

Job Information

Job #: 140418

Date: August 16, 2019

Priority: —

Authorized OT: No

Authorized by: Terry

Customer Information

Name: Ktg

Reason:

Contact:

Motor#:

PO#:

Application: —

Special notes:

Name Plate Information

Manufacturer: Mario cotta

Enclosure : Open Drop Proof (ODP)

Enclosure Type image

Serial#:

Model#: 80-mot

Service Factor:

Frame:

Horsepower/kW: .45kw

Rated RPM: 1580

Rated Amps: 1.3

Rated Voltage: 380

Phase:

Cycles:

Special design: No



Nameplate

DE

ODE

F1

F2

Top

Not Available



Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Does the shaft turn freely?: Yes

Contaminant(s): Dirt

Shaft rotation: Bi-directional

Contaminant(s) Amt: Other

Shaft grounding device present?: No

Contaminant Image:



Type of grounding device:

Shaft runout(TIR-Inbound):

Bearings DE: Worn

Bearings DE make: NSK

Insulated: No

Bearing DE Size: 6007

Bearings ODE: Worn

Bearings ODE make: NSK

Bearing Type: Ball

Bearing ODE Size: 6002

Bearings Retainer: Yes

Thermal Protection: Yes

Retainer condition: —

Thermal Protection Type: —

Bearing Type Image



Bearing Make Image



Bearing Retainer Image

Not Available

Thermal Protection





MILLINGTON, TN

LITTLE ROCK, AR

Mechanical Inspection (Continued)

Lubrication Type: Grease

Thermal Protection device DE: Thermal Overloads

Lubrication brand inbound: Mobile Polyrex EM

Thermal Protection device ODE: N/A

Lubrication brand outbound: Mobile Polyrex EM

Grease Amt DE: Full

Grease Cond. DE: Gritty

Grease Amt ODE: Full

Grease Cond. ODE: Gritty

Seals DE type: N/A

Seals Image:

Seals DE size:

Not
Available

Seals DE (inbound) condition :

Seals ODE type: N/A

Seals Image 2:

Seals ODE size:

Not
AvailableSeals ODE (inbound) condition
:

Shaft damage cause: None

Shaft Image:

**WEST TENNESSEE**

7030 Ryburn Drive
Millington, TN 38053
Phone 901-873-5300
Fax 901-873-5301

CENTRAL ARKANSAS

6812 Lindsey Rd.
Little Rock, AR 72206
Phone 501-375-9178
Fax 501-375-4254

Mechanical Inspection (Continued)

Brg. Image:



Bushings/sleeves image:

Not Available

Water jacket: N/A

Fan: N/A

Frame cond.: Good

Not Available

Not Available



Motor Mount Position: Horizontal/Foot mount

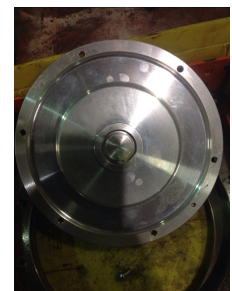
Endbell type: Single piece

Missing parts?

- | | | |
|--------------------------------------|----------------------------------|--|
| <input type="checkbox"/> J-Box cover | <input type="checkbox"/> O-rings | <input type="checkbox"/> J-Box |
| <input type="checkbox"/> HH cover | <input type="checkbox"/> Glands | <input checked="" type="checkbox"/> None |

Other missing parts

Endbell Image:

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Mechanical Inspection (Continued)

Air Gap Measurements (N/A on Single Piece Endbell)

Does Air Gap Meet Customer or EASA spec(<10% variation)?

DE @ 0

ODE @ 0

—

DE @ 90

ODE @ 90

DE @ 180

ODE @ 180

DE @ 270

ODE @ 270

AC Electrical Inspection

Number of leads: 6

Terminal Markings: 1-6

Length of leads:

REF: NEMA Stds. MG 1-2009, Rev. 1-2010, 2.41-Terminal Markings Identified By Color:

Size of leads:

1-Blue
2-White
3-Orange
4-Yellow

5-Black
6-No color assigned
7-No color assigned
8-Red

P1-No color assigned
P2-Brown

Lead condition: Good

Lug type:

Connections As Received: 2overloads ohms .2

Lug Condition: Good

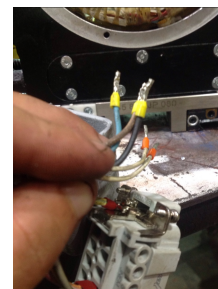
Terminal

Lugs

Lug size:

Lug Attachment: Acceptable

Not
Available



AC Electrical Inspection (Continued)

Rotor Type: Cast Aluminum

Rotor Condition: Ok

Num rotor bars: 44

Num broken bars:

Rotor



Rotor Test Results

Visual: Pass

Growler: Pass

Single phase: Pass

Stator type: Factory

If other, stator type:

Stator condition: Ok

If other, stator condition:

Failure location: In slot

If other, stator failure:

Stator Image:



Failure Image:



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AC Electrical Inspection (Continued)

Winding color: Like new

Winding image

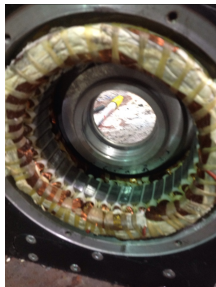
Winding Thermal Protection: Yes

Winding condition : Solid

Winding Thermal Protection DE: Good

Winding Thermal Protection ODE: —

Stator test results: Salvageable



Not Available

Megs incoming: Good

Surge incoming: Good

Hi-pot incoming: Good

Winding Resistance Incoming

	Phases A to B	Phases B to C	Phases C to A	Resistive imbalance
Incoming	21.5	21.5	21.5	0.5

Leads/jumpers: Ok

Lead jumper Image. :

If other, leads/jumpers:

Not Available

Conclusion

Component Failure

Bearings

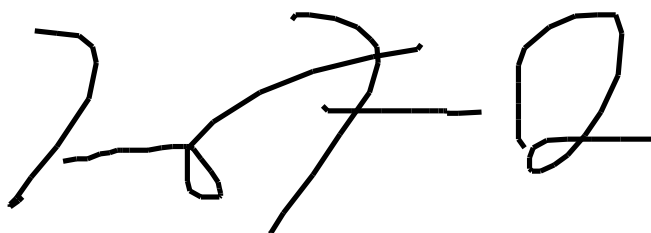
Cause of Failure

Bad bearings may need machine work

Comments

Service Tech name: Terry

Service Tech signature:

A handwritten signature in black ink, appearing to be 'Terry'.**WEST TENNESSEE**

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