

Job Information

Job #: 141090

Date: November 5, 2019

Priority: —

Authorized OT: No

Authorized by:

Customer Information

Name: Ktg

Reason:

Contact:

Motor#: 141090

PO#:

Application: —

Special notes:

Name Plate Information

Manufacturer:

Enclosure : Open Drop Proof (ODP)

Enclosure Type image

Serial#: 168920

Model#:

Service Factor: 1.15

Frame: 509LL

Horsepower/kW: 250

Rated RPM: 1195

Rated Amps: 57

Rated Voltage: 2300

Phase: 3

Cycles: 60

Special design: No



Nameplate

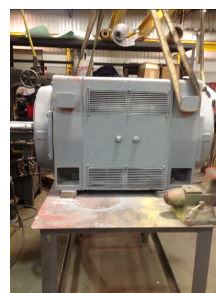
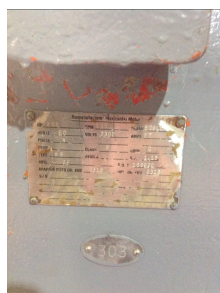
DE

ODE

F1

F2

Top



Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Does the shaft turn freely?: Yes

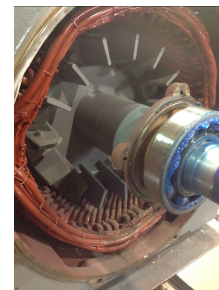
Contaminant(s): Dirt

Shaft rotation: Bi-directional

Contaminant(s) Amt: Other

Shaft grounding device present?: No

Contaminant Image:



Type of grounding device:

Shaft runout(TIR-Inbound):

Bearings DE: Worn

Bearings DE make: NTN

Insulated: No

Bearing DE Size: 6318

Bearings ODE: Worn

Bearings ODE make: NTN

Bearing Type: Ball

Bearing ODE Size: 6315

Bearings Retainer: No

Thermal Protection: No

Retainer condition: Good

Thermal Protection Type: —

Bearing Type Image



Bearing Make Image



Bearing Retainer Image



Thermal Protection





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Mechanical Inspection (Continued)

Lubrication Type: Oil

Thermal Protection device DE: N/A

Lubrication brand inbound: Mobile Polyrex EM

Thermal Protection device ODE: N/A

Lubrication brand outbound: Mobile Polyrex EM

Grease Amt DE: Full

Grease Cond. DE: New

Grease Amt ODE: Full

Grease Cond. ODE: New

Seals DE type: Slinger

Seals Image:

Seals DE size:

Seals DE (inbound) condition :

Seals ODE type: Slinger

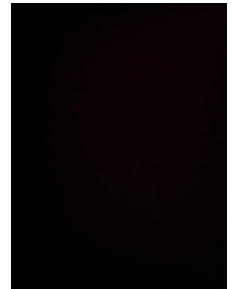
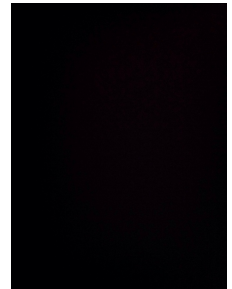
Seals Image 2:

Seals ODE size:

Seals ODE (inbound) condition
:

Shaft damage cause: None

Shaft Image:

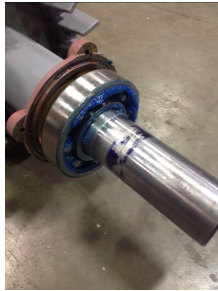


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7030 Ryburn Drive
Millington, TN 38053
Phone 901-873-5300
Fax 901-873-5301

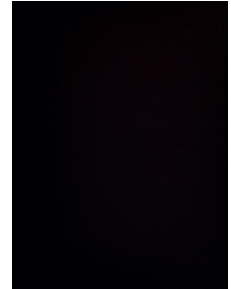
CENTRAL ARKANSAS
6812 Lindsey Rd.
Little Rock, AR 72206
Phone 501-375-9178
Fax 501-375-4254

Mechanical Inspection (Continued)

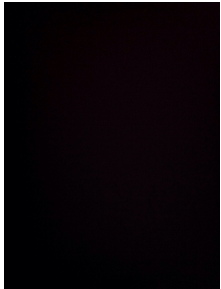
Brg. Image:



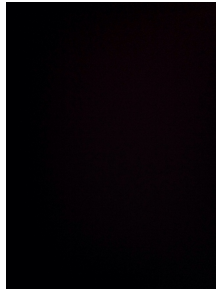
Bushings/sleeves image:



Water jacket: N/A



Fan: N/A



Frame cond.: Good



Motor Mount Position: Horizontal/Foot mount

Endbell type: Single piece

Missing parts?

- | | | |
|--------------------------------------|----------------------------------|--------------------------------|
| <input type="checkbox"/> J-Box cover | <input type="checkbox"/> O-rings | <input type="checkbox"/> J-Box |
| <input type="checkbox"/> HH cover | <input type="checkbox"/> Glands | <input type="checkbox"/> None |

Other missing parts

Endbell Image:

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Mechanical Inspection (Continued)

Air Gap Measurements (N/A on Single Piece Endbell)

Does Air Gap Meet Customer or EASA spec(<10% variation)?

DE @ 0

ODE @ 0

—

DE @ 90

ODE @ 90

DE @ 180

ODE @ 180

DE @ 270

ODE @ 270

AC Electrical Inspection

Number of leads: 6

Terminal Markings: 1,1,2,2,3,3

Length of leads: 21"

REF: NEMA Stds. MG 1-2009, Rev. 1-2010, 2.41-Terminal Markings Identified By Color:

Size of leads: 6awg

1-Blue
2-White
3-Orange
4-Yellow

5-Black
6-No color assigned
7-No color assigned
8-Red

P1-No color assigned
P2-Brown

Lead condition: Worn

Lug type:

Connections As Received: 2300

Lug Condition: Warn

Lug size:

Lug Attachment: —

Terminal



Lugs



AC Electrical Inspection (Continued)

Rotor Type: Cast Aluminum

Rotor Condition: Ok

Num rotor bars: 86

Num broken bars: 0

Rotor



Rotor Test Results

Visual: Pass

Growler: Pass

Single phase: Pass

Stator type: Factory

If other, stator type:

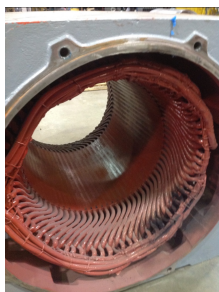
Stator condition: Ok

If other, stator condition:

Failure location: Connection

If other, stator failure:

Stator Image:



Failure Image:



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AC Electrical Inspection (Continued)

Winding color: Still has color

Winding image

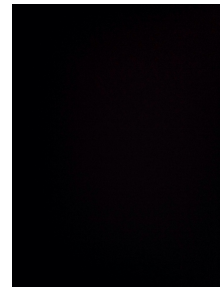
Winding Thermal Protection: No

Winding condition : Solid

Winding Thermal Protection DE: —

Winding Thermal Protection ODE: —

Stator test results: Rewind



Megs incoming: Good

Surge incoming: Good

Hi-pot incoming: Good

Winding Resistance Incoming

	Phases A to B	Phases B to C	Phases C to A	Resistive imbalance
Incoming	1.096100	2.191	1.096100	74.9

Leads/jumpers: Ok

Lead jumper Image. :

If other, leads/jumpers:





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Conclusion

Component Failure

Winding

Cause of Failure

Lead connection failure

Comments

Service Tech name: Stone Hubbard

Service Tech signature:

Stone Hubbard

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