

## Job Information

Job #: 139278

Date: March 6, 2019

Priority: —

Authorized OT: No

Authorized by:

## Customer Information

Name: Runyon Industries

Reason: Motor inspection

Contact:

Motor#:

PO#:

Application: Direct Drive

Special notes:

## Name Plate Information

Manufacturer: Baldor

Enclosure : Open Drop Proof (ODP)

Enclosure Type image

Serial#: C1306170412

Model#:

Service Factor:

Frame: 326TS

Horsepower/kW: 60

Rated RPM: 3540

Rated Amps: 136/68

Rated Voltage: 230/460

Phase: 3

Cycles:

Special design: No



Nameplate

DE

ODE

F1

F2

Top



## Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

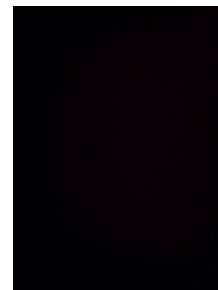
Does the shaft turn freely?: No Contaminant(s): None

Shaft rotation: Bi-directional Contaminant(s) Amt: None

Shaft grounding device present?: No Contaminant Image:

Type of grounding device:

Shaft runout(TIR-Inbound):



Bearings DE: Worn Bearings DE make: SKF

Insulated: No Bearing DE Size: 6312

Bearings ODE: Worn Bearings ODE make: SKF

Bearing Type: Ball Bearing ODE Size: 6311

Bearings Retainer: No Thermal Protection: No

Retainer condition: — Thermal Protection Type: —

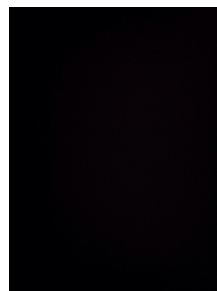
Bearing Type Image



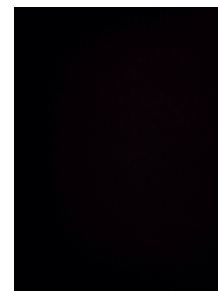
Bearing Make Image



Bearing Retainer Image



Thermal Protection



### WEST TENNESSEE

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### CENTRAL ARKANSAS

6812 Lindsey Rd.  
Little Rock, AR 72206  
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MILLINGTON, TN

LITTLE ROCK, AR

## Mechanical Inspection (Continued)

Lubrication Type: Grease

Thermal Protection device DE: —

Lubrication brand inbound: Mobile Polyrex EM

Thermal Protection device ODE: —

Lubrication brand outbound: Mobile Polyrex EM

Grease Amt DE: 1/2

Grease Cond. DE: New

Grease Amt ODE: 1/2

Grease Cond. ODE: New

Seals DE type: N/A

Seals Image:

Seals DE size:

Seals DE (inbound) condition :

Seals ODE type: N/A

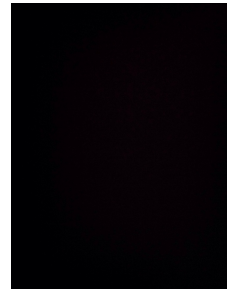
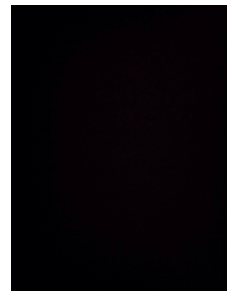
Seals Image 2:

Seals ODE size:

Seals ODE (inbound) condition  
:

Shaft damage cause: None

Shaft Image:



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## Mechanical Inspection (Continued)

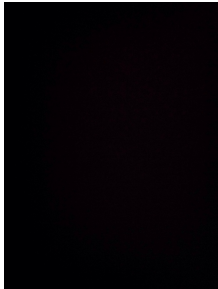
Brg. Image:



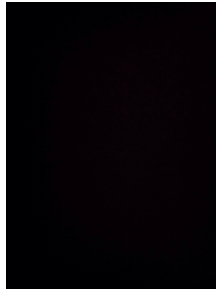
Bushings/sleeves image:



Water jacket: N/A



Fan: N/A



Frame cond.: Good



Motor Mount Position: Horizontal/Foot mount

Endbell type: Single piece

Missing parts?

- |                                      |                                  |  |
|--------------------------------------|----------------------------------|--|
| <input type="checkbox"/> J-Box cover | <input type="checkbox"/> O-rings | <input type="checkbox"/> J-Box           |
| <input type="checkbox"/> HH cover    | <input type="checkbox"/> Glands  | <input checked="" type="checkbox"/> None |

Other missing parts

Endbell Image:



Shaft nut and locking washer





MILLINGTON, TN

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## Mechanical Inspection (Continued)

### Air Gap Measurements (N/A on Single Piece Endbell)

Does Air Gap Meet Customer or EASA spec(<10% variation)?

DE @ 0

ODE @ 0

—

DE @ 90

ODE @ 90

DE @ 180

ODE @ 180

DE @ 270

ODE @ 270

## AC Electrical Inspection

Number of leads: 9

Terminal Markings:

Length of leads: 12 inches

REF: NEMA Stds. MG 1-2009, Rev. 1-2010, 2.41-Terminal Markings Identified By Color:

Size of leads: 6 AWG

1-Blue  
2-White  
3-Orange  
4-Yellow

5-Black  
6-No color assigned  
7-No color assigned  
8-Red

P1-No color assigned  
P2-Brown

Lead condition: —

Lug type: None

Connections As Received: 460 volt

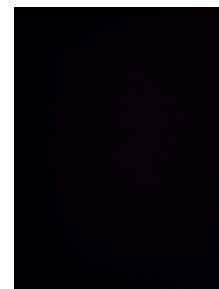
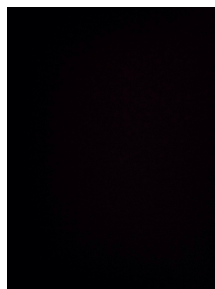
Lug Condition: —

Terminal

Lugs

Lug size:

Lug Attachment: —



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## AC Electrical Inspection (Continued)

Rotor Type: Cast Aluminum

Rotor Condition: Ok

Num rotor bars: 28

Num broken bars: 0

Rotor



### Rotor Test Results

Visual: Pass

Growler: Pass

Single phase: Pass

Stator type: Factory

If other, stator type:

Stator condition: Open

If other, stator condition:

Failure location: Coil head

If other, stator failure:

Stator Image:



Failure Image:



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## AC Electrical Inspection (Continued)

Winding color: Dull black

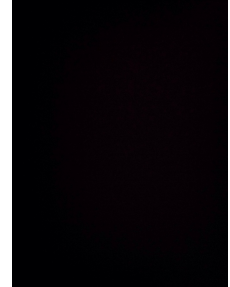
Winding image

Winding Thermal Protection: No

Winding condition : Solid

Winding Thermal  
Protection DE: —Winding Thermal  
Protection ODE: —

Stator test results: Rewind



Megs incoming: Bad

Surge incoming: Bad

Hi-pot incoming: Bad

### Winding Resistance Incoming

Phases A to B

Phases B to C

Phases C to A

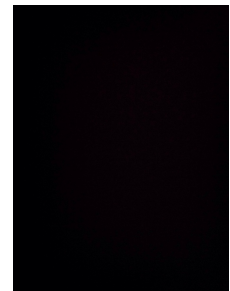
Resistive imbalance

Incoming

Leads/jumpers: Ok

Lead jumper Image. :

If other, leads/jumpers:



## Conclusion

### Component Failure

Windings

### Cause of Failure

Open in the windings

### Comments

This motor came in and had signs of it being disassembled before we put our hands on it. Missing lock nut and washer. Broken baffle on ope end. Also you can see pry bar marks on the windings on D.E side. Also upon disassembly I noticed the endbells were miss aligned telling me that someone other than a Hispeed employee took this motor apart. 3/4 fame bolts were also loose.

Service Tech name: Dan Mahan

Service Tech signature:

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