

### **Job Informatio**

Job #: 140850 Date: October 7, 2019

Priority: — Authorized OT: No Authorized by:

### **Customer Information**

Name: Runyon Reason:

Contact: Motor#: PO#:

Application: – Special notes:

#### Name Plate Information

Manufacturer: Nema Enclosure: Totally Enclosed Enclosure Type image

Fan Cooled

Serial#: V037584079-0045M Model#: DY79

0009

Service Factor: 1.15 Frame: 256T

Horsepower/kW: 20 Rated RPM: 1770/1460

Rated Amps: 53.47/23.5 59/29.3 Rated Voltage: 208-230/460

Phase: 3 Cycles: 60

Special design: No

Nameplate DE ODE F1 F2 Top















# **Mechanical Inspection**

Type of grounding device:

Shaft runout(TIR-Inbound):

Bearings DE:

Worn

Inspect bolt holes and fasteners. Validate correct fasteners.

Does the shaft turn freely?: Yes Contaminant(s): Water

Shaft rotation: Bi-directional Contaminant(s) Amt: Full

Shaft grounding device No Contaminant Image:

present?:

Insulated: No Bearing DE Size:

Bearings ODE: Worn Bearings ODE make: FAG

Bearing Type: Ball Bearing ODE Size:

Bearings Retainer: No Thermal Protection: Yes

Retainer condition: — Thermal Protection Type: —

Bearing Type Image



Bearing Make Image



Bearing Retainer Image

Bearings DE make:

**FAG** 



Thermal Protection



Seals Image 2:



# **Mechanical Inspection (Continued)**

Lubrication Type: Grease Thermal Protection device DE: N/A

Lubrication brand inbound: Mobile Polyrex EM Thermal Protection device ODE: N/A

Lubrication brand outbound: Mobile Polyrex EM

Grease Amt DE: 1/4 Grease Cond. DE: New

Grease Amt ODE: 1/4 Grease Cond. ODE: New

Seals DE type: N/A Seals Image:

Seals DE size:

Seals ODE type: N/A

Seals ODE size:

Seals DE (inbound) condition:

Seals ODE (inbound) condition

Shaft damage cause: None Shaft Image:

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# **Mechanical Inspection (Continued)**

Brg. Image:



Bushings/sleeves image:



Water jacket: N/A



Fan: Ok



Frame cond.:

Good



Motor Mount Position:

Horizontal/Foot mount

Endbell type:

Endbell Image:

Single piece

Missing parts?

☐ J-Box cover

O-rings

☐ J-Box

☐ HH cover

Glands

☐ None

Other missing parts





## **Mechanical Inspection (Continued)**

#### Air Gap Meaurements (N/A on Single Piece Endbell)

Does Air Gap Meet Customer or EASA spec(<10% variation)?

DE @ 0 ODE @ 0 -

DE @ 90 ODE @ 90

DE @ 180 ODE @ 180

DE @ 270 ODE @ 270

### **AC Electrical Inspection**

Number of leads: — Terminal Markings:

Length of leads:

REF: NEMA Stds. MG 1-2009, Rev. 1-2010, 2.41-Terminal

Markings Identified By Color:

Size of leads: 1-Blue 5-Black P1-No color assigned

2-White 6-No color assigned P2-Brown

3-Orange 7-No color assigned

Lead condition: — 4-Yellow 8-Red

Connections As Received: Lug type:

Lug Condition: — Terminal Lugs

Lug size:

Lug Attachment: —

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Rotor



# **AC Electrical Inspection (Continued)**

Rotor Type: Cast Aluminum

Ok

Num rotor bars:

Num broken bars:

#### **Rotor Test Results**

**Rotor Condition:** 

Visual: Pass Growler: Pass Single phase: Pass

Stator type: Factory If other, stator type:

Stator condition: Ok If other, stator condition:

Failure location: Other If other, stator failure:

Stator Image: Failure Image:





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## **AC Electrical Inspection (Continued)**

Winding color: Still has color Winding image Winding Thermal Protection: No

Winding condition: Solid

Winding Thermal \_\_\_ Protection DE:

Winding Thermal Protection ODE:

Stator test results: Salvageable





Megs incoming: Good Surge incoming: Good Hi-pot incoming: Good

**Winding Resistance Incoming** 

Phases A to B Phases B to C Phases C to A Resistive imbalance

Incoming

Leads/jumpers: Ok Lead jumper Image. :

If other, leads/jumpers:





### **Conclusion**

Component Failure
Bearings
Cause of Failure
Buildup of dirt and water caused bearing failure
Comments
Service Tech name: Stone Hubbard
Service Tech signature: