

## Job Information

Job #: 140002

Date: June 24, 2019

Priority: —

Authorized OT: No

Authorized by:

## Customer Information

Name: HILR

Reason:

Contact:

Motor#: 140002

PO#:

Application: Radial Load

Special notes:

## Name Plate Information

Manufacturer: GE

Enclosure : Open Drop Proof (ODP)

Enclosure Type image

Serial#: XVFT280C03

Model#: 5KS444SAA208B

Service Factor: 1.15

Frame: 444T

Horsepower/kW: 125

Rated RPM: 1790

Rated Amps: 140.0

Rated Voltage: 460

Phase: 3

Cycles: 60

Special design: No



Nameplate

DE

ODE

F1

F2

Top



## Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Does the shaft turn freely?: Yes Contaminant(s): Grease

Shaft rotation: Bi-directional Contaminant(s) Amt: Other

Shaft grounding device present?: Yes Contaminant Image:

Type of grounding device: Copper lug bolted to the stator

Shaft runout(TIR-Inbound): .001



Bearings DE: Other Bearings DE make: FAG

Insulated: No Bearing DE Size: 6318C3

Bearings ODE: Worn Bearings ODE make: FAG

Bearing Type: Ball Bearing ODE Size: 6318C3

Bearings Retainer: Yes Thermal Protection: No

Retainer condition: Good Thermal Protection Type: —

Bearing Type Image



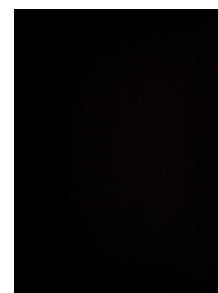
Bearing Make Image



Bearing Retainer Image



Thermal Protection



## Mechanical Inspection (Continued)

Lubrication Type: Grease

Thermal Protection device DE: —

Lubrication brand inbound: Unknown

Thermal Protection device ODE: —

Lubrication brand outbound: Mobile Polyrex EM

Grease Amt DE: Full

Grease Cond. DE: New

Grease Amt ODE: Full

Grease Cond. ODE: New

Seals DE type: Slinger

Seals Image:

Seals DE size: 5 1/4"

Seals DE (inbound) condition : Cracked up

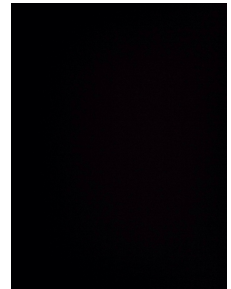


Seals ODE type: N/A

Seals Image 2:

Seals ODE size:

Seals ODE (inbound) condition :  
:



Shaft damage cause: None

Shaft Image:

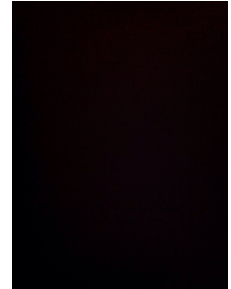


## Mechanical Inspection (Continued)

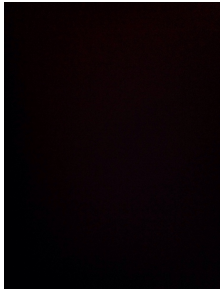
Brg. Image:



Bushings/sleeves image:



Water jacket: N/A



Fan: Ok



Frame cond.: Good



Motor Mount Position: Horizontal/Foot mount

Endbell type: Single piece

Missing parts?

- |                                      |                                  |  |
|--------------------------------------|----------------------------------|--|
| <input type="checkbox"/> J-Box cover | <input type="checkbox"/> O-rings | <input type="checkbox"/> J-Box           |
| <input type="checkbox"/> HH cover    | <input type="checkbox"/> Glands  | <input checked="" type="checkbox"/> None |

Other missing parts

Endbell Image:





## Mechanical Inspection (Continued)

### Air Gap Measurements (N/A on Single Piece Endbell)

Does Air Gap Meet Customer or EASA spec(<10% variation)?

DE @ 0

ODE @ 0

—

DE @ 90

ODE @ 90

DE @ 180

ODE @ 180

DE @ 270

ODE @ 270

## AC Electrical Inspection

Number of leads: 3

Terminal Markings: N/A

Length of leads: 1'

REF: NEMA Stds. MG 1-2009, Rev. 1-2010, 2.41-Terminal Markings Identified By Color:

Size of leads: 1/0

1-Blue  
2-White  
3-Orange  
4-Yellow

5-Black  
6-No color assigned  
7-No color assigned  
8-Red

P1-No color assigned  
P2-Brown

Lead condition: Good

Lug type:

Connections As Received: Open

Lug Condition: Good

Lug size:

Lug Attachment: —

Terminal



Lugs



## AC Electrical Inspection (Continued)

Rotor Type: Cast Aluminum

Rotor Condition: Ok

Num rotor bars: 58

Num broken bars: 0

Rotor



### Rotor Test Results

Visual: Pass

Growler: Pass

Single phase: Pass

Stator type: Factory

If other, stator type: Concentra

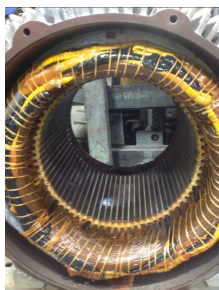
Stator condition: Ok

If other, stator condition: Good

Failure location: Other

If other, stator failure: Wet

Stator Image:



Failure Image:



#### WEST TENNESSEE

7030 Ryburn Drive  
Millington, TN 38053  
Phone 901-873-5300  
Fax 901-873-5301

#### CENTRAL ARKANSAS

6812 Lindsey Rd.  
Little Rock, AR 72206  
Phone 501-375-9178  
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## AC Electrical Inspection (Continued)

Winding color: Like new

Winding image

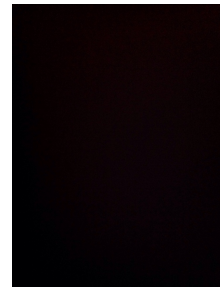
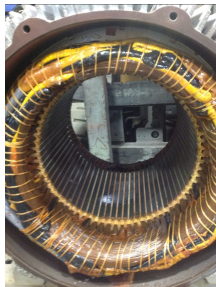
Winding Thermal Protection: No

Winding condition : Solid

Winding Thermal Protection DE: —

Winding Thermal Protection ODE: —

Stator test results: Salvageable



Megs incoming: Good

Surge incoming: Good

Hi-pot incoming: Good

### Winding Resistance Incoming

	Phases A to B	Phases B to C	Phases C to A	Resistive imbalance
Incoming	28	28	28	0.3

Leads/jumpers: Ok

Lead jumper Image. :

If other, leads/jumpers:





MILLINGTON, TN

LITTLE ROCK, AR

## Conclusion

### Component Failure

Winding is wet and bearing

### Cause of Failure

Water an grease

### Comments

Bearings and clean up wave washer in ode replace pulley outside circumference 13 3/8 ". 5 grooves 3 3/4" inside  
STATOR IS OK DO NOT REWIND!!!!!!!

Service Tech name: Michael Jordan

Service Tech signature:

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