

Job Information

Job #: 139044

Date: February 4, 2019

Priority: —

Authorized OT: No

Authorized by:

Customer Information

Name: KTG

Reason:

Contact: Cindy Davs

Motor#: 139044

PO#:

Application: Direct Drive

Special notes:

Name Plate Information

Manufacturer: US

Enclosure : Open Drop Proof (ODP)

Serial#: 7654711-0003

Model#: C498

Service Factor: 1.00

Frame: 405T

Horsepower/kW: 75

Rated RPM: 1190

Rated Amps: 147/87

Rated Voltage: 230/460

Phase: 3

Cycles: 60

Special design: No

Enclosure Type image



Nameplate

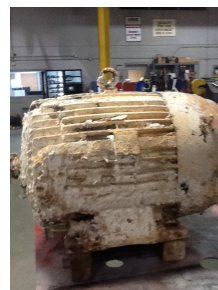
DE

ODE

F1

F2

Top



Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Does the shaft turn freely?: No Contaminant(s): Water

Shaft rotation: Bi-directional Contaminant(s) Amt: Cup

Shaft grounding device present?: No Contaminant Image:



Type of grounding device: N/A

Shaft runout(TIR-Inbound): N/A

Bearings DE: Worn Bearings DE make: Other

Insulated: No Bearing DE Size: 6316zz

Bearings ODE: Worn Bearings ODE make: Other

Bearing Type: Ball Bearing ODE Size: 6316zz

Bearings Retainer: Yes Thermal Protection: No

Retainer condition: Bad Thermal Protection Type: —

Bearing Type Image



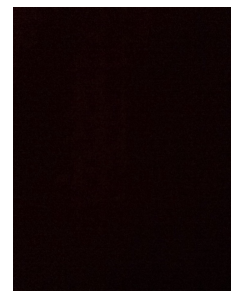
Bearing Make Image



Bearing Retainer Image



Thermal Protection



Mechanical Inspection (Continued)

Lubrication Type: Grease

Thermal Protection device DE: N/A

Lubrication brand inbound: Unknown

Thermal Protection device ODE: N/A

Lubrication brand outbound: Mobile Polyrex EM

Grease Amt DE: Full

Grease Cond. DE: Watery

Grease Amt ODE: Full

Grease Cond. ODE: Watery

Seals DE type: Slinger

Seals Image:

Seals DE size: V-80

Seals DE (inbound) condition : Bad

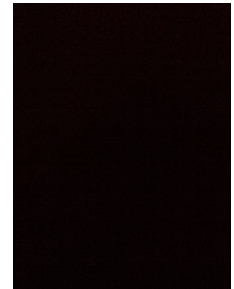


Seals ODE type: N/A

Seals Image 2:

Seals ODE size: N/A

Seals ODE (inbound) condition : N/A



Shaft damage cause: Other

Shaft Image:



WEST TENNESSEE

7030 Ryburn Drive
Millington, TN 38053
Phone 901-873-5300
Fax 901-873-5301

CENTRAL ARKANSAS

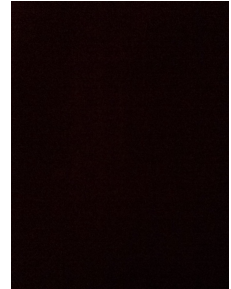
6812 Lindsey Rd.
Little Rock, AR 72206
Phone 501-375-9178
Fax 501-375-4254

Mechanical Inspection (Continued)

Brg. Image:



Bushings/sleeves image:



Water jacket: N/A



Fan: Broken



Frame cond.: Good



Motor Mount Position: Horizontal/Foot mount

Endbell type: Single piece

Missing parts?

- | | | |
|---|----------------------------------|---|
| <input checked="" type="checkbox"/> J-Box cover | <input type="checkbox"/> O-rings | <input checked="" type="checkbox"/> J-Box |
| <input type="checkbox"/> HH cover | <input type="checkbox"/> Glands | <input type="checkbox"/> None |

Other missing parts

Endbell Image:

**WEST TENNESSEE**

7030 Ryburn Drive
Millington, TN 38053
Phone 901-873-5300
Fax 901-873-5301

CENTRAL ARKANSAS

6812 Lindsey Rd.
Little Rock, AR 72206
Phone 501-375-9178
Fax 501-375-4254

Mechanical Inspection (Continued)

Air Gap Measurements (N/A on Single Piece Endbell)

Does Air Gap Meet Customer or EASA spec(<10% variation)?

DE @ 0

ODE @ 0

—

DE @ 90

ODE @ 90

DE @ 180

ODE @ 180

DE @ 270

ODE @ 270

AC Electrical Inspection

Number of leads: 12

Terminal Markings: 1-12

Length of leads: 12"

REF: NEMA Stds. MG 1-2009, Rev. 1-2010, 2.41-Terminal Markings Identified By Color:

Size of leads: 8

1-Blue
2-White
3-Orange
4-Yellow

5-Black
6-No color assigned
7-No color assigned
8-Red

P1-No color assigned
P2-Brown

Lead condition: Bad

Lug type: Reg

Connections As Received: 460

Lug Condition: Warn

Lug size: 8

Lug Attachment: Replace

Terminal



Lugs



AC Electrical Inspection (Continued)

Rotor Type: Cast Aluminum

Rotor Condition: Ok

Num rotor bars: 88

Num broken bars: 0

Rotor



Rotor Test Results

Visual: Pass

Growler: Pass

Single phase: Pass

Stator type: Factory

If other, stator type:

Stator condition: Roast-out

If other, stator condition:

Failure location: In slot

If other, stator failure:

Stator Image:



Failure Image:



WEST TENNESSEE

7030 Ryburn Drive
Millington, TN 38053
Phone 901-873-5300
Fax 901-873-5301

CENTRAL ARKANSAS

6812 Lindsey Rd.
Little Rock, AR 72206
Phone 501-375-9178
Fax 501-375-4254

AC Electrical Inspection (Continued)

Winding color: Dull black

Winding image

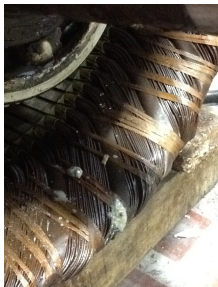
Winding Thermal Protection: Yes

Winding condition : Solid

Winding Thermal Protection DE: —

Winding Thermal Protection ODE: —

Stator test results: Rewind



Megs incoming: Bad

Surge incoming: Bad

Hi-pot incoming: Bad

Winding Resistance Incoming

Phases A to B

Phases B to C

Phases C to A

Resistive imbalance

Incoming

Leads/jumpers: Replace

Lead jumper Image. :

If other, leads/jumpers:





MILLINGTON, TN

LITTLE ROCK, AR

Conclusion

Component Failure

Winding bearings and fan all are bad

Cause of Failure

Water

Comments

Service Tech name: Michael jordan

Service Tech signature:

WEST TENNESSEE

7030 Ryburn Drive
Millington, TN 38053
Phone 901-873-5300
Fax 901-873-5301

CENTRAL ARKANSAS

6812 Lindsey Rd.
Little Rock, AR 72206
Phone 501-375-9178
Fax 501-375-4254