

Job Information

Job #: 140895 Date: October 17,

2019

Priority: — Authorized OT: No Authorized by:

Customer Information

Name: NEW ALBANY WASTE WATER Reason:

Contact: Motor#: 140895 PO#:

Application: – Special notes:

Name Plate Information

Manufacturer: PENTAIR Enclosure: Open Drop Proof Enclosure Type image

(ODP)

Serial#: 10086512 Model#: WG30-21

Service Factor: Frame:

Horsepower/kW: 3 Rated RPM: 3450

Rated Amps: 30.5 Rated Voltage: 230

Phase: 1 Cycles: 60

Special design: Yes

Nameplate DE ODE F1 F2 Top













Fax 901-873-5301



Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Does the shaft turn freely?: Yes Contaminant(s): Other

Shaft rotation: Bi-directional Contaminant(s) Amt: Other

Shaft grounding device No Contaminant Image:

present?:

Shaft runout(TIR-Inbound): .001

Type of grounding device:

Bearings DE: Worn Bearings DE make: Other

Insulated: No Bearing DE Size: 6207C3

Bearings ODE: Worn Bearings ODE make: Other

Bearing Type: Ball Bearing ODE Size: 6204C3

Bearings Retainer: No Thermal Protection: Yes

Retainer condition: — Thermal Protection Type: Thermocouple

Bearing Type Image



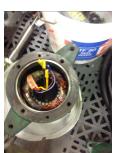
Bearing Make Image



Bearing Retainer Image



Thermal Protection





Mechanical Inspection (Continued)

Lubrication Type: Oil Thermal Protection device DE: Thermal Overloads

Lubrication brand inbound: Unknown Thermal Protection device ODE: Thermal Overloads

Lubrication brand outbound: Unknown

> Grease Amt DE: 0 Grease Cond. DE: Other

Grease Amt ODE: Grease Cond. ODE: Other

Seals DE type: Seals Image: Other

Seals DE size: N/A

Seals DE (inbound) condition: **BAD**

Seals ODE type:

Seals Image 2:

Seals ODE size: N/A

Seals ODE (inbound) condition BAD

Other

Shaft damage cause: Shaft Image: None



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Mechanical Inspection (Continued)

Brg. Image:



Bushings/sleeves image:



Water jacket: N/A



Fan: Ok



Frame cond.:





Motor Mount Position:

Vertical Flange mount

Endbell type:

Endbell Image:

Single piece

Missing parts?

☐ J-Box cover

O-rings

☐ J-Box

☐ HH cover

Glands

✓ None

Other missing parts





Mechanical Inspection (Continued)

Air Gap Meaurements (N/A on Single Piece Endbell)

Does Air Gap Meet Customer or EASA

spec(<10% variation)?

DE @ 0 ODE @ 0

DE @ 90 **ODE @ 90**

DE @ 180 **ODE @ 180**

DE @ 270 **ODE @ 270**

AC Electrical Inspection

N/A

N/A

Lug type:

Lug size:

Number of leads: Terminal Markings: None

REF: NEMA Stds. MG 1-2009, Rev. 1-2010, 2.41-Terminal Length of leads: 40'

Markings Identified By Color:

P1-No color assigned 5-Black 1-Blue Size of leads: See comments P2-Brown

2-White 6-No color assigned

3-Orange 7-No color assigned

4-Yellow 8-Red Lead condition: Worn

Connections As Received: Open

Lug Condition: Terminal Lugs

Lug Attachment: Replace





AC Electrical Inspection (Continued)

Rotor Type: Cast Aluminum

Ok

Num rotor bars: 34

Num broken bars: 0

Rotor



Rotor Test Results

Rotor Condition:

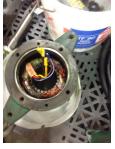
Visual: Pass Growler: Pass Single phase: Pass

Stator type: Factory If other, stator type: Factory

Stator condition: Ok If other, stator condition: Ok

Failure location: Other If other, stator failure: N/A

Stator Image: Failure Image:







AC Electrical Inspection (Continued)

Winding color: Like new

Winding image

Winding Thermal Protection:

Yes

Winding condition:

Solid

Winding Thermal

Protection DE:

Winding Thermal Protection ODE:

Good

Stator test results: Salvageable

Megs incoming:

Good

Surge incoming:

Good

Hi-pot incoming:

Good

Winding Resistance Incoming

Phases A to B

Phases B to C

Phases C to A

Resistive imbalance

Incoming

Leads/jumpers:

If other, leads/jumpers:

Ok

Lead jumper Image. :



WEST TENNESSEE

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Conclusion

Component Failure

Both mechanical seals SO cable is bad

Cause of Failure

Looks too be rope wrapped around the impeller

Comments

Two new bearings 6207&6204
Two new seals AS PER SAMPLE Mechanical
One new gasket &O-ring kit
One new SO cable 40 foot long 4 wire cable size of wire #8
One new SO cable 40 foot long 5 wire cable size of wire #18

Service Tech name: Michael

Service Tech signature: