

## Job Information

Job #: 140348

Date: August 6, 2019

Priority: —

Authorized OT: No

Authorized by:

## Customer Information

Name: Mars

Reason:

Contact:

Motor#: 140348

PO#:

Application: Direct Drive

Special notes:

## Name Plate Information

Manufacturer: ABb

Enclosure : Totally Enclosed  
Fan Cooled

Enclosure Type image

Serial#: 3G1F1551304890

Model#: 3GBP312830-  
BXGC401

Service Factor: 1.06/1.0

Frame:

Horsepower/kW: 250KW

Rated RPM: 2393

Rated Amps: 540

Rated Voltage: 400

Phase: 3

Cycles: 80

Special design: Yes



Nameplate

DE

ODE

F1

F2

Top



## Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Does the shaft turn freely?: Yes

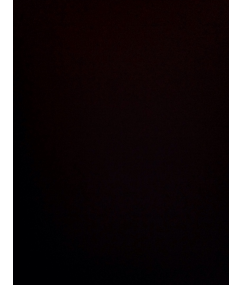
Contaminant(s): None

Shaft rotation: Bi-directional

Contaminant(s) Amt: None

Shaft grounding device present?: No

Contaminant Image:



Type of grounding device:

Shaft runout(TIR-Inbound): .001

Bearings DE: Other

Bearings DE make: SKF

Insulated: Yes

Bearing DE Size: 6316M/C3

Bearings ODE: Other

Bearings ODE make: SKF

Bearing Type: Ball

Bearing ODE Size: 6316M/C4VL0241

Bearings Retainer: Yes

Thermal Protection: Yes

Retainer condition: Good

Thermal Protection Type: RTD

Bearing Type Image



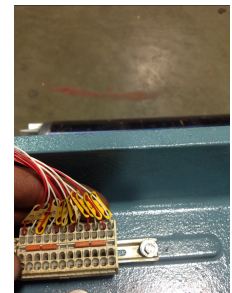
Bearing Make Image



Bearing Retainer Image



Thermal Protection



## Mechanical Inspection (Continued)

Lubrication Type: Grease

Thermal Protection device DE: Good

Lubrication brand inbound: Unknown

Thermal Protection device ODE: Good

Lubrication brand outbound: Mobile Polyrex EM

Grease Amt DE: Full

Grease Cond. DE: New

Grease Amt ODE: Full

Grease Cond. ODE: New

Seals DE type: Labyrinth

Seals Image:

Seals DE size:

Seals DE (inbound) condition : Good



Seals ODE type: Labyrinth

Seals Image 2:

Seals ODE size:

Seals ODE (inbound) condition : Good



Shaft damage cause: None

Shaft Image:



### WEST TENNESSEE

7030 Ryburn Drive  
Millington, TN 38053  
Phone 901-873-5300  
Fax 901-873-5301

### CENTRAL ARKANSAS

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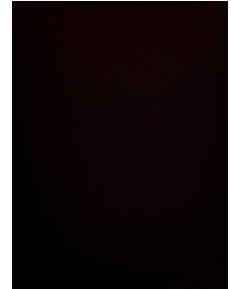


## Mechanical Inspection (Continued)

Brg. Image:



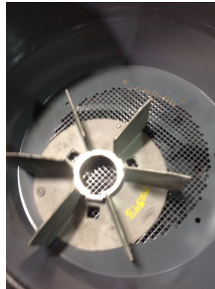
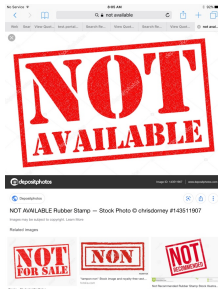
Bushings/sleeves image:



Water jacket:      Ok

Fan:      Ok

Frame cond.:      Good



Motor Mount Position:      Vertical Flange mount

Endbell type:      Single piece

Missing parts?

- |                                      |                                  |  |
|--------------------------------------|----------------------------------|--|
| <input type="checkbox"/> J-Box cover | <input type="checkbox"/> O-rings | <input type="checkbox"/> J-Box           |
| <input type="checkbox"/> HH cover    | <input type="checkbox"/> Glands  | <input checked="" type="checkbox"/> None |

Other missing parts

Endbell Image:



## Mechanical Inspection (Continued)

### Air Gap Measurements (N/A on Single Piece Endbell)

Does Air Gap Meet Customer or EASA spec(<10% variation)?

DE @ 0

ODE @ 0

—

DE @ 90

ODE @ 90

DE @ 180

ODE @ 180

DE @ 270

ODE @ 270

## AC Electrical Inspection

Number of leads: 12

Terminal Markings: W1W2-U1U2-V1V2 /  
RTDs13-14-15-16-17-18 /

Length of leads: 10"

REF: NEMA Stds. MG 1-2009, Rev. 1-2010, 2.41-Terminal  
Markings Identified By Color:

Size of leads: #1

1-Blue  
2-White  
3-Orange  
4-Yellow

5-Black  
6-No color assigned  
7-No color assigned  
8-Red

P1-No color assigned  
P2-Brown

Lead condition: Good

Lug type: Reg

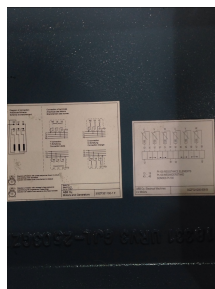
Connections As Received: Delta

Lug Condition: Good

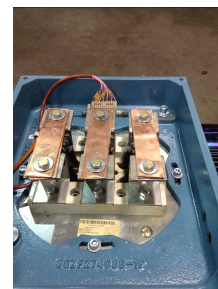
Lug size: 3/8

Lug Attachment: Acceptable

Terminal



Lugs



## AC Electrical Inspection (Continued)

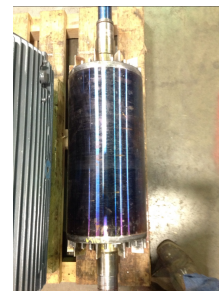
Rotor Type: Cast Bronze

Rotor Condition: Ok

Num rotor bars: 51

Num broken bars: 0

Rotor



### Rotor Test Results

Visual: Pass

Growler: Pass

Single phase: Pass

Stator type: Factory

If other, stator type:

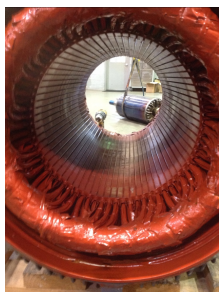
Stator condition: Ok

If other, stator condition: Ok

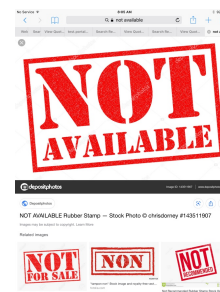
Failure location: Other

If other, stator failure: N/A

Stator Image:



Failure Image:



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## AC Electrical Inspection (Continued)

Winding color: Painted

Winding image

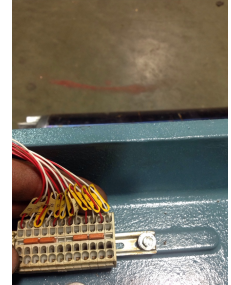
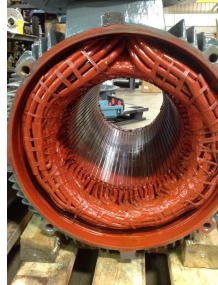
Winding Thermal Protection: Yes

Winding condition : Losing bond

Winding Thermal Protection DE: Good

Winding Thermal Protection ODE: Good

Stator test results: Salvageable



Megs incoming: Good

Surge incoming: Good

Hi-pot incoming: Good

### Winding Resistance Incoming

Phases A to B

Phases B to C

Phases C to A

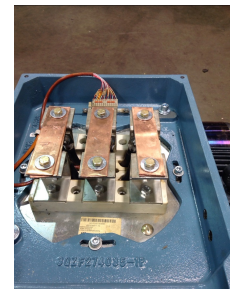
Resistive imbalance

Incoming

Leads/jumpers: Ok

Lead jumper Image. :

If other, leads/jumpers:





MILLINGTON, TN

LITTLE ROCK, AR

## Conclusion

### Component Failure

N/A

### Cause of Failure

There was not any failure . This is just a reconditioning of the motor which is usually a typical of any storage motor for the customer

### Comments

This motor is marked backwards meaning DE is #2 ODE IS #1

THE BEARINGS ARE BOTH INSTANT COAT 6316 BUT ONE IS A C3 AND THE OTHER IS A C4  
THE 6316C3 GOES ON THE DRIVE END / THE 6316C4 GOES ON THE OPPOSITE DRIVE END  
(6316C3-DE-2 punch mark) (6316C4-ODE-1 punch mark)

Service Tech name: Michael Jordan

Service Tech signature:

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