

Lubrication Type: Grease

Thermal Protection device DE: N/A

Lubrication brand inbound: Mobile Polyrex EM

Thermal Protection device ODE: N/A

Lubrication brand outbound: Mobile Polyrex EM

Grease Amt DE: Full

Grease Cond. DE: Gritty

Grease Amt ODE: Full

Grease Cond. ODE: Charred

Seals DE type: N/A

Seals Image:

Seals DE size:

Seals DE (inbound) condition :

Seals ODE type: N/A

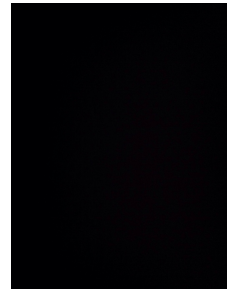
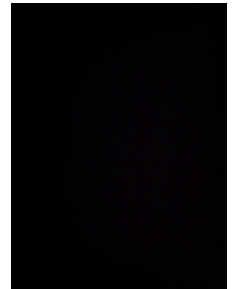
Seals Image 2:

Seals ODE size:

Seals ODE (inbound) condition
:

Shaft damage cause: None

Shaft Image:



WEST TENNESSEE

7030 Ryburn Drive
Millington, TN 38053
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Fax 901-873-5301

CENTRAL ARKANSAS

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Phone 501-375-9178
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Mechanical Inspection (Continued)

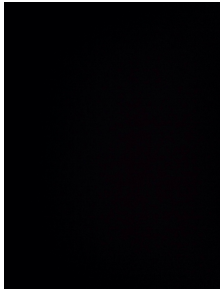
Brg. Image:



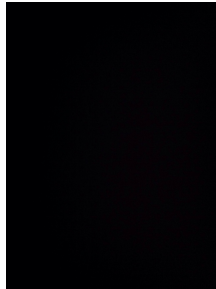
Bushings/sleeves image:



Water jacket: Ok



Fan: Ok



Frame cond.: Good



Motor Mount Position: Horizontal/Foot mount

Endbell type: Single piece

Missing parts?

- | | | |
|---|----------------------------------|---|
| <input checked="" type="checkbox"/> J-Box cover | <input type="checkbox"/> O-rings | <input checked="" type="checkbox"/> J-Box |
| <input type="checkbox"/> HH cover | <input type="checkbox"/> Glands | <input type="checkbox"/> None |

Other missing parts

Endbell Image:



Mechanical Inspection (Continued)

Air Gap Measurements (N/A on Single Piece Endbell)

Does Air Gap Meet Customer or EASA spec(<10% variation)?

DE @ 0

ODE @ 0

—

DE @ 90

ODE @ 90

DE @ 180

ODE @ 180

DE @ 270

ODE @ 270

AC Electrical Inspection

Number of leads: 3

Terminal Markings: 1-2-3

Length of leads: 24"

REF: NEMA Stds. MG 1-2009, Rev. 1-2010, 2.41-Terminal Markings Identified By Color:

Size of leads: 8

1-Blue
2-White
3-Orange
4-Yellow

5-Black
6-No color assigned
7-No color assigned
8-Red

P1-No color assigned
P2-Brown

Lead condition: Good

Lug type: Reg

Connections As Received: Open

Lug Condition: Good

Lug size: 3/8

Lug Attachment: Acceptable

Terminal



Lugs



AC Electrical Inspection (Continued)

Rotor Type: Cast Aluminum

Rotor Condition: Ok

Num rotor bars: 40

Num broken bars: 0

Rotor



Rotor Test Results

Visual: Pass

Growler: Pass

Single phase: Pass

Stator type: Factory

If other, stator type:

Stator condition: Ok

If other, stator condition:

Failure location: Other

If other, stator failure: N/A

Stator Image:



Failure Image:



AC Electrical Inspection (Continued)

Winding color: Like new

Winding image

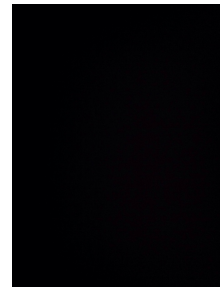
Winding Thermal Protection: Yes

Winding condition : Solid

Winding Thermal Protection DE: —

Winding Thermal Protection ODE: —

Stator test results: Salvageable



Megs incoming: Good

Surge incoming: Good

Hi-pot incoming: Good

Winding Resistance Incoming

	Phases A to B	Phases B to C	Phases C to A	Resistive imbalance
Incoming	1.198500	1.199000	1.198500	0.0

Leads/jumpers: Ok

Lead jumper Image. :

If other, leads/jumpers:





MILLINGTON, TN

LITTLE ROCK, AR

Conclusion

Component Failure

Bearings and DE end bell is bad

Cause of Failure

Bearings were worn out

Comments

Machine DE END BELL
WE HAVE BEARINGS 2 6314
Spring washer goes in DE
COUPLING IS FLUSH

Service Tech name: Michael

Service Tech signature:

WEST TENNESSEE

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