

Job Information

Job #: 140787

Date: October 3, 2019

Priority: —

Authorized OT: No

Authorized by:

Customer Information

Name: Ktg

Reason: Wobble

Contact:

Motor#: 140787

PO#:

Application: —

Special notes:

Name Plate Information

Manufacturer: Mario cotta

Enclosure : Totally Enclosed
Fan Cooled

Enclosure Type image

Serial#:

Model#:

Service Factor:

Frame:

Horsepower/kW: .45 kw

Rated RPM: 1590

Rated Amps: 1.3

Rated Voltage: 380

Phase: 3

Cycles: 85.6

Special design: No



Nameplate

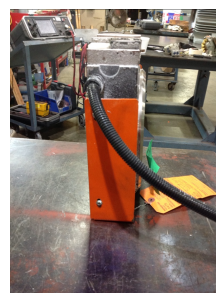
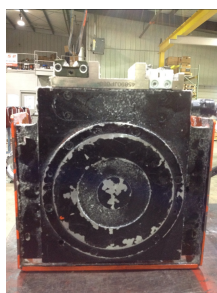
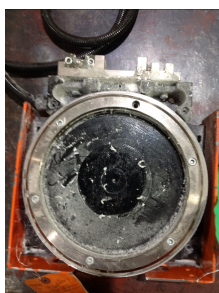
DE

ODE

F1

F2

Top



Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Does the shaft turn freely?: Yes

Contaminant(s): Other

Shaft rotation: Bi-directional

Contaminant(s) Amt: Other

Shaft grounding device present?: No

Contaminant Image:



Type of grounding device:

Shaft runout(TIR-Inbound):

Bearings DE: Worn

Bearings DE make: Koyo

Insulated: Yes

Bearing DE Size: 6002RS

Bearings ODE: Worn

Bearings ODE make: Koyo

Bearing Type: Insulated ball

Bearing ODE Size: 6007RS

Bearings Retainer: Yes

Thermal Protection: No

Retainer condition: Good

Thermal Protection Type: —

Bearing Type Image



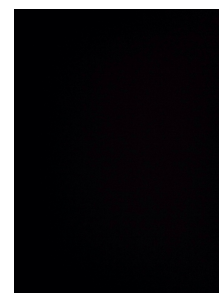
Bearing Make Image



Bearing Retainer Image



Thermal Protection





MILLINGTON, TN

LITTLE ROCK, AR

Mechanical Inspection (Continued)

Lubrication Type: Grease

Thermal Protection device DE: N/A

Lubrication brand inbound: Mobile Polyrex EM

Thermal Protection device ODE: N/A

Lubrication brand outbound: Mobile Polyrex EM

Grease Amt DE: Full

Grease Cond. DE: Other

Grease Amt ODE: Full

Grease Cond. ODE: Other

Seals DE type: N/A

Seals Image:

Seals DE size:

Seals DE (inbound) condition :

Seals ODE type: N/A

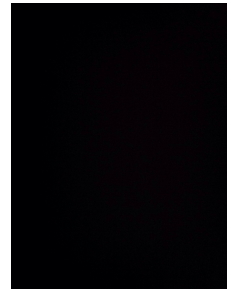
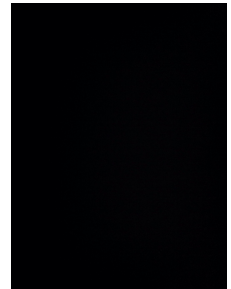
Seals Image 2:

Seals ODE size:

Seals ODE (inbound) condition
:

Shaft damage cause: None

Shaft Image:



WEST TENNESSEE

7030 Ryburn Drive
Millington, TN 38053
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Fax 901-873-5301

CENTRAL ARKANSAS

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Mechanical Inspection (Continued)

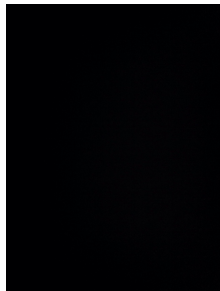
Brg. Image:



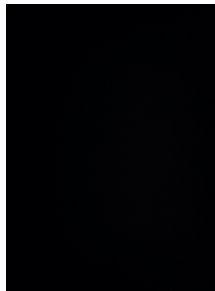
Bushings/sleeves image:



Water jacket: N/A



Fan: N/A



Frame cond.: Good



Motor Mount Position: Horizontal/Foot mount

Endbell type: Single piece

Missing parts?

- | | | |
|--------------------------------------|----------------------------------|--------------------------------|
| <input type="checkbox"/> J-Box cover | <input type="checkbox"/> O-rings | <input type="checkbox"/> J-Box |
| <input type="checkbox"/> HH cover | <input type="checkbox"/> Glands | <input type="checkbox"/> None |

Other missing parts

Endbell Image:



Mechanical Inspection (Continued)

Air Gap Measurements (N/A on Single Piece Endbell)

Does Air Gap Meet Customer or EASA spec(<10% variation)?

DE @ 0

ODE @ 0

—

DE @ 90

ODE @ 90

DE @ 180

ODE @ 180

DE @ 270

ODE @ 270

AC Electrical Inspection

Number of leads: 6

Terminal Markings:

Length of leads: 4'

REF: NEMA Std. MG 1-2009, Rev. 1-2010, 2.41-Terminal Markings Identified By Color:

Size of leads: 14

1-Blue
2-White
3-Orange
4-Yellow

5-Black
6-No color assigned
7-No color assigned
8-Red

P1-No color assigned
P2-Brown

Lead condition: Good

Lug type: Plug

Connections As Received:

Lug Condition: Good

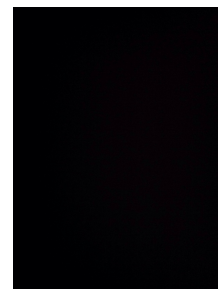
Lug size:

Lug Attachment: —

Terminal



Lugs



AC Electrical Inspection (Continued)

Rotor Type: Cast Aluminum

Rotor Condition: Ok

Num rotor bars:

Num broken bars:

Rotor



Rotor Test Results

Visual: Pass

Growler: Pass

Single phase: Pass

Stator type: Factory

If other, stator type:

Stator condition: Ok

If other, stator condition:

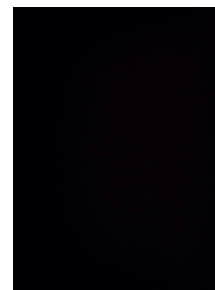
Failure location: Other

If other, stator failure:

Stator Image:



Failure Image:



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AC Electrical Inspection (Continued)

Winding color: Like new

Winding image

Winding Thermal Protection: Yes

Winding condition : Solid

Winding Thermal Protection DE: —

Winding Thermal Protection ODE: —

Stator test results: Rewind



Megs incoming: Good

Surge incoming: Good

Hi-pot incoming: Good

Winding Resistance Incoming

	Phases A to B	Phases B to C	Phases C to A	Resistive imbalance
Incoming	22.47	22.46	22.45	0.1

Leads/jumpers: Ok

Lead jumper Image. :

If other, leads/jumpers:





MILLINGTON, TN

LITTLE ROCK, AR

Conclusion

Component Failure

Bearings

Cause of Failure

Wear

Comments

Service Tech name: Stone Hubbard

Service Tech signature:

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