

Job Information

Job #: 140293

Date: July 30, 2019

Priority: —

Authorized OT: No

Authorized by:

Customer Information

Name: Hi-Speed LR

Reason:

Contact:

Motor#: 95815

PO#:

Application: —

Special notes:

Name Plate Information

Manufacturer: BALDOR

Enclosure : Totally Enclosed
Fan Cooled

Enclosure Type image

Serial#: 18J066X176HI

Model#:

Service Factor: 1.00

Frame: 445T

Horsepower/kW: 150

Rated RPM: 1780

Rated Amps: 167

Rated Voltage: 460

Phase: 3

Cycles: 60

Special design: No



Nameplate

DE

ODE

F1

F2

Top



Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Does the shaft turn freely?: No

Contaminant(s): None

Shaft rotation: Bi-directional

Contaminant(s) Amt: None

Shaft grounding device present?: No

Contaminant Image:



Type of grounding device:

Shaft runout(TIR-Inbound):

Bearings DE: Worn

Bearings DE make: SKF

Insulated: No

Bearing DE Size: 6319zx

Bearings ODE: Locked up

Bearings ODE make: SKF

Bearing Type: Ball

Bearing ODE Size: 6317z

Bearings Retainer: Yes

Thermal Protection: No

Retainer condition: Bad

Thermal Protection Type: —

Bearing Type Image



Bearing Make Image



Bearing Retainer Image



Thermal Protection



WEST TENNESSEE

7030 Ryburn Drive
Millington, TN 38053
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MILLINGTON, TN

LITTLE ROCK, AR

Mechanical Inspection (Continued)

Lubrication Type: Grease

Thermal Protection device DE: —

Lubrication brand inbound: Mobile Polyrex EM

Thermal Protection device ODE: —

Lubrication brand outbound: Mobile Polyrex EM

Grease Amt DE: Full

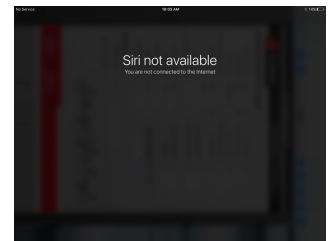
Grease Cond. DE: New

Grease Amt ODE: Full

Grease Cond. ODE: New

Seals DE type: N/A

Seals Image:

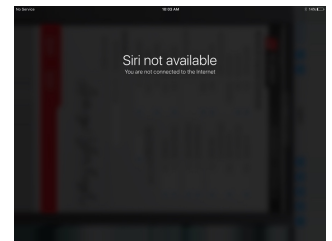


Seals DE size:

Seals DE (inbound) condition :

Seals ODE type: N/A

Seals Image 2:



Seals ODE size:

Seals ODE (inbound) condition
:

Shaft damage cause: None

Shaft Image:



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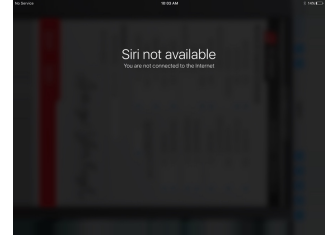
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Mechanical Inspection (Continued)

Brg. Image:



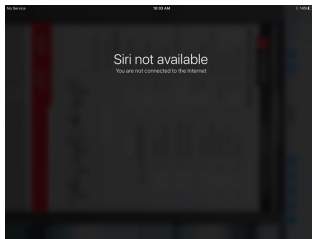
Bushings/sleeves image:



Water jacket: N/A

Fan: Clogged

Frame cond.: Good



Motor Mount Position: Horizontal/Foot mount

Endbell type: Single piece

Missing parts?

- | | | |
|--------------------------------------|----------------------------------|--|
| <input type="checkbox"/> J-Box cover | <input type="checkbox"/> O-rings | <input type="checkbox"/> J-Box |
| <input type="checkbox"/> HH cover | <input type="checkbox"/> Glands | <input checked="" type="checkbox"/> None |

Other missing parts

Endbell Image:



Mechanical Inspection (Continued)

Air Gap Measurements (N/A on Single Piece Endbell)

Does Air Gap Meet Customer or EASA spec(<10% variation)?

DE @ 0

ODE @ 0

—

DE @ 90

ODE @ 90

DE @ 180

ODE @ 180

DE @ 270

ODE @ 270

AC Electrical Inspection

Number of leads: 6

Terminal Markings: 1,1,2,2,3,3

Length of leads: 18"

REF: NEMA Stds. MG 1-2009, Rev. 1-2010, 2.41-Terminal Markings Identified By Color:

Size of leads: 4

1-Blue
2-White
3-Orange
4-Yellow

5-Black
6-No color assigned
7-No color assigned
8-Red

P1-No color assigned
P2-Brown

Lead condition: Good

Lug type:

Connections As Received: 460

Lug Condition: —

Terminal

Lugs

Lug size:

Lug Attachment: —



AC Electrical Inspection (Continued)

Rotor Type: Cast Aluminum

Rotor Condition: Ok

Num rotor bars: 46

Num broken bars: 0

Rotor



Rotor Test Results

Visual: Pass

Growler: Pass

Single phase: Pass

Stator type: Factory

If other, stator type:

Stator condition: Ok

If other, stator condition:

Failure location: In slot

If other, stator failure:

Stator Image:



Failure Image:



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AC Electrical Inspection (Continued)

Winding color: Still has color

Winding image

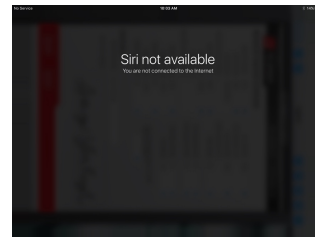
Winding Thermal Protection: Yes

Winding condition : Solid

Winding Thermal
Protection DE: —

Winding Thermal
Protection ODE: —

Stator test results: Rewind



Megs incoming: Good

Surge incoming: Bad

Hi-pot incoming: Good

Winding Resistance Incoming

Phases A to B

Phases B to C

Phases C to A

Resistive imbalance

Incoming

Leads/jumpers: Ok

Lead jumper Image. :

If other, leads/jumpers:



Conclusion

Component Failure

Ode bearing locked up

Cause of Failure

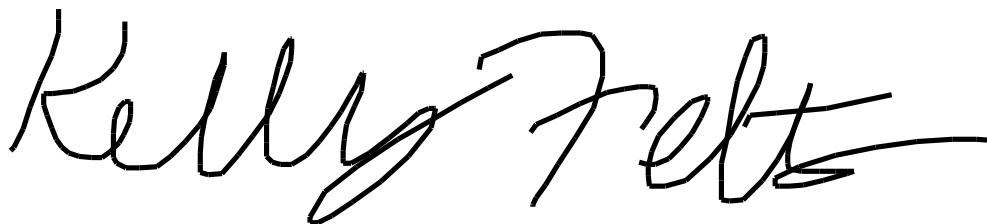
Water in stator and ode bearing locked up

Comments

ODE bearing cap broken.

Service Tech name: Kelly Felts

Service Tech signature:

A handwritten signature in black ink that reads 'Kelly Felts'.**WEST TENNESSEE**

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